



Recent Advances in the Analysis of Offshore Foundation Systems

海洋基础工程的最新研究进展

Hsue-Shen Tsien Lecture
钱学森讲座

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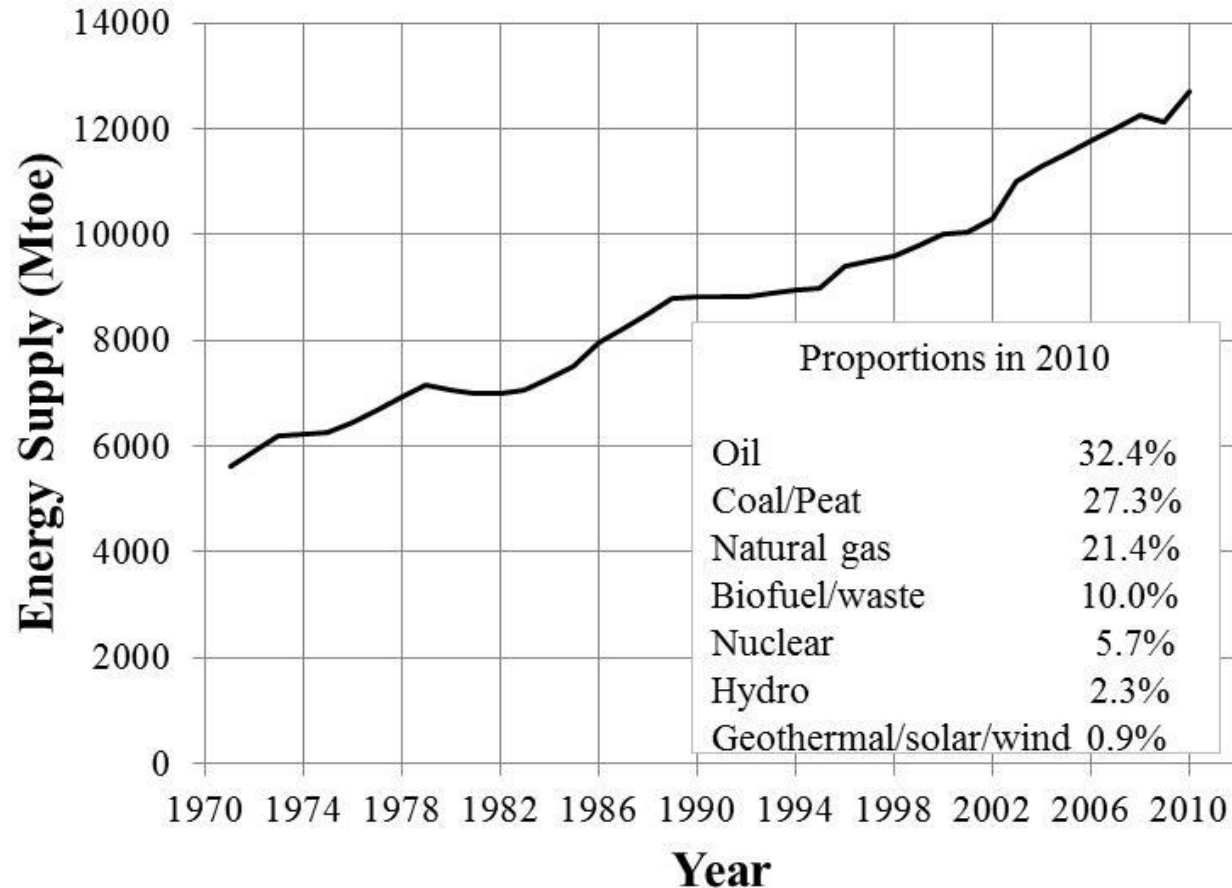
Hsue-Shen Tsien Lecture

Institute of Mechanics
Chinese Academy of
Science

7 June 2016

An Era of Escalating Energy Demand

能源需求不断攀升的时代



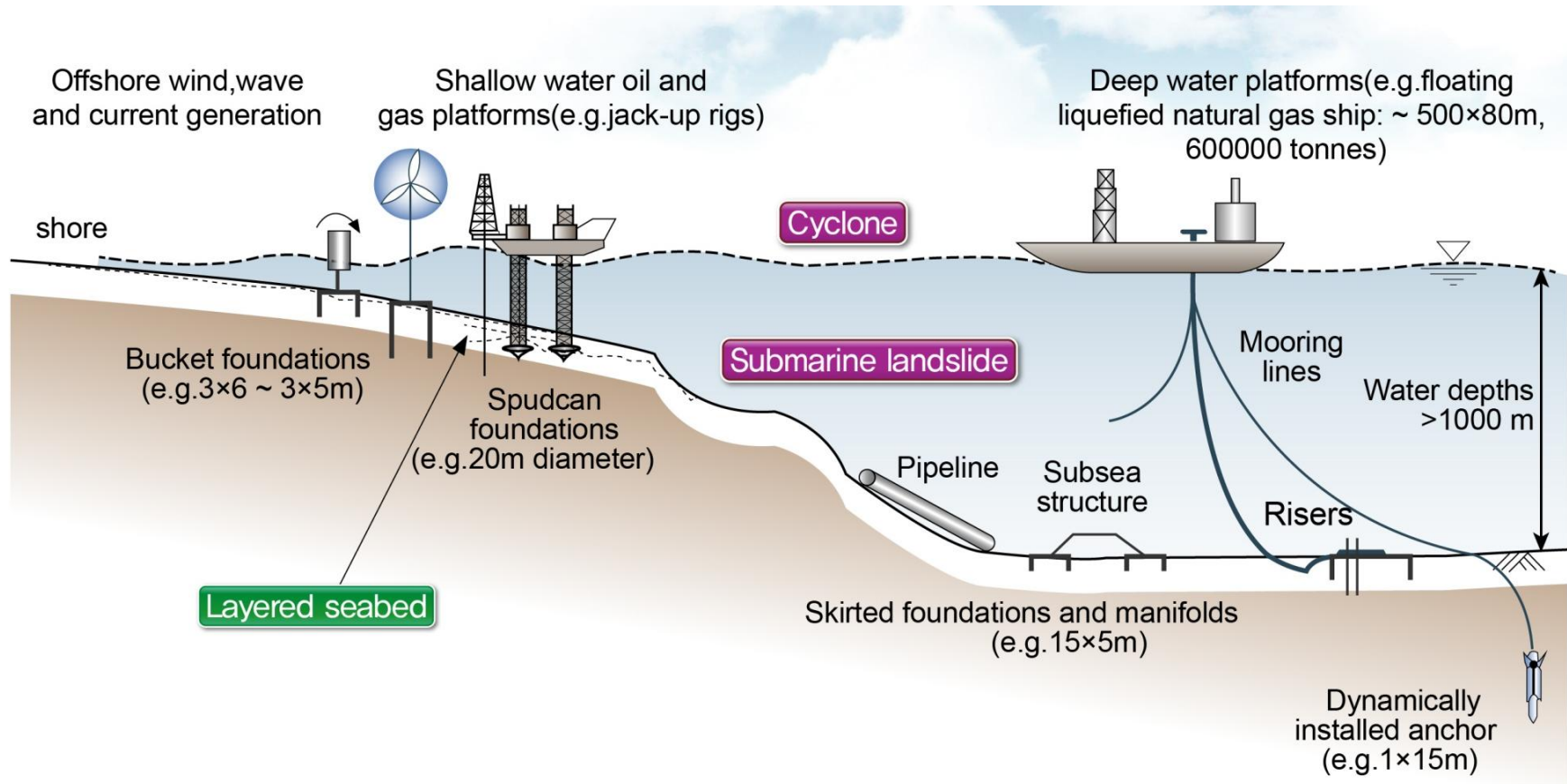
Total primary energy supply
(from International Energy Agency, 2012^a)

An Era of Escalating Energy Demand 能源需求不断攀升的时代

Renewables 可再生能源工程

New regions 新水域

Deep water 深水工程



Challenge of Offshore Foundations



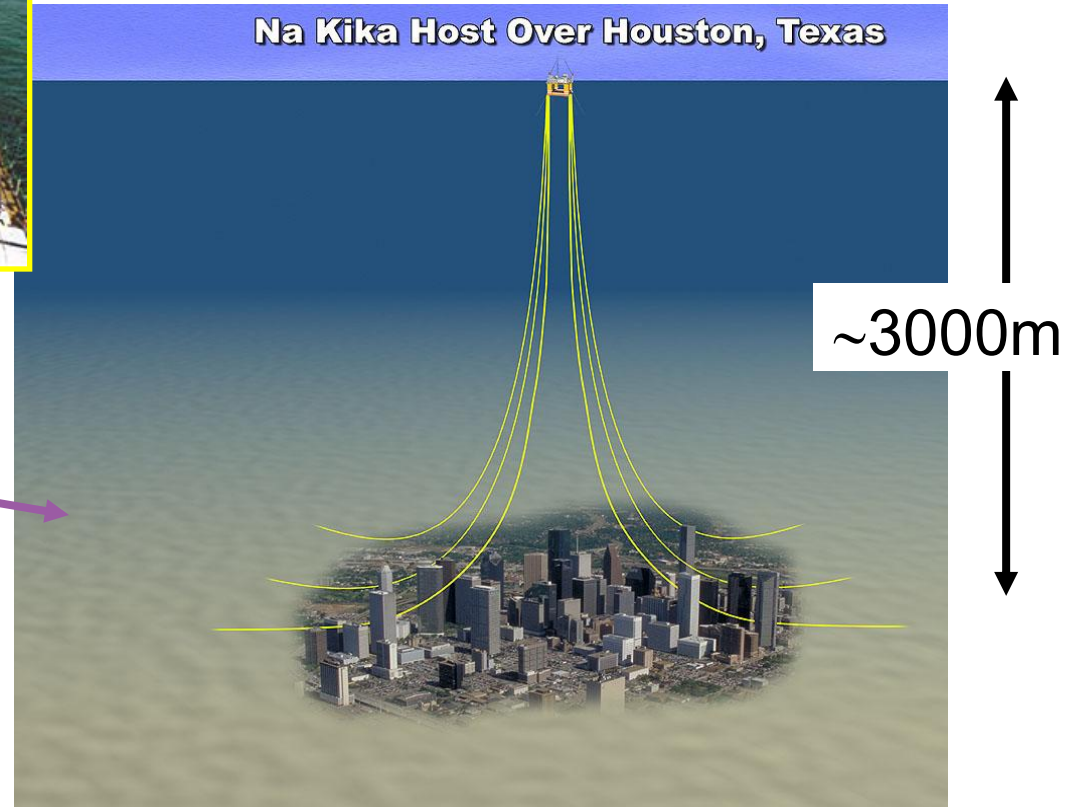
1. Large Foundations and Loads

大尺度的地基基础以及巨大负载

2. Enormous costs of site investigation and construction

现场勘探以及建设的巨额开销

Na Kika Host Over Houston, Texas



3. Unknown soil conditions

海洋地基土的不确定性

1. Deep Water 深水工程
 - Plate anchors for mooring 平板锚系泊系统
2. New regions 新水域
 - Installation of mobile drilling “jack-up” platforms 自升式钻井平台的安装
 - Use of probabilistic methods 非确定性分析方法
3. Renewable Energy Infrastructure 可再生能源工程
 - Wave devices with shared moorings 波浪电机和共享性系泊
4. Conclusions 结论

1. Deep Water

深水工程

- Plate anchors for mooring

平板锚系泊系统

2. New regions

新水域

- Installation of mobile drilling
“jack-up” platforms

自升式钻井平台的安装

- Use of probabilistic methods

非确定性分析方法

3. Renewable Energy Infrastructure

可再生能源工程

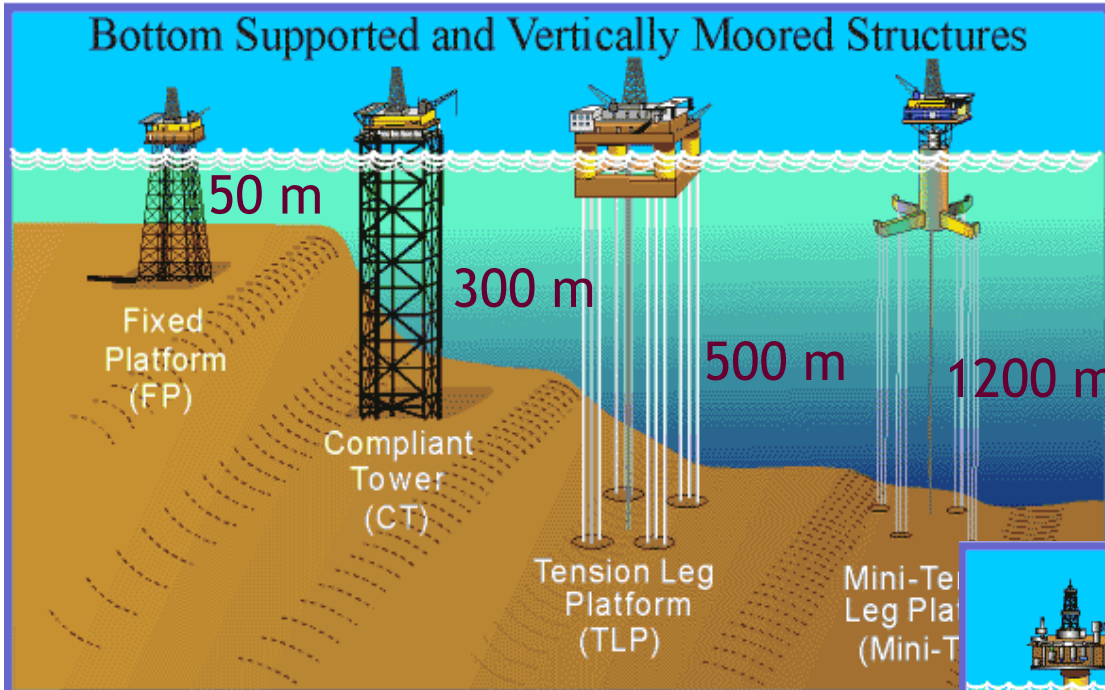
- Wave devices with shared moorings

波浪电机和共享性系泊

4. Conclusions

结论

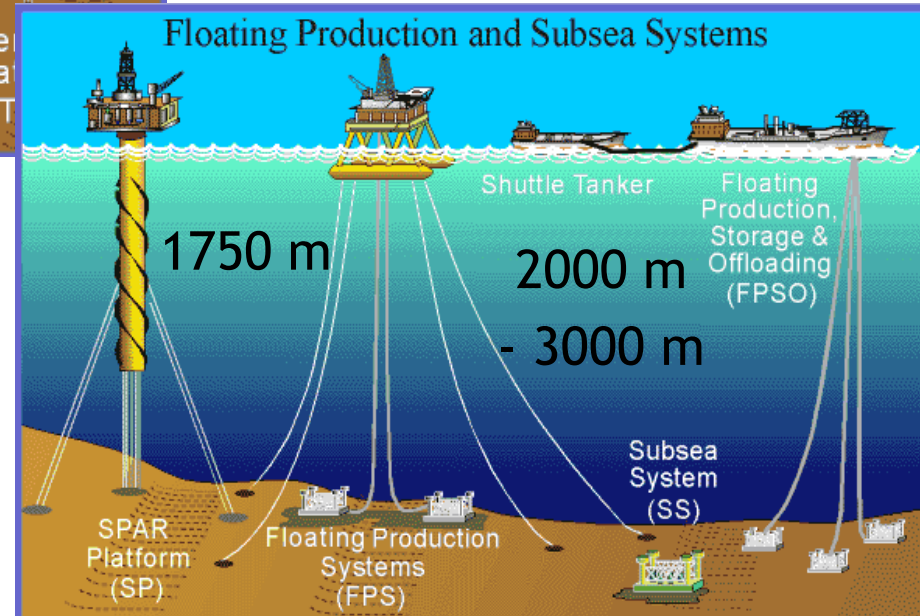
Off the slippery slope ... 随着水深的巨增...



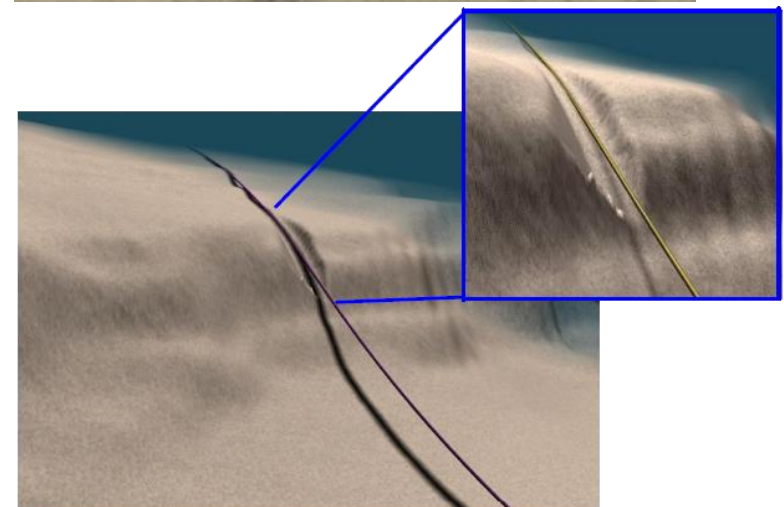
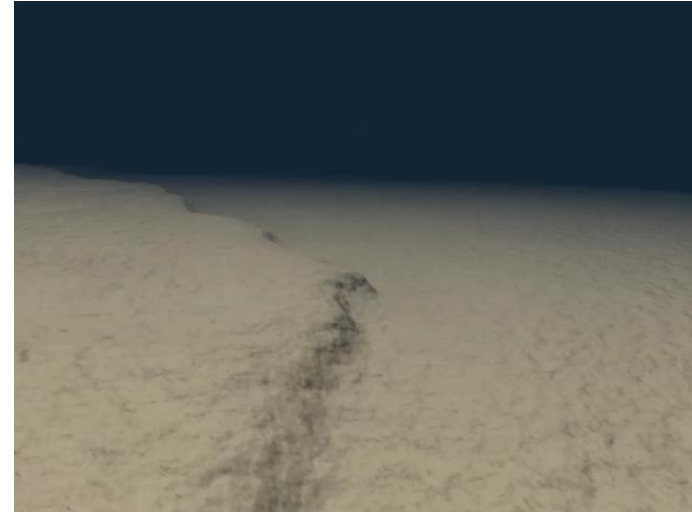
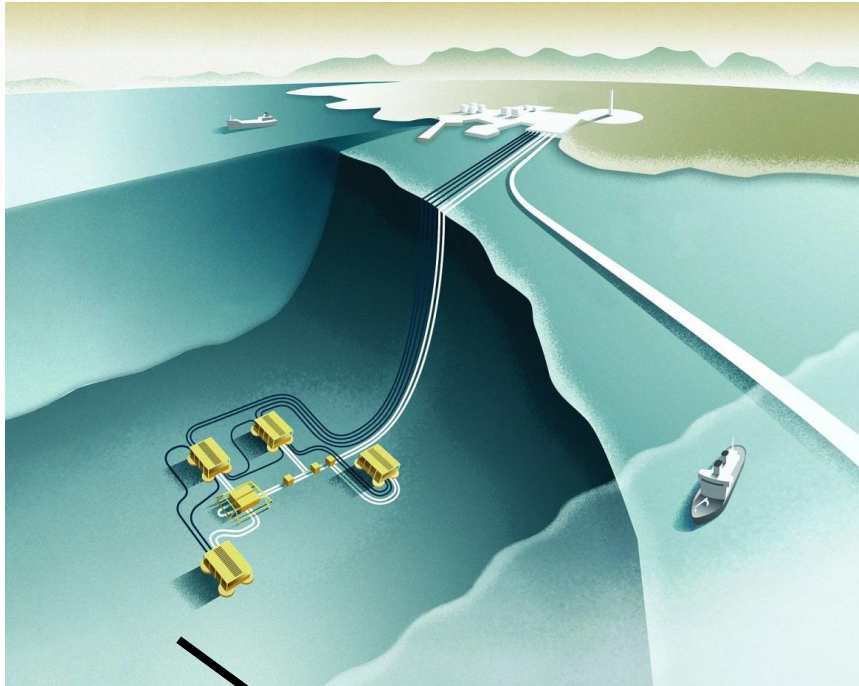
Fixed platforms
固定性平台

Courtesy
Minerals Management Services

Floating facilities
浮动式平台



plus mudmats and pipelines ... 防沉垫和海底管道...

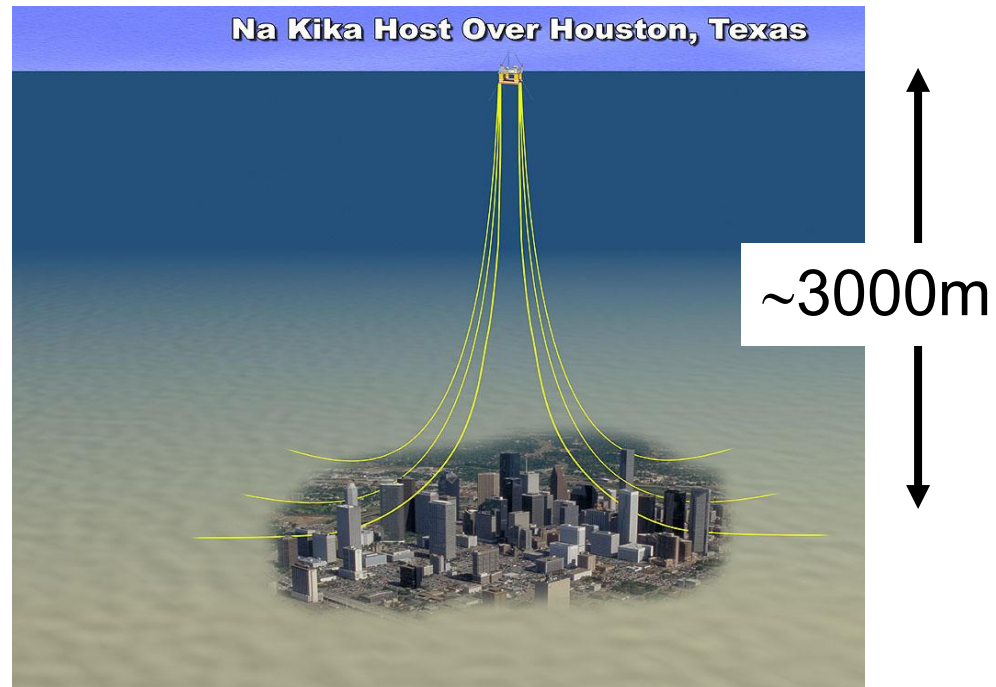
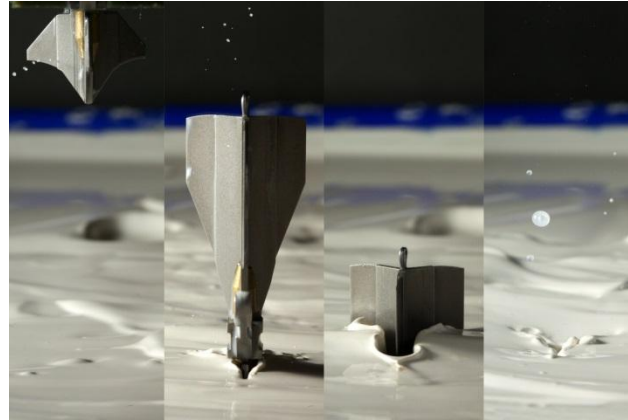
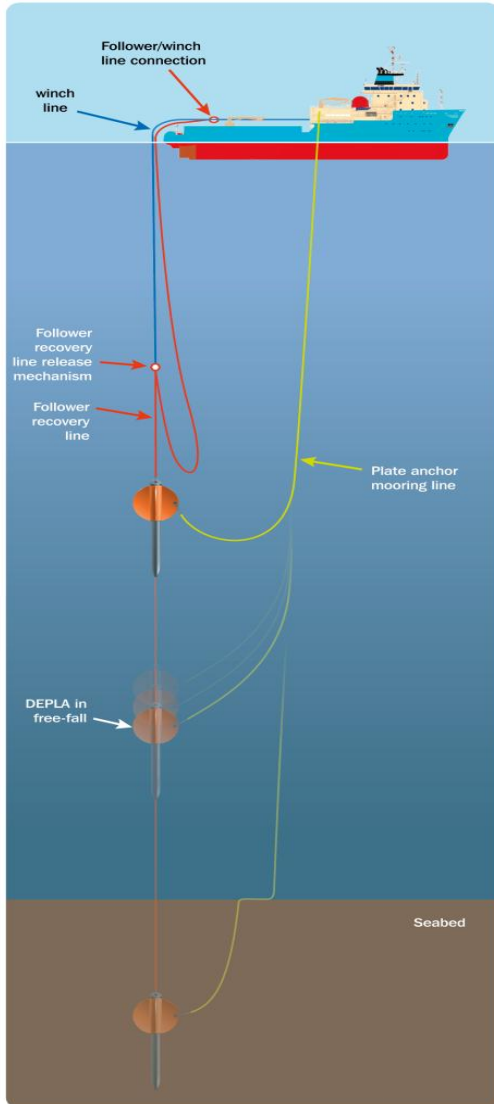


mudmat
jumper
pipeline



Deepwater Anchors

深水锚



- **Characteristic environment** **环境特征**
 - > 1000 m: Soft, lightly over consolidated fine-grained sediments
大于1000米水深：轻微超固结的细颗粒软土
- **Example geotechnical challenges**
 - Enormous costs of site investigation **现场测试的巨额开销**
 - Strength determination: cyclic degradation, sampling challenge
 - Increasing focus on upper layers (in-situ methods)
 - Mobility of infrastructure **可移动性的基础设施**
 - Large deformations, incl. changes in seabed topography
 - Fluid-structure-soil interactions (e.g scouring of anchor chains)
 - Capacities under repetitive cyclic loading **往复加载下的承载能力**
 - Possible transformations in soil properties (disturbance/healing)
 - Focus now both on capacity and stiffness **承载能力和刚度**

- **Some example solutions**

- Improved in-situ technology 现场测试技术的进展
 - Large-diameter piston coring
 - Continuous T-bar and ball penetrometers (with pore pressures)
 - Automation

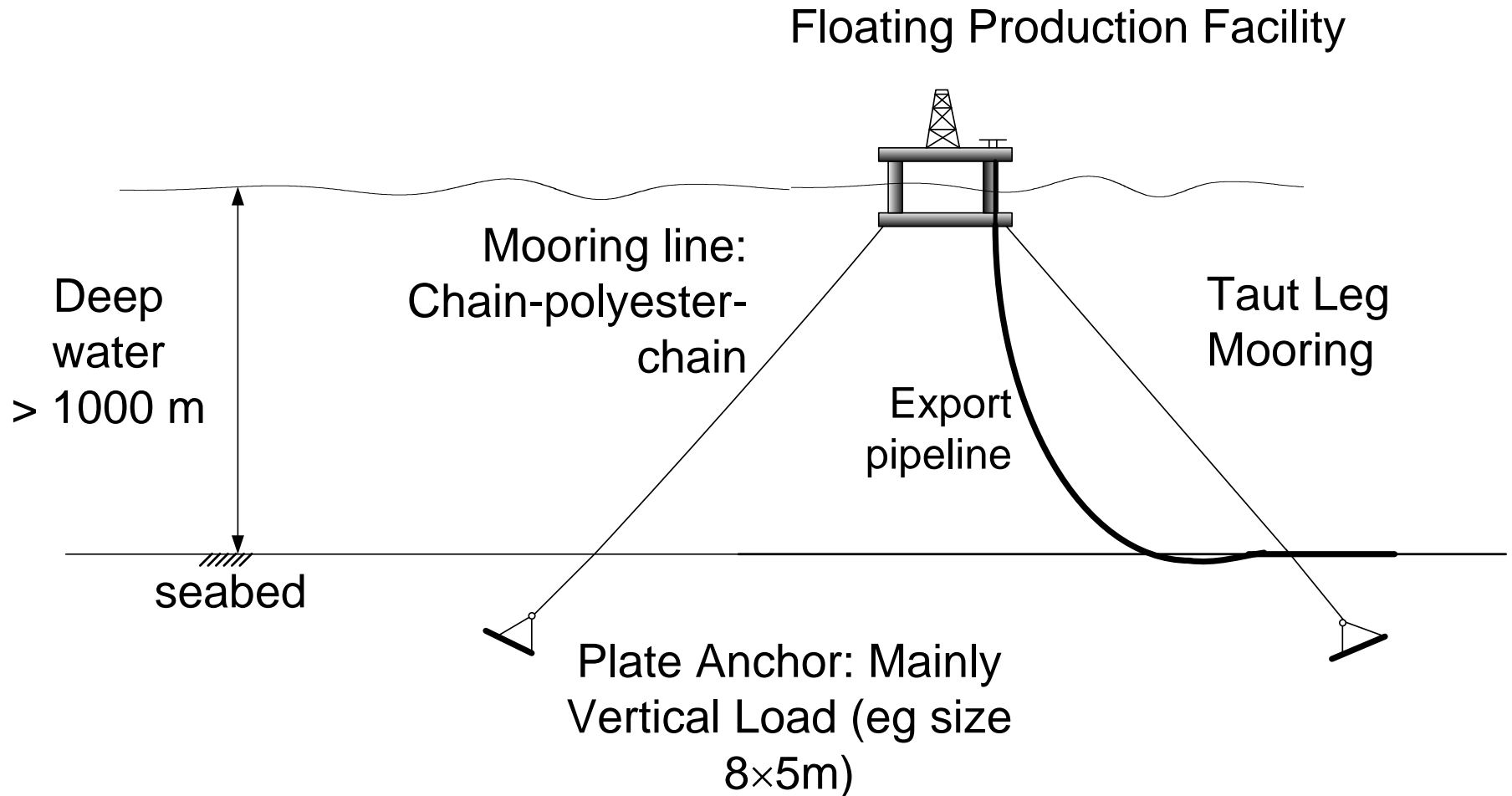
- **New Anchor configurations: 新型锚的设计**

Discussing today

- Such as **SEPLA**, Torpedo anchors, OMNI-max
- Hybrid foundations 组合型基础
 - Mudmats with piles in corners
- Improved numerical methods: 数值方法的进展
 - Failure envelopes written directly in combined loading space
 - Large deformation finite element analysis techniques

Example Solution: SEPLAs

方案举例：吸力贯入式板锚



Example Solution: SEPLAs

方案举例：吸力贯入式板锚

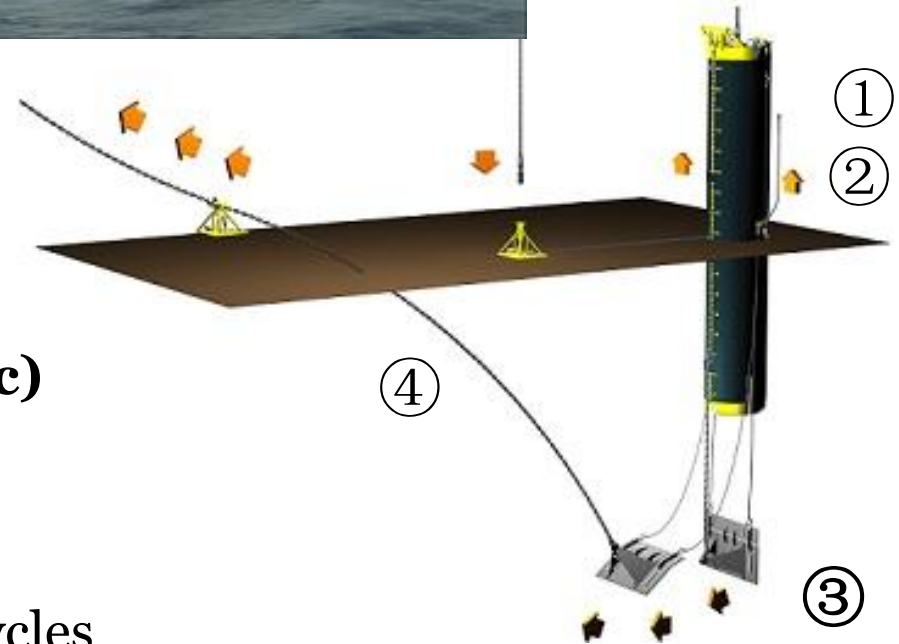


~8m

- ① suction installation
- ② caisson retrieval
- ③ **anchor keying**
- ④ **operational (sustained/cyclic)**

Industry requirement:

- Keying model
- Bearing capacity factors under cycles



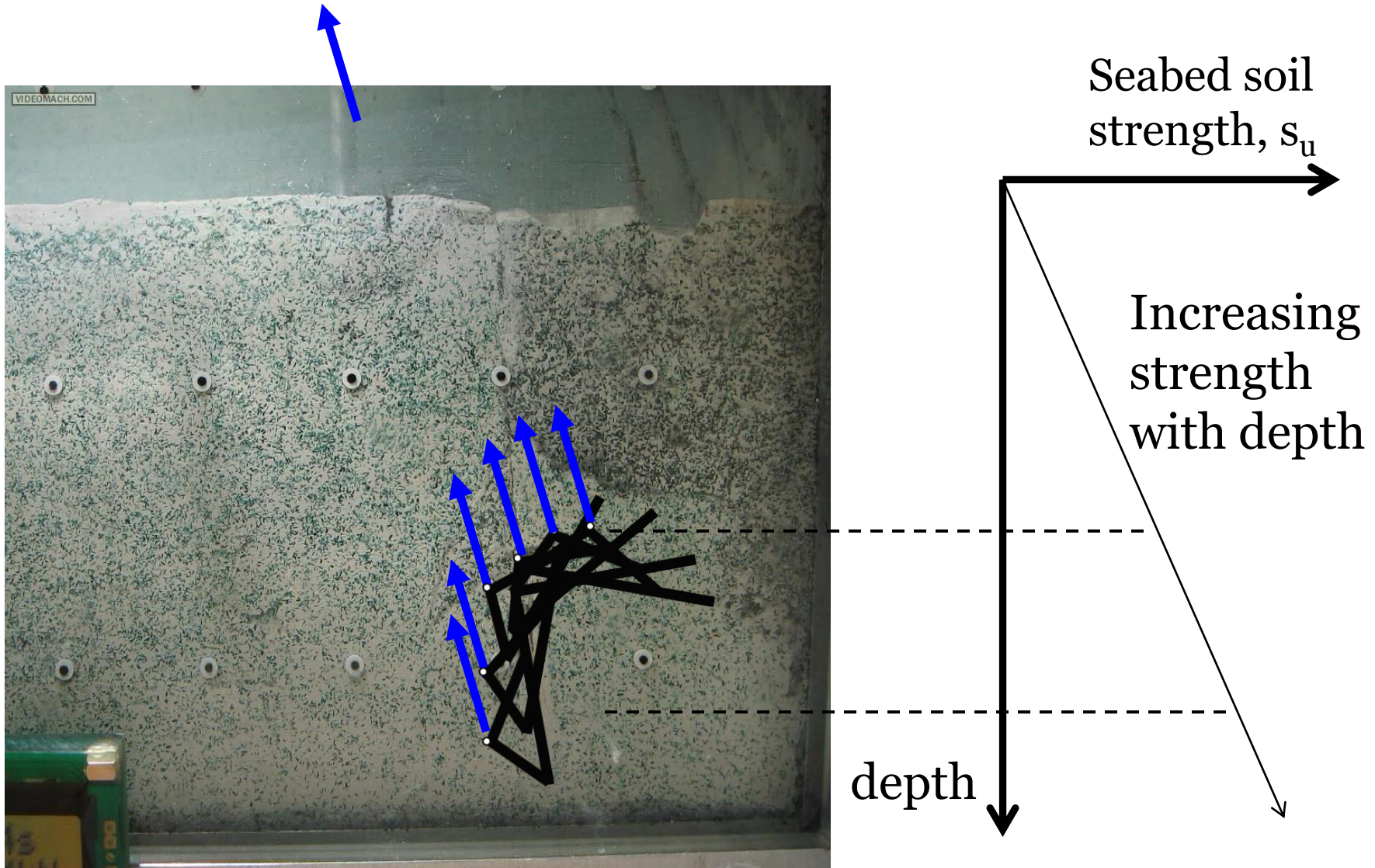
(modified after www.intermoor.com)

Predicting the keying trajectory 预测就位运动轨迹

(Lowmass, O'Loughlin, 2006)



Predicting the keying trajectory 预测就位运动轨迹



Keying Model: Plasticity Approach

就位运动模型：塑性分析方法

Perfect plasticity assumed, therefore 3 components:

- Yield surface written directly in combined VHM on fluke
- Associate flow rule assumed
- Hardening law (i.e. increase size of Yield Surface with depth)

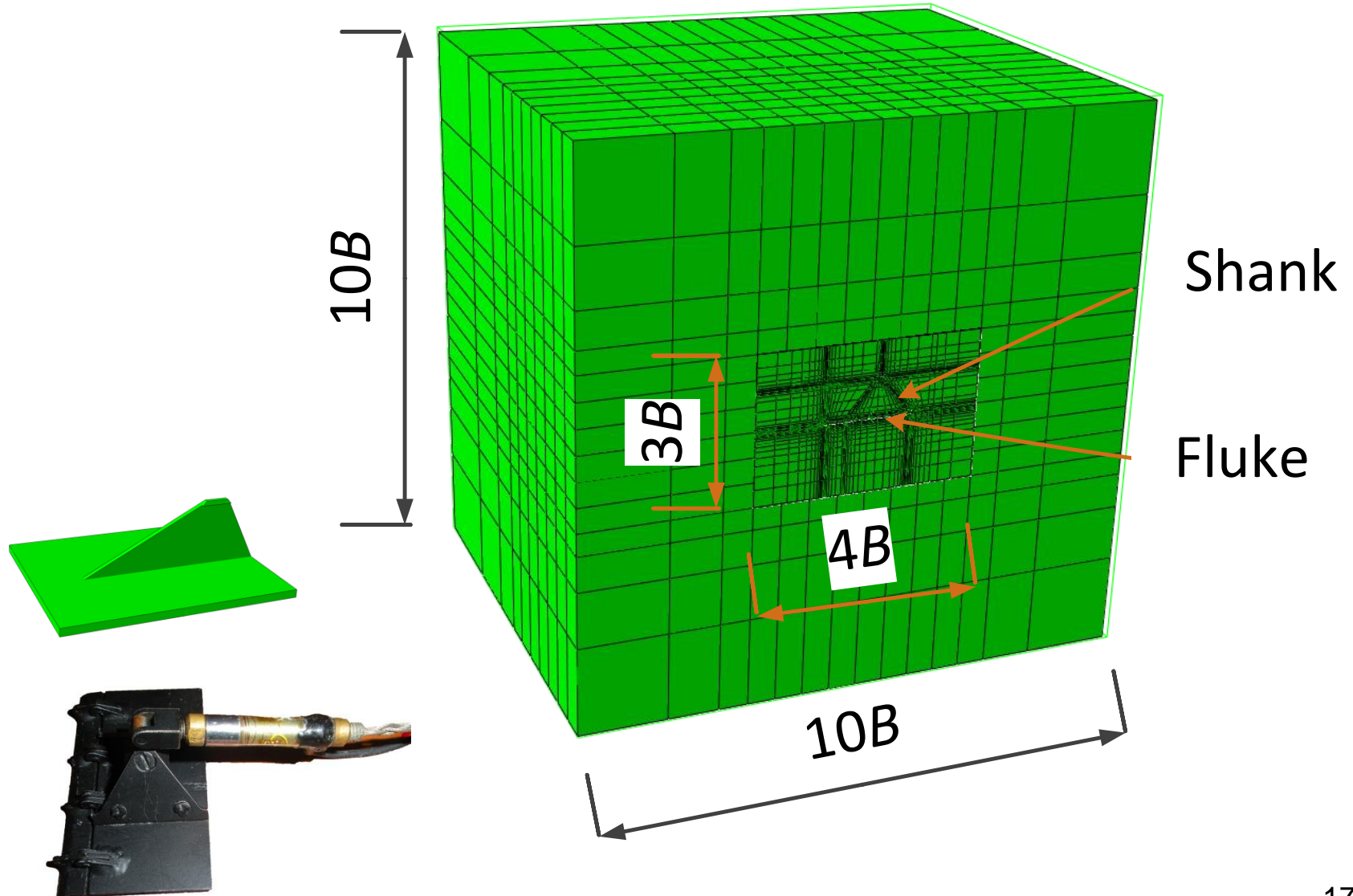
Advantages:

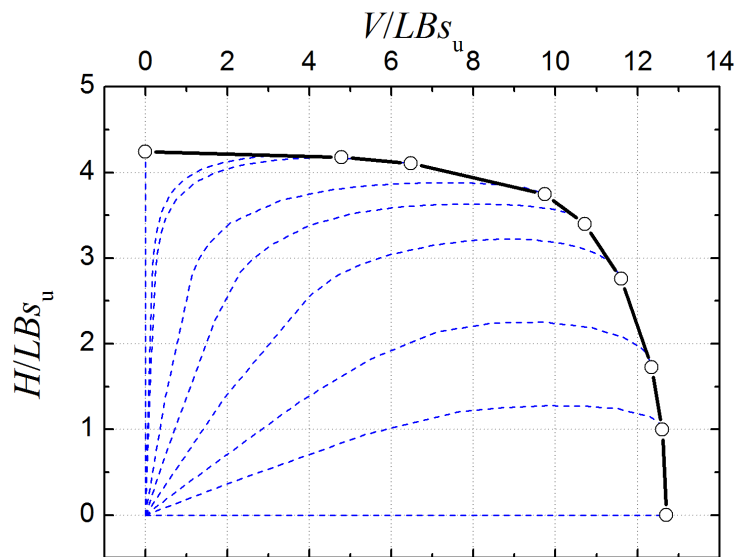
- Easy to implement
- Quick to run
- Parameters can be easily adjusted.

Based on similar approach to analytical modelling of drag-anchors
(O'Neill, Elkhatib: PhDs at UWA)

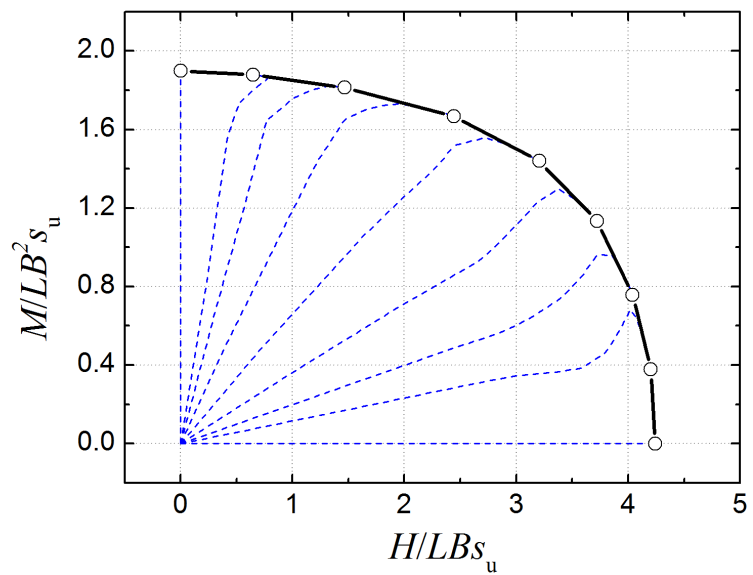
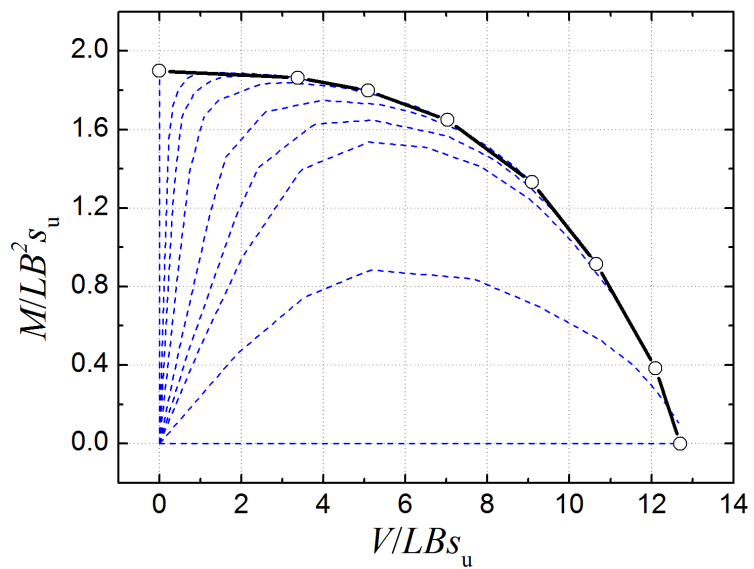
Keying Model: Plasticity Approach

就位运动模型：塑性分析方法





—○— Yield surface

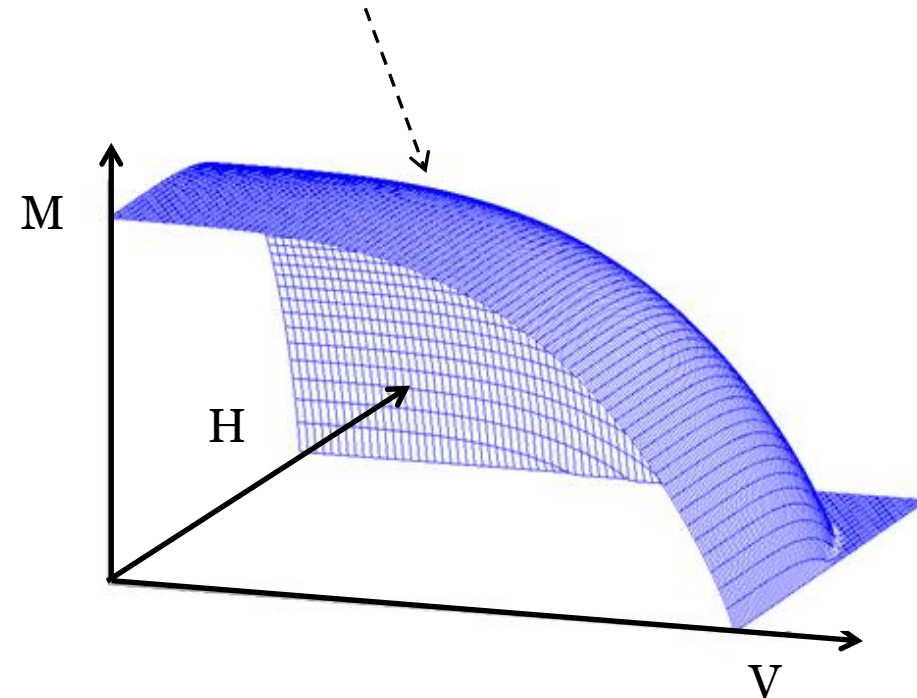


Keying Model: Plasticity Approach

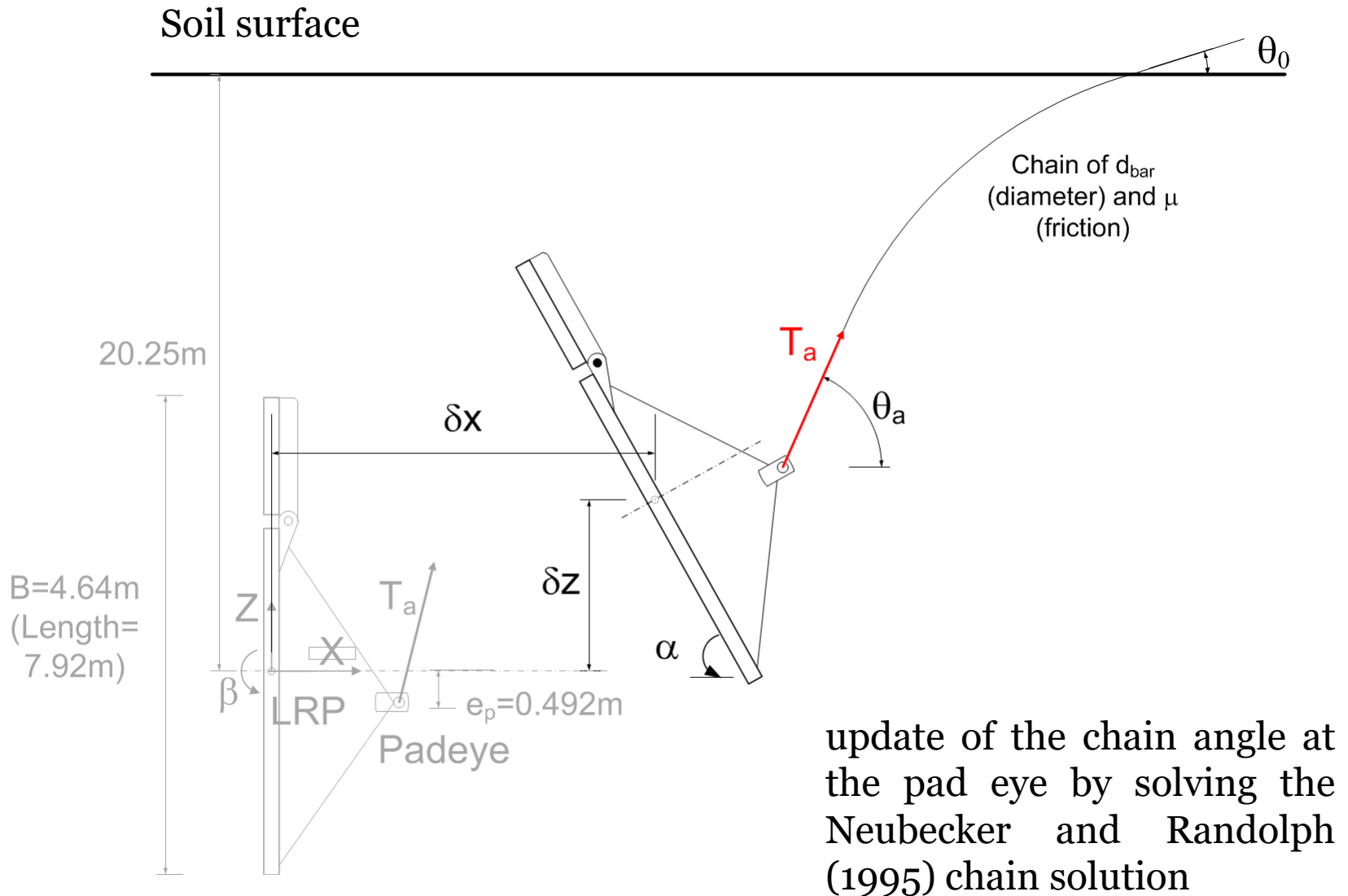
就位运动模型：塑性分析方法

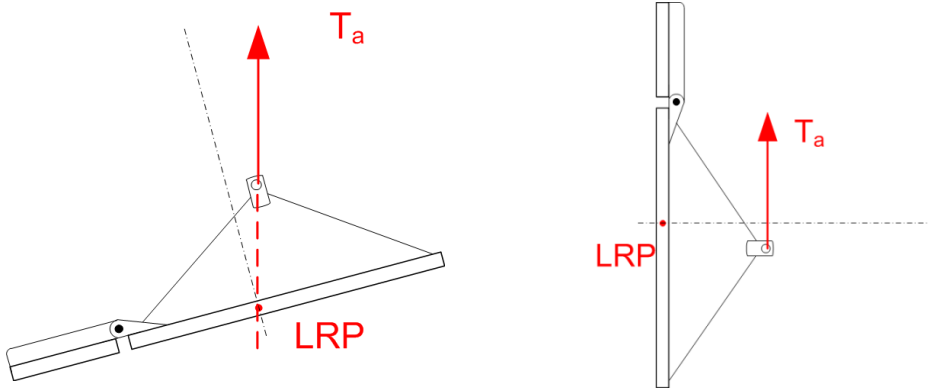
$$f = \left(\frac{V}{V_{\max}} \right)^q - 1 + \left[\left(\frac{M}{M_{\max}} \right)^m + \left(\frac{H}{H_{\max}} \right)^n \right]^{\frac{1}{p}} = 0$$

	Fluke only	SEPLA
V_{\max}/LBs_u	12.6	12.7
H_{\max}/LBs_u	2.9	4.2
M_{\max}/LB^2s_u	1.9	1.9
m	1.01	1.02
n	4.05	4.01
p	1.01	1.01
q	4.01	4.01

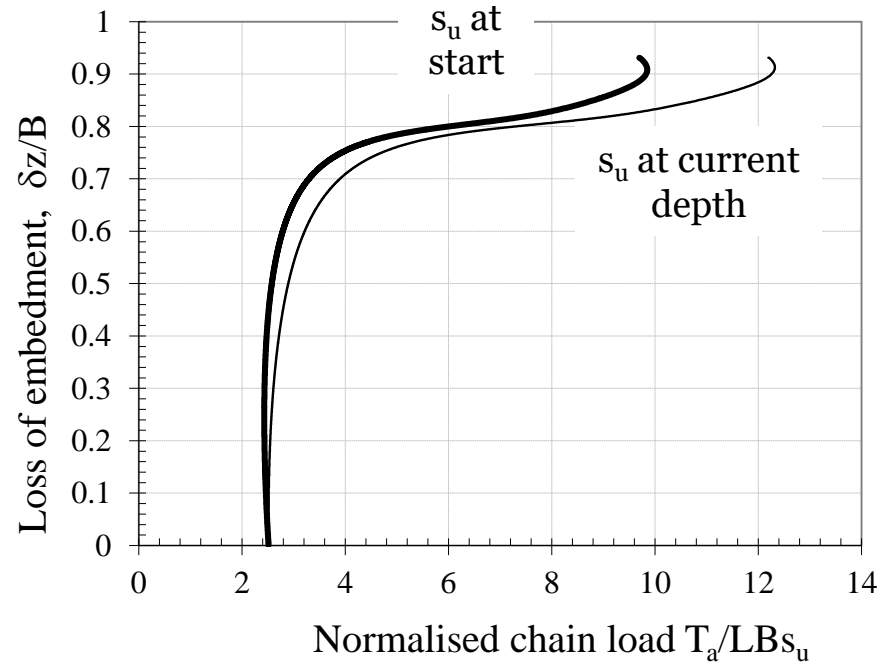
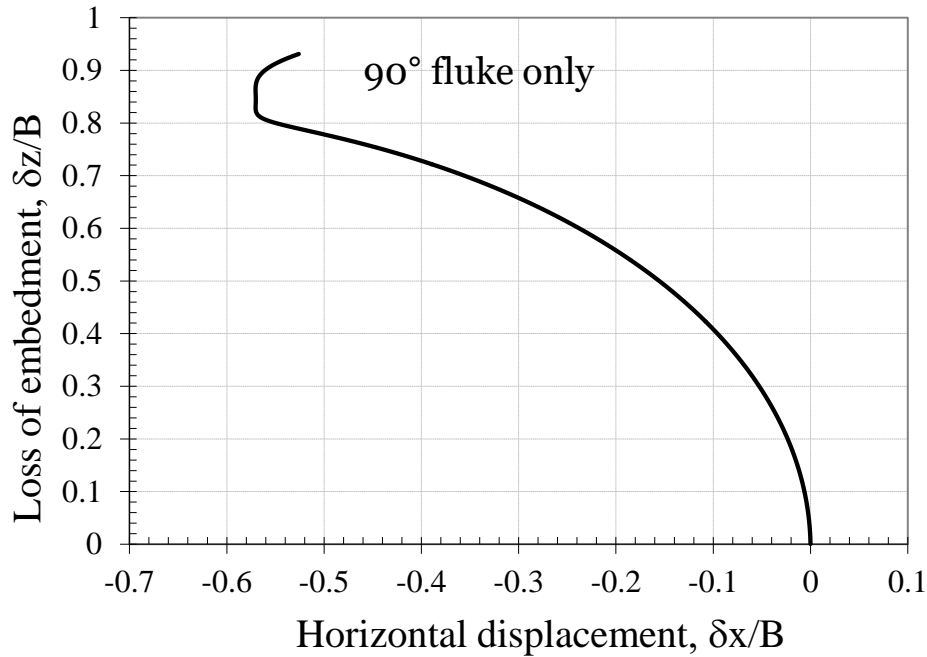


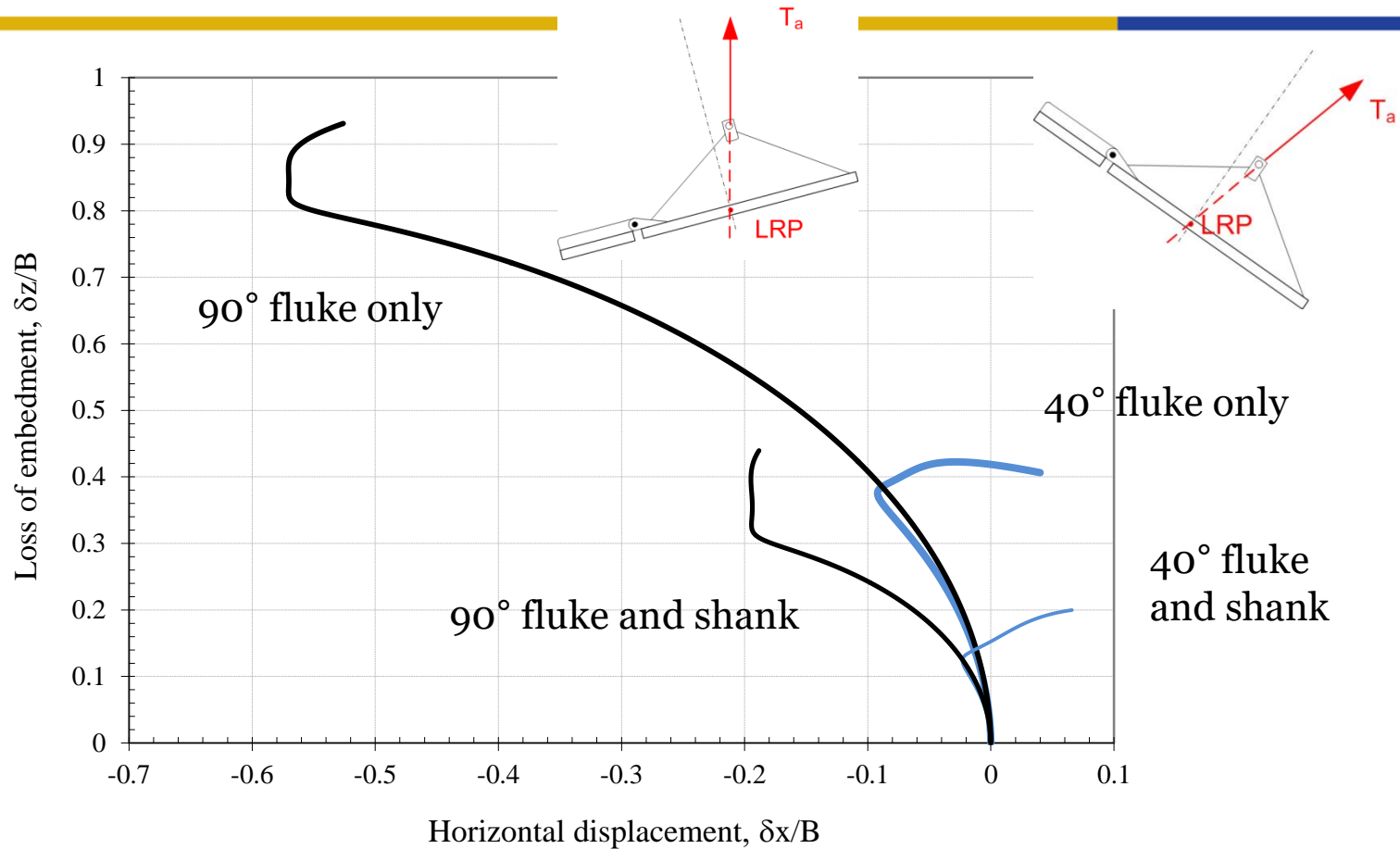
Yield Surface proposed by Bransby and O'Neill (1999) and Elkhatib and Randolph (2005) for drag anchor application





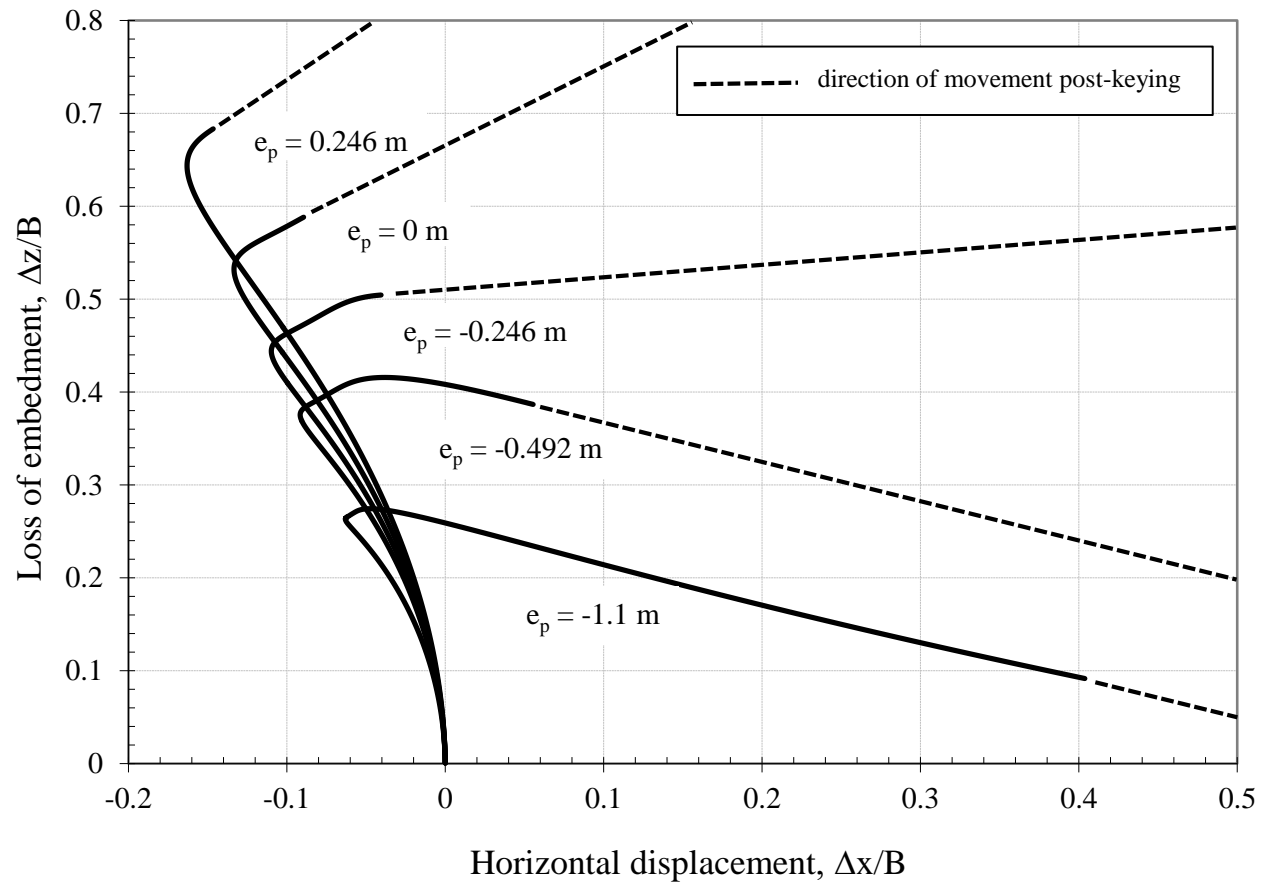
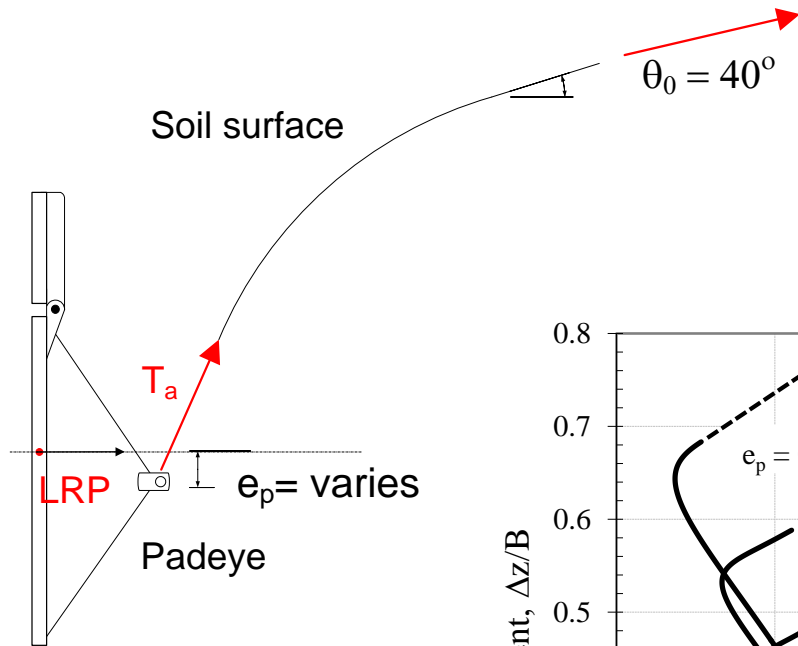
• Loss of ~20% in capacity



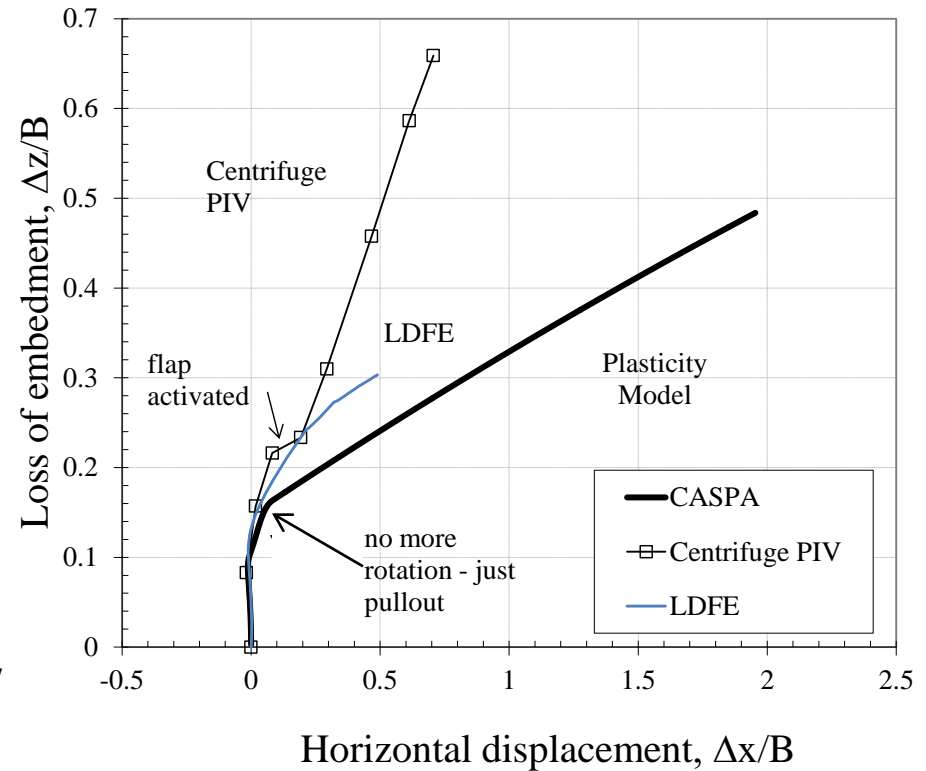
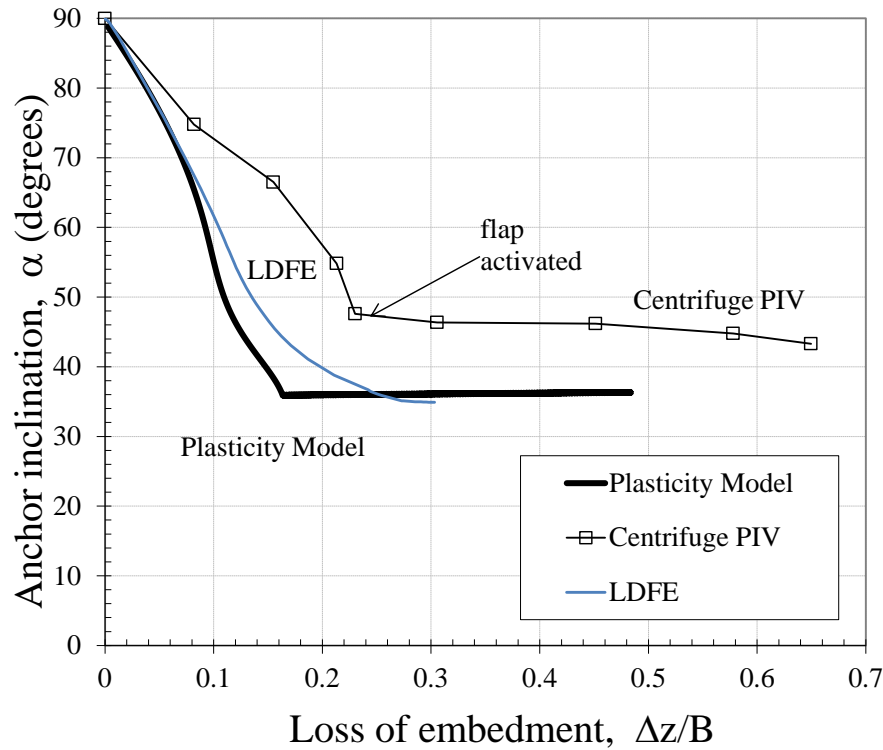


- For offshore conditions, loss of embedment between $0.5B$ and $0.9B$
- Allow period of re-consolidation before keying, as reduces embedment loss
- Used to redesign anchor: keying flap orientation, increase padeye eccentricity

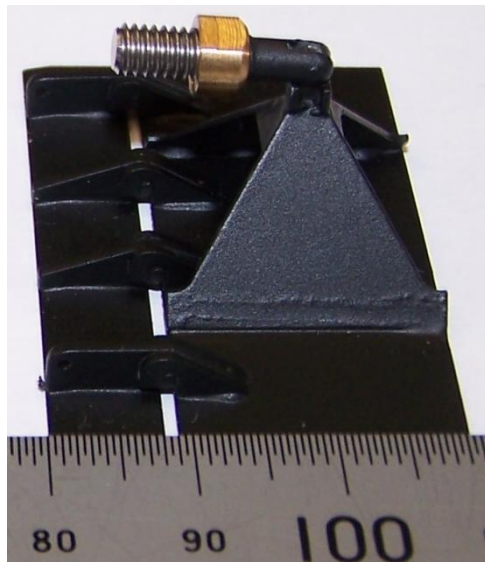
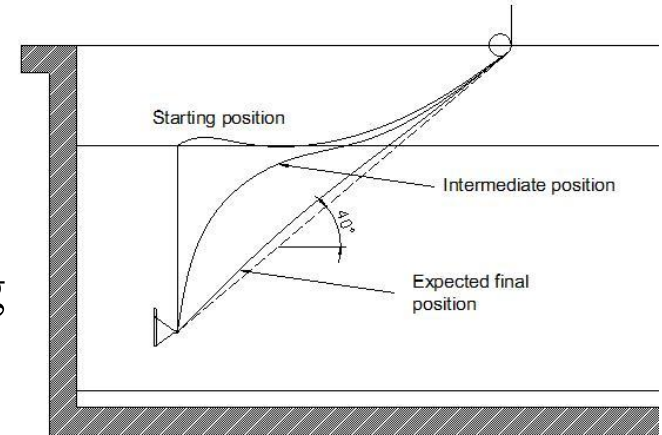
SELPA Keying Example



Verification of the Model

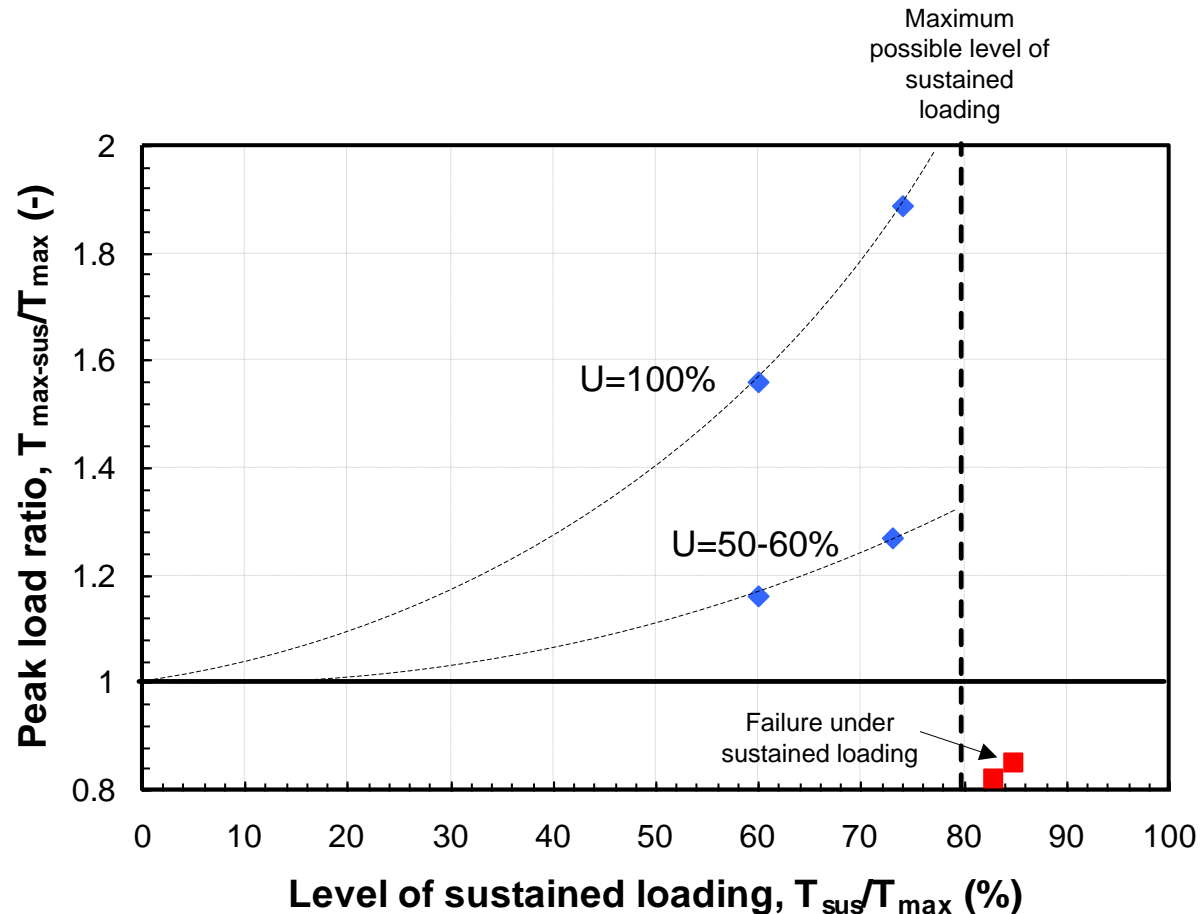


- 1/150 model
- West Africa soil used for centrifuge experiments
- Anchor keying followed by sustained loading / cyclic loading and pull-out to failure



Sustained loading on SEPLA anchors

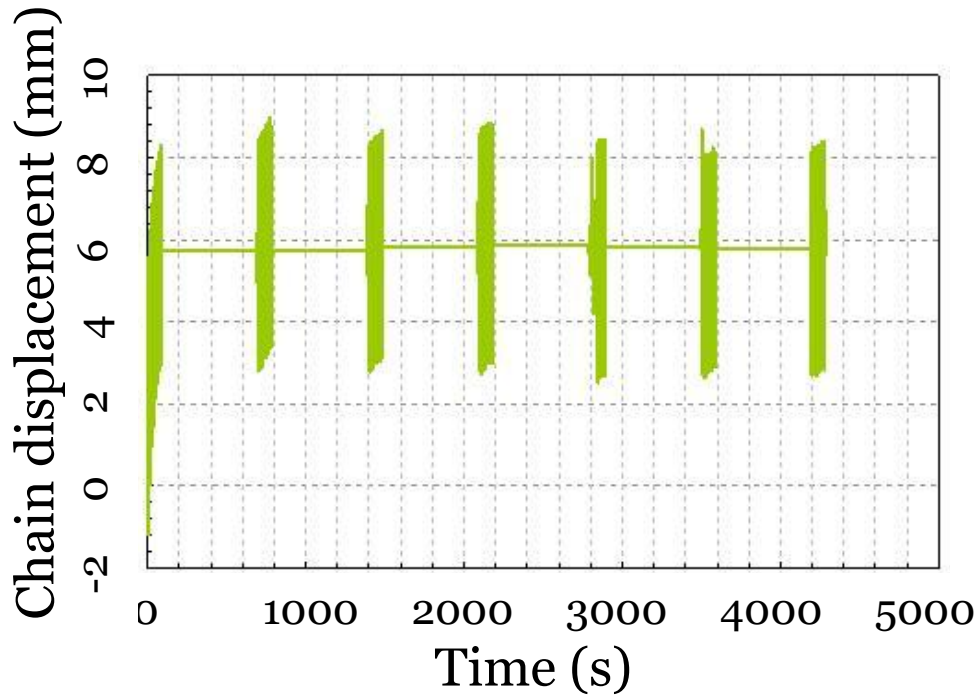
持续荷载作用下的板锚



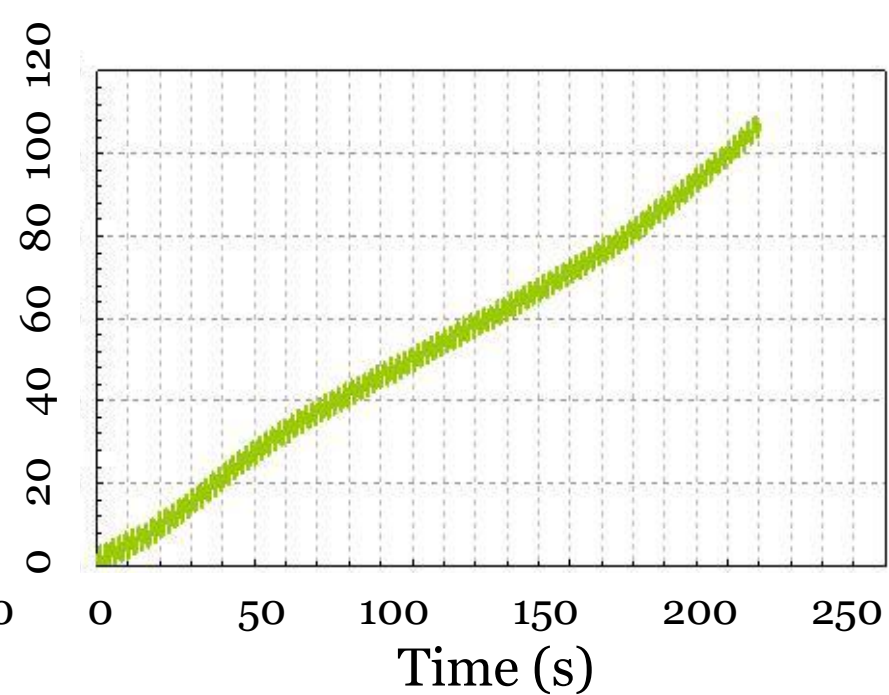
- Failure determined by balance between (i) increased capacity from consolidation, and (ii) reduced capacity due to low strain
- Threshold at 85%

Cyclic loading on SEPLA anchors

往复荷载作用下的板锚



Cycles < 0.75 Max monotonic



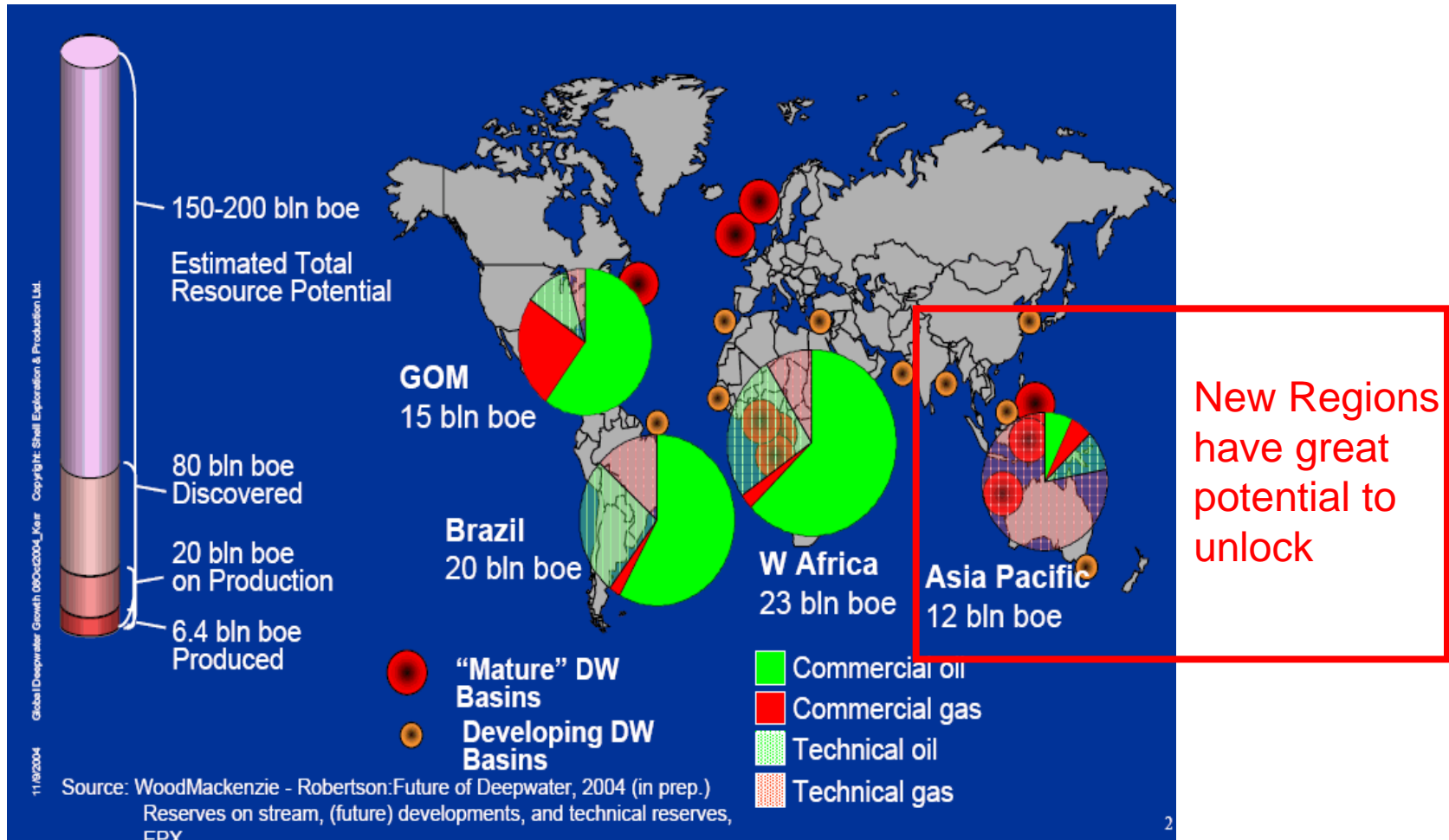
Cycles > 0.75 Max monotonic

Same processes, but

- Further reduced capacity due cycling
- Threshold at 75%

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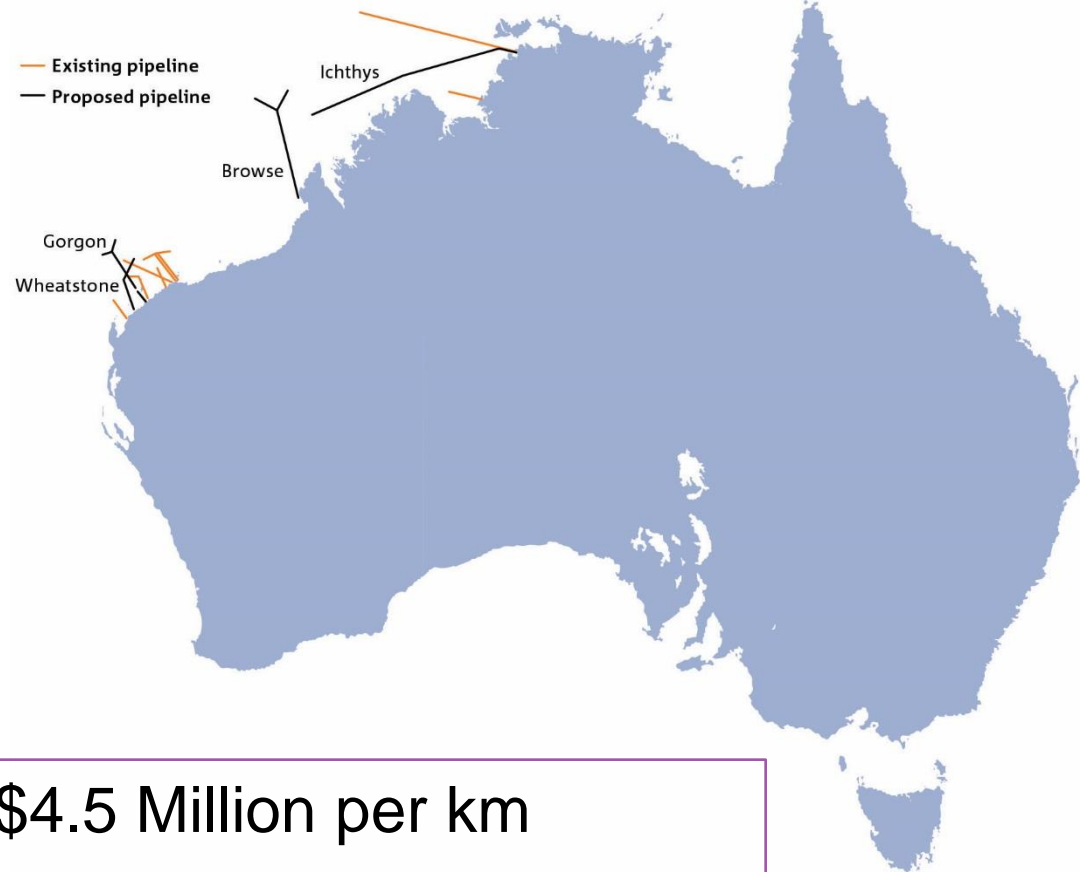
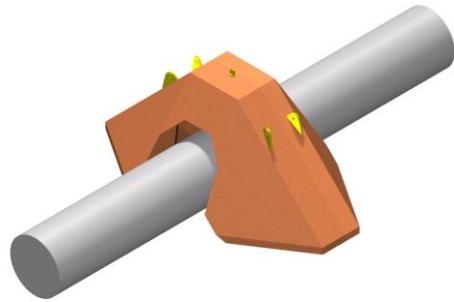
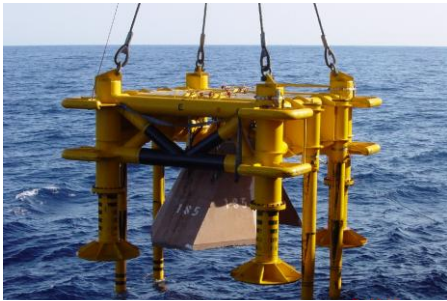
New regions 新水域



Shaded regions represent oil and gas reserves requiring technical step change to economically recover

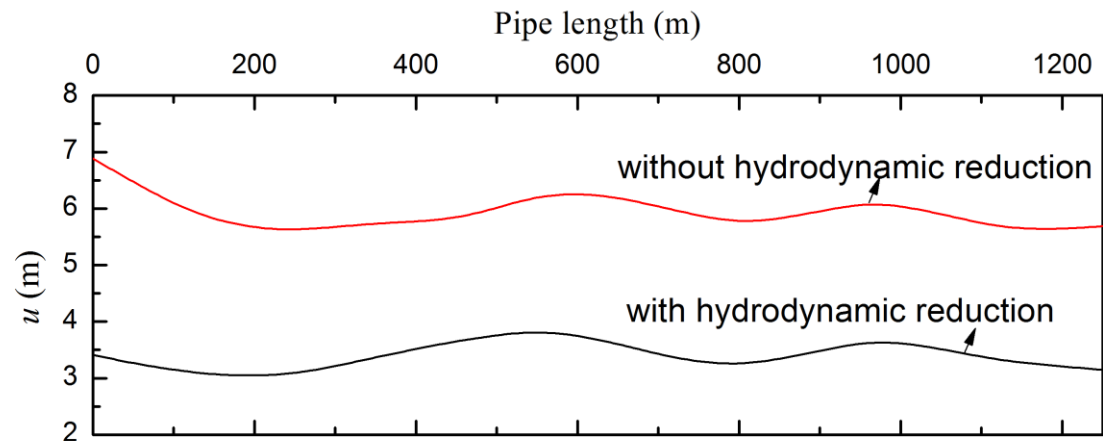
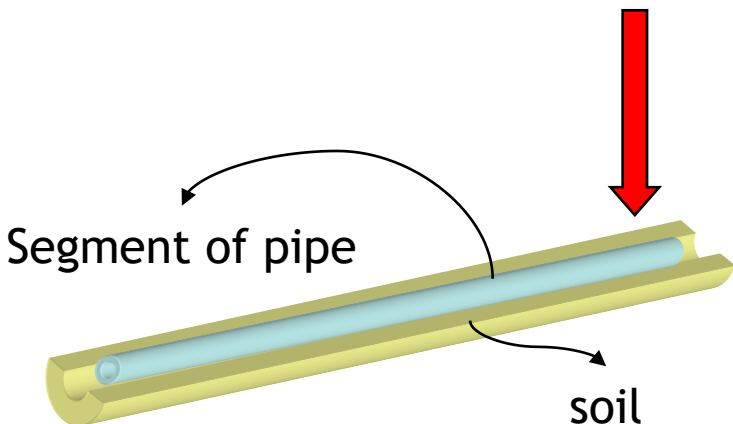
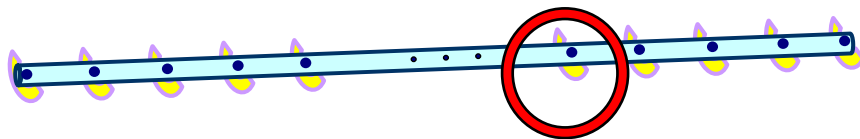
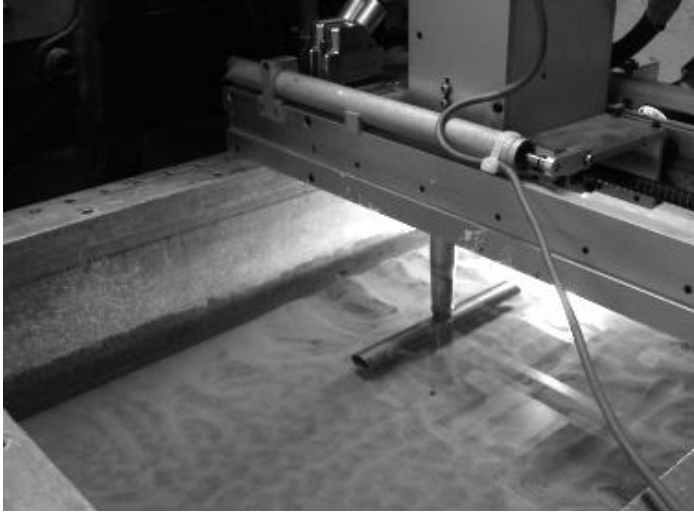
Recent Flurry of Construction

最近的开发热点



Recently > 2000 km @ ~\$4.5 Million per km
Secondary stabilisation can cost ~ 30% of total
Driven new analysis techniques predicting stability
of unburied pipes under storm loading

Recent Flurry of Construction 最近的开发热点



Australian Floating LNG 澳大利亚浮动式LNG项目

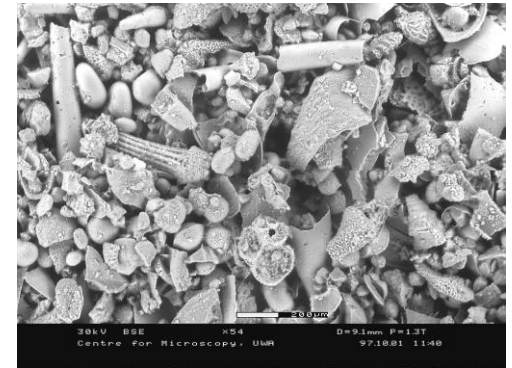


Liquefy and ship gas offshore
Length: 488 m Width: 74 m
Weighs: 600,000 tonnes
Moored for 25 years
Closest Port: 475 km (Broome)

Geotechnical Challenges: New Regions

岩土工程挑战：新水域

- **Characteristic environment**
 - Australasia: often highly stratified seabeds, carbonates and sensitive silts
- **Example geotechnical challenges**
 - Less offshore experience
 - Can be very remote with long distance
 - E.g. > 500 km pipelines in Australia
 - Prediction of drainage conditions and rate effects
 - High compressibility and occasional cementation
 - Large changes in strength with cycles
 - Installations in layered conditions or into uneven seabeds



- **Some example solutions**

- Improved numerical methods that account for rate effects, soil softening through shearing, high sensitivity and strength gain through consolidation
- Improved pipeline stability models: significant \$\$ savings
- Increased emphasis on direct prediction methods from CPTs

- **Punch-through models that account for soil dilatancy**

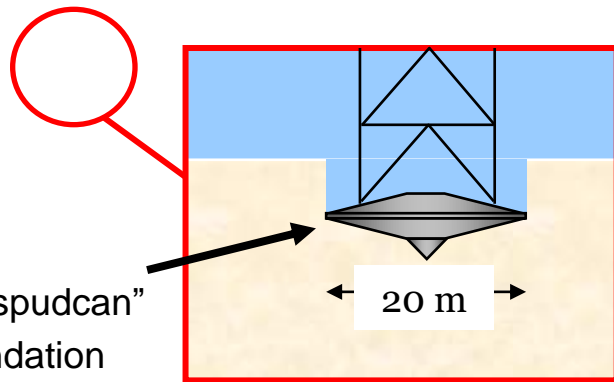
考虑土体剪胀性的刺穿模型

Discussing today

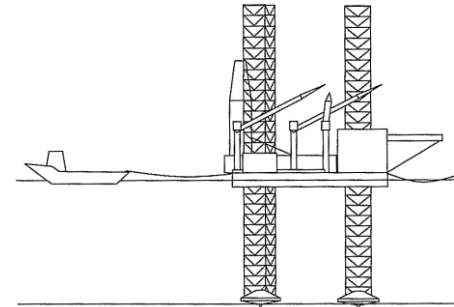
Mobile “jack-up” rigs 自升式钻井平台



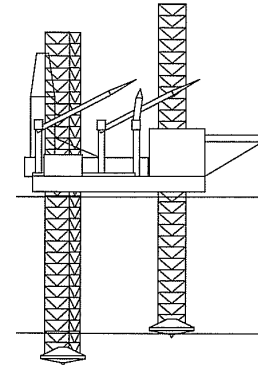
Leg
length
170m



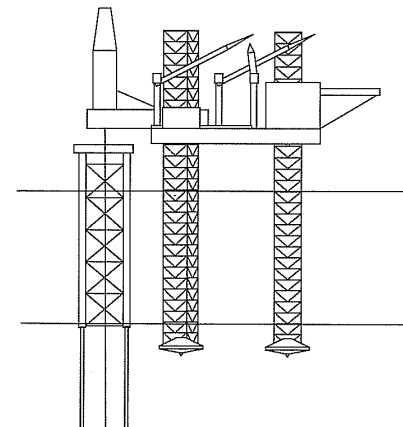
Photos Courtesy of Keppel
Offshore and Marine



soft pinning

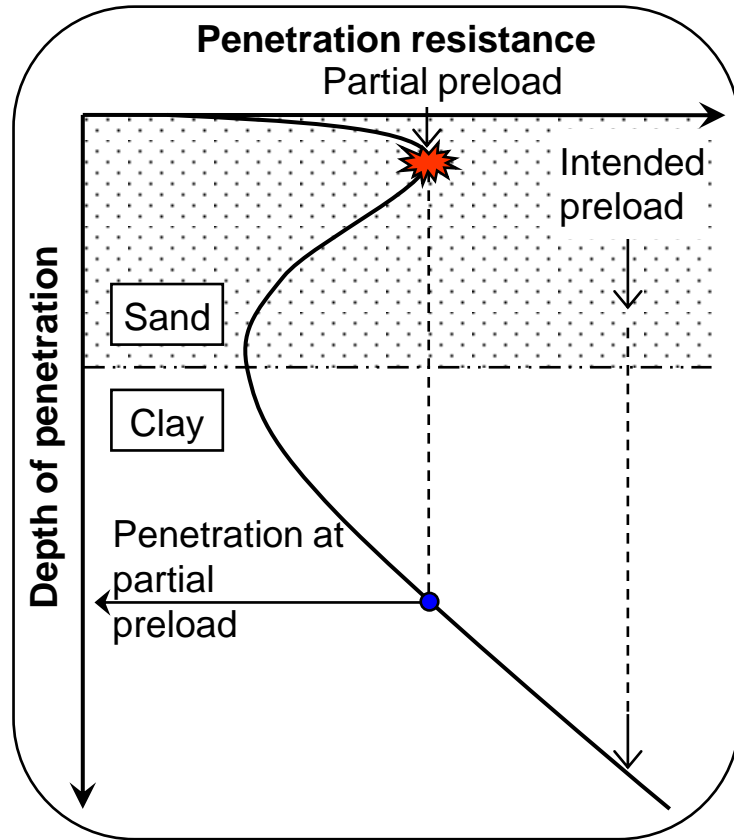


installation

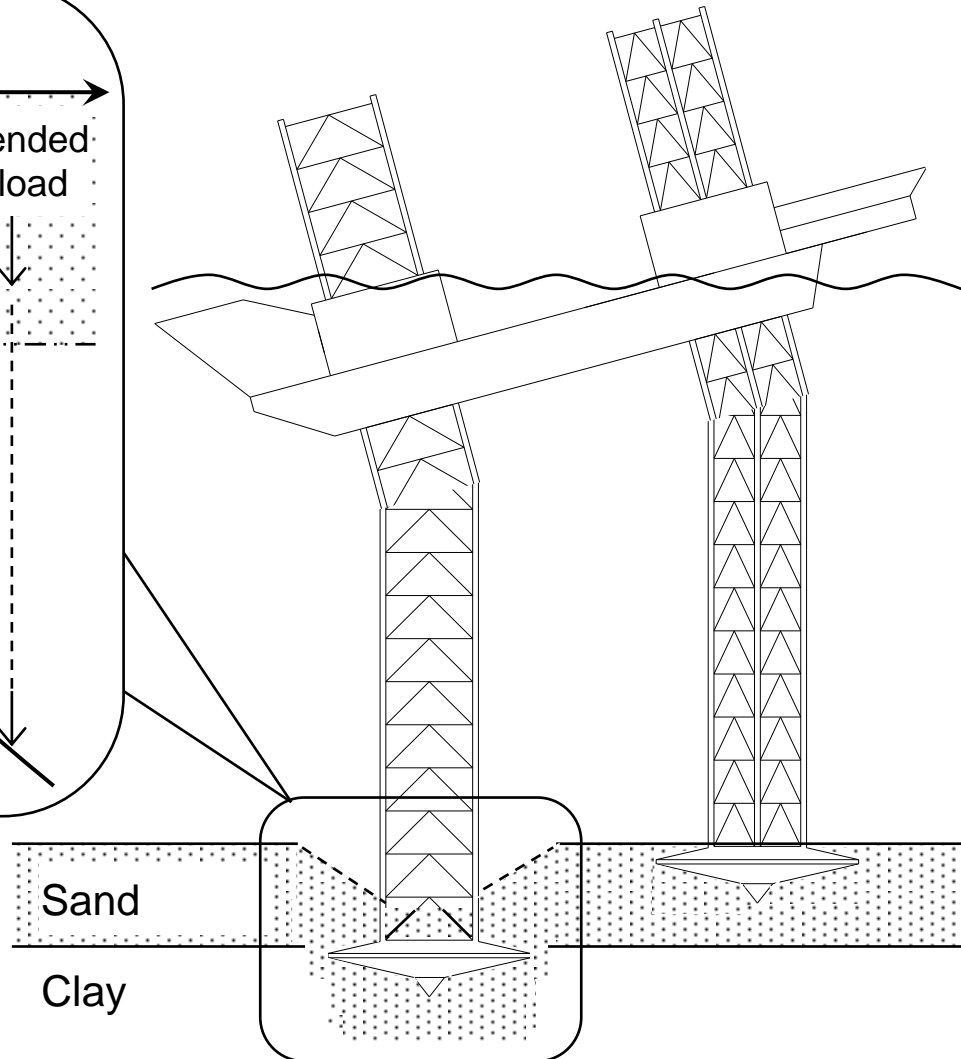


operations

Figure after Dean (2010):
Offshore Geotech. Eng.



Abrupt reduction of bearing capacity

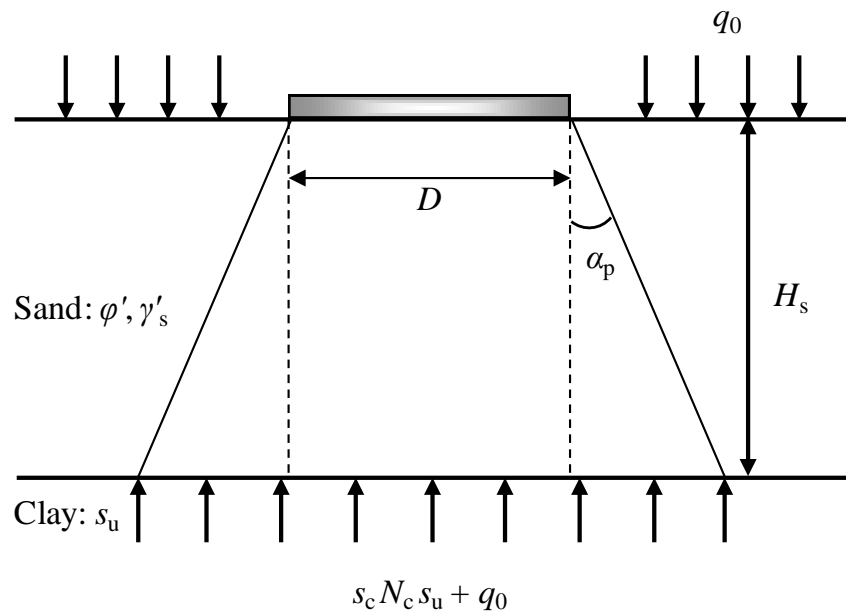




Punch-through off Qatar, 8 May 2009

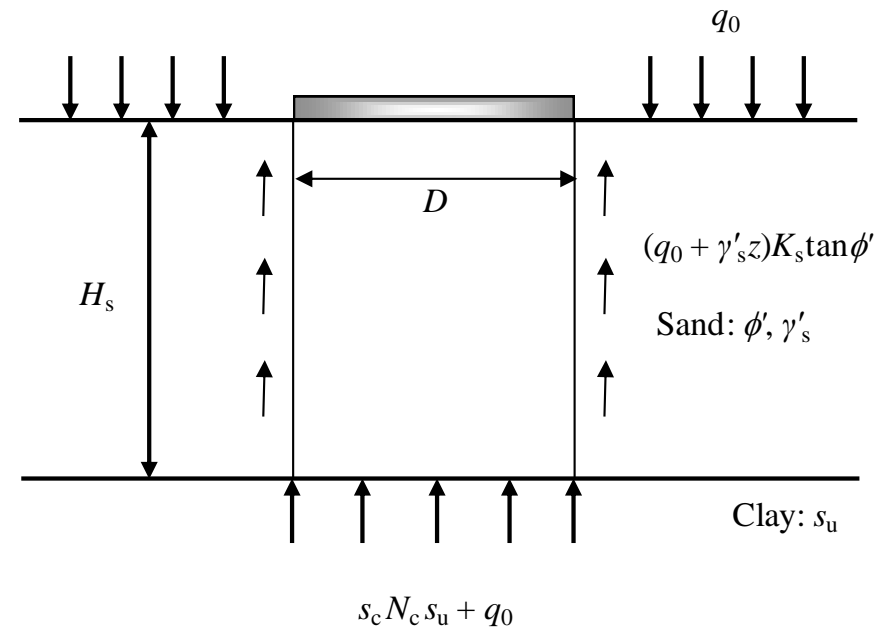
q_{peak} : Methods in ISO 19905-1

Load spread method



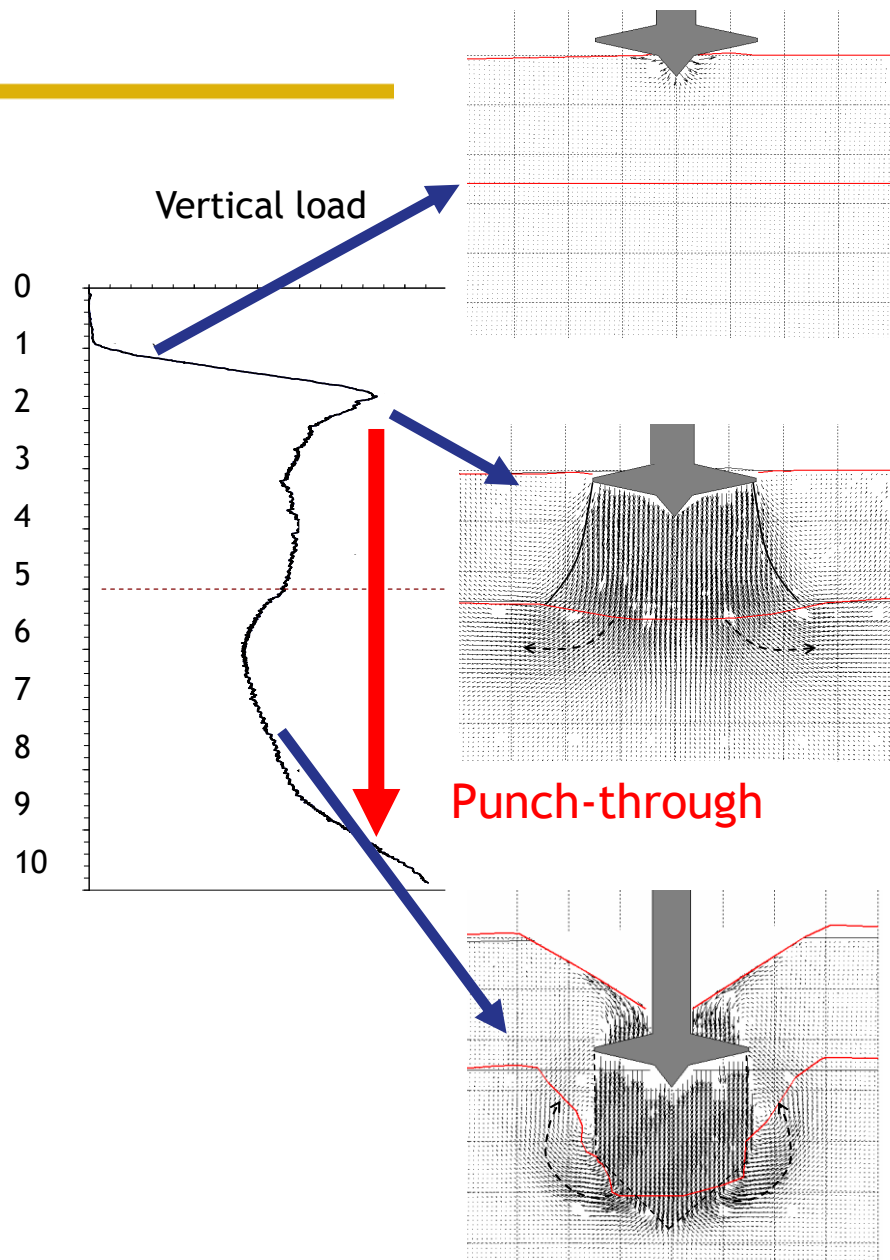
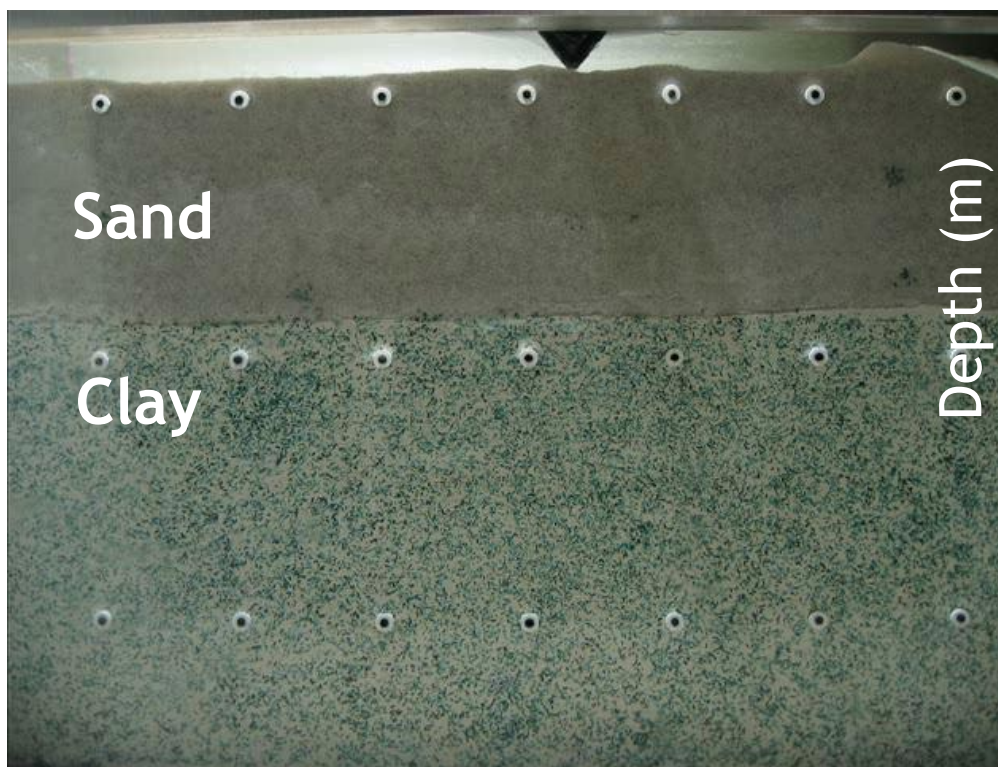
$$\alpha = \tan^{-1} \frac{1}{5} \quad (\text{or } \tan^{-1} \frac{1}{3})$$

Punching shear method



$$K_s \tan \phi' = 3 \frac{s_u}{\gamma'_s D}$$

Punch-through in sand-over-clay 砂土-粘土刺穿破坏



Centrifuge testing 离心机模拟



UWA drum centrifuge



Series of model spudcan foundations

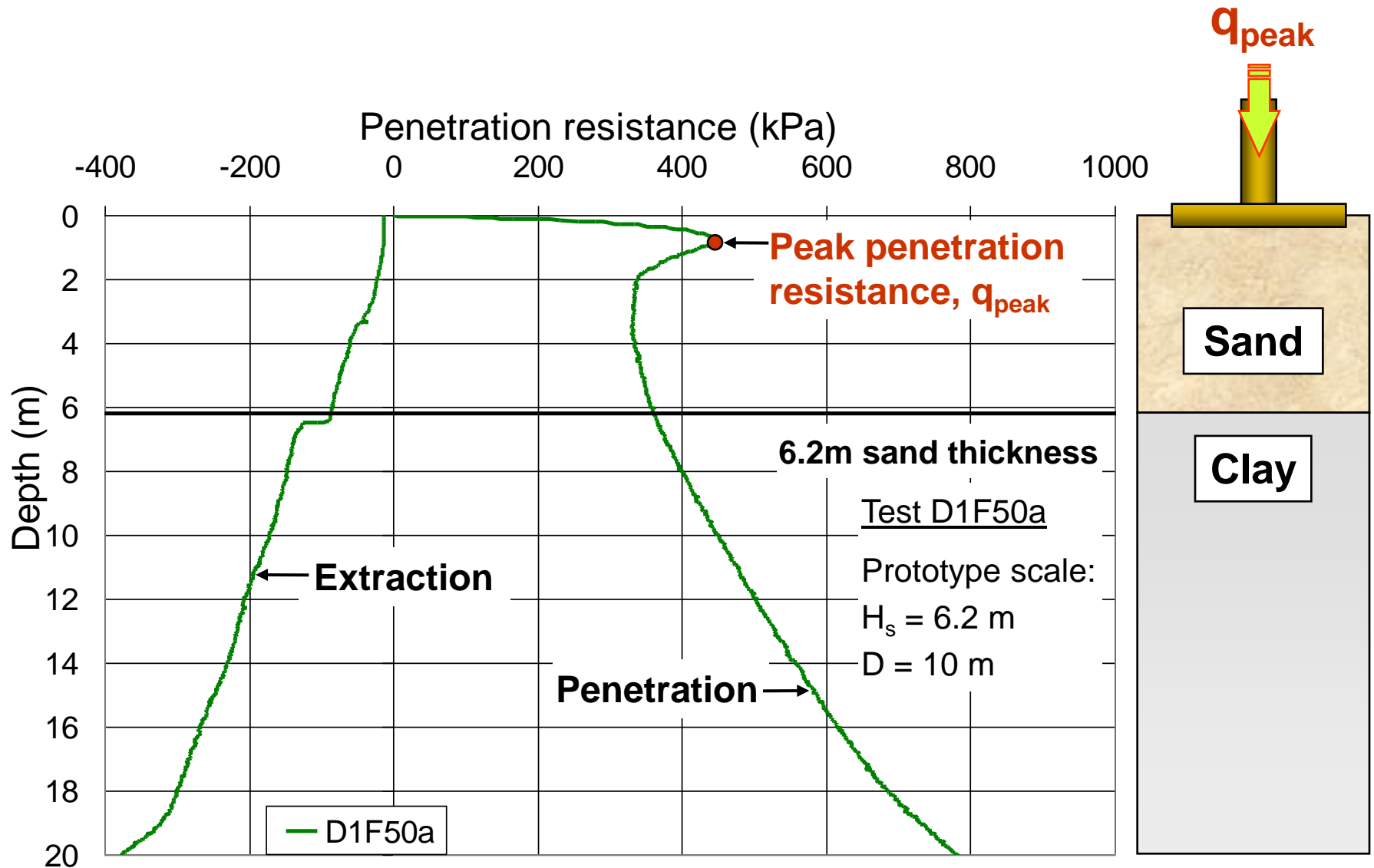
Total tests performed : 70

<i>Range of tests</i>	
Sand thickness, H_s	3.05 m – 7.25 m
Foundation diameter, D	6 m – 20 m
H_s/D ratio	0.16 – 1.12
Spud. shape	angle 0°, 7°-21°
l_D	0.43, 0.74, 0.95

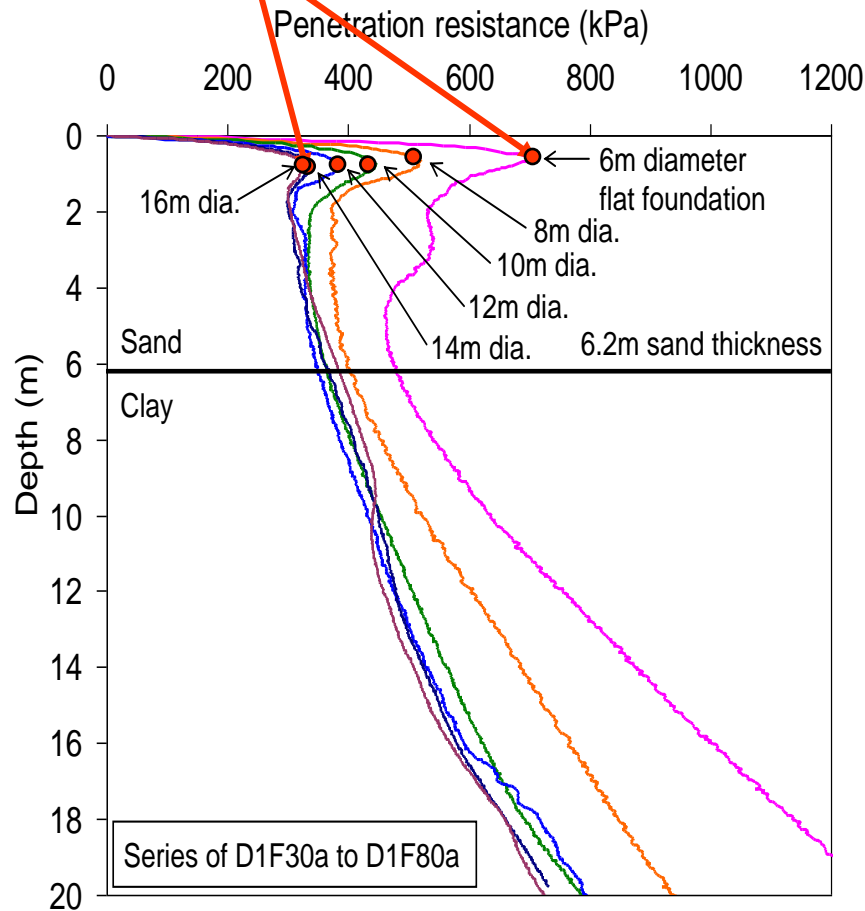


After testing

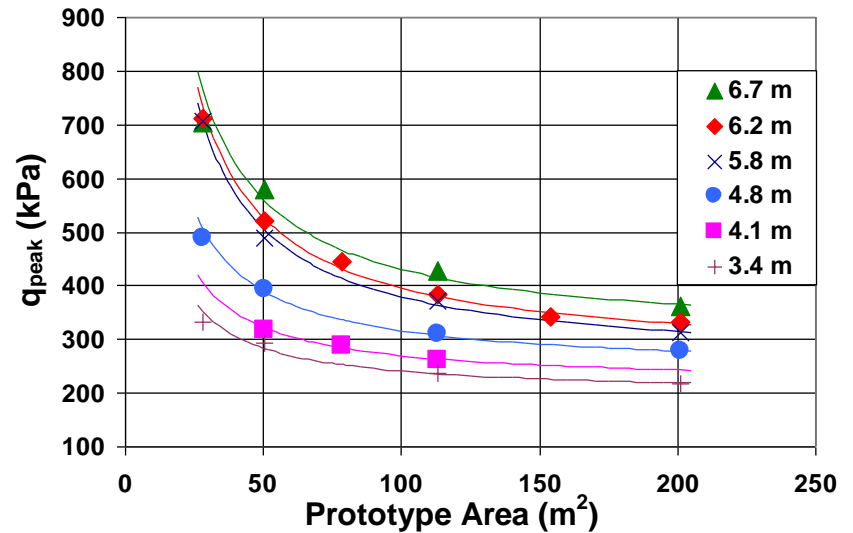
Centrifuge testing 离心机模拟



Peak penetration resistance, q_{peak}

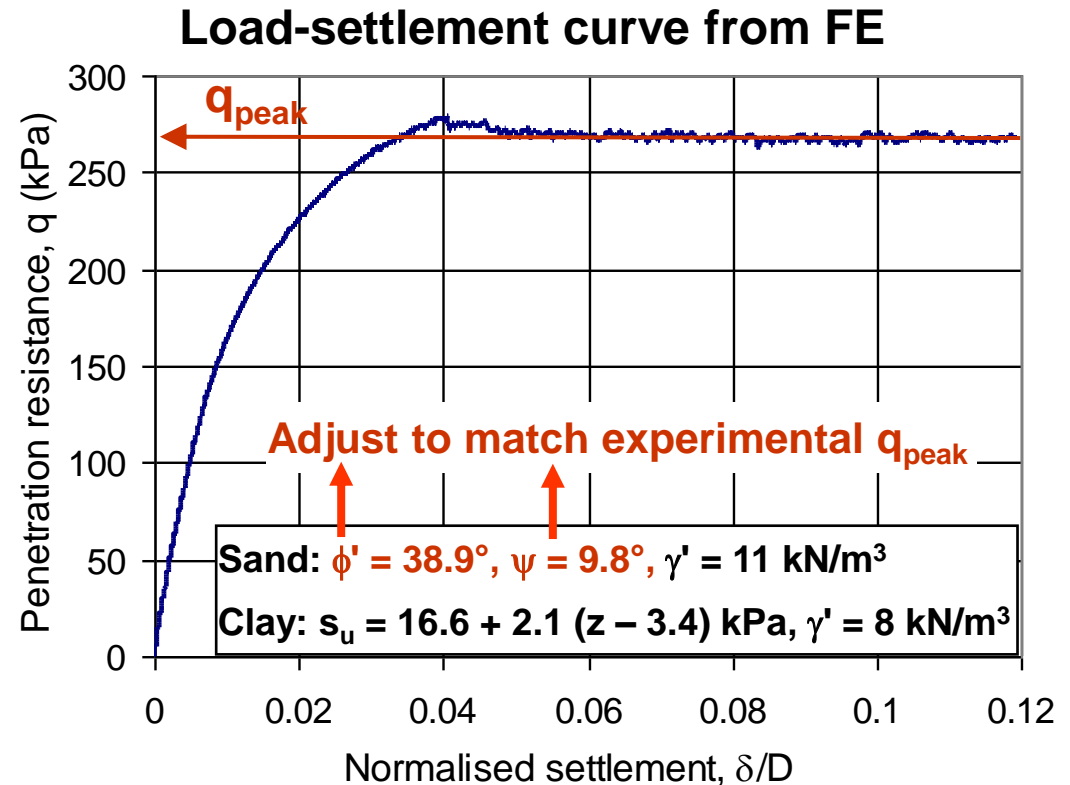
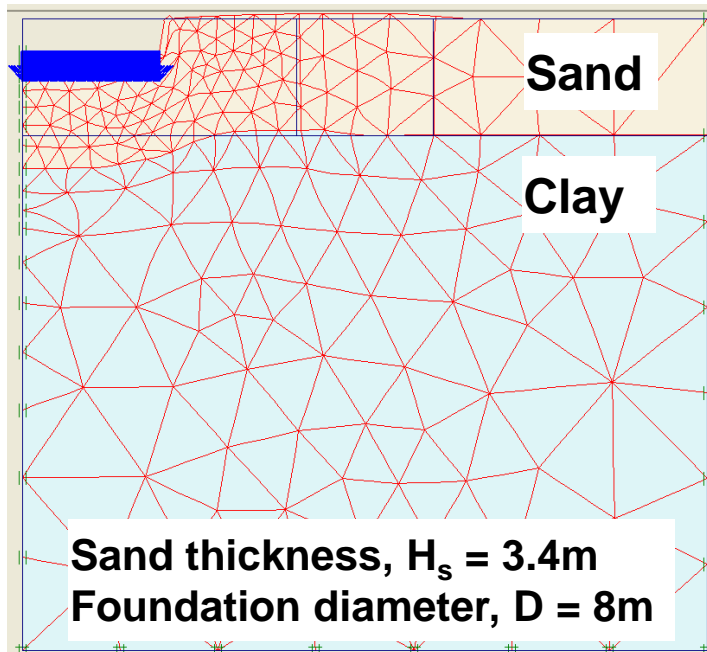


Plot together



For this case, Sand Layer = 6.2 m
 Diameter = 6, 8, 10, 12, 14 and 16 m

Supporting finite element analysis 有限元分析

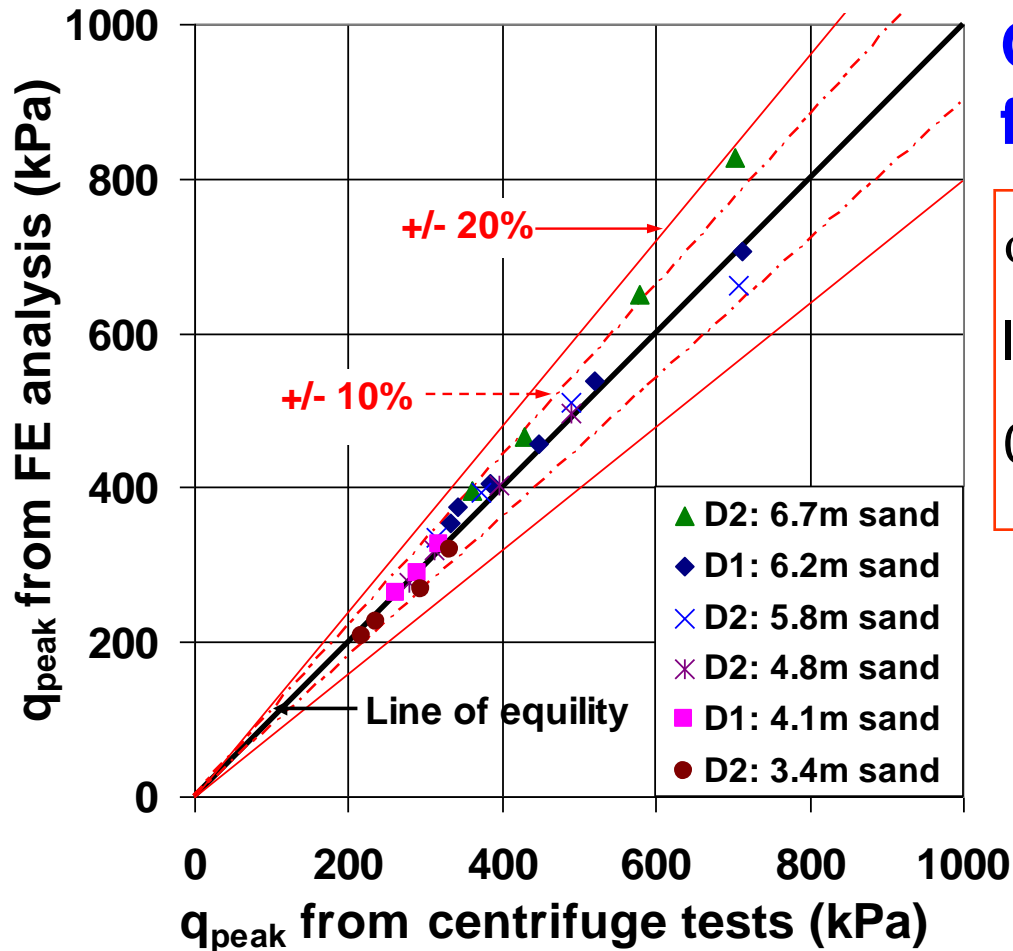


Aim: Incorporate stress level and dilatant response of sand

Method: Back-calculate operative ϕ' and ψ

Relationship between q_{peak} and operative ϕ' and ψ

q_{peak} 和等效 ϕ' 、 ψ 的关系



Obtain relationships for ϕ' and ψ :

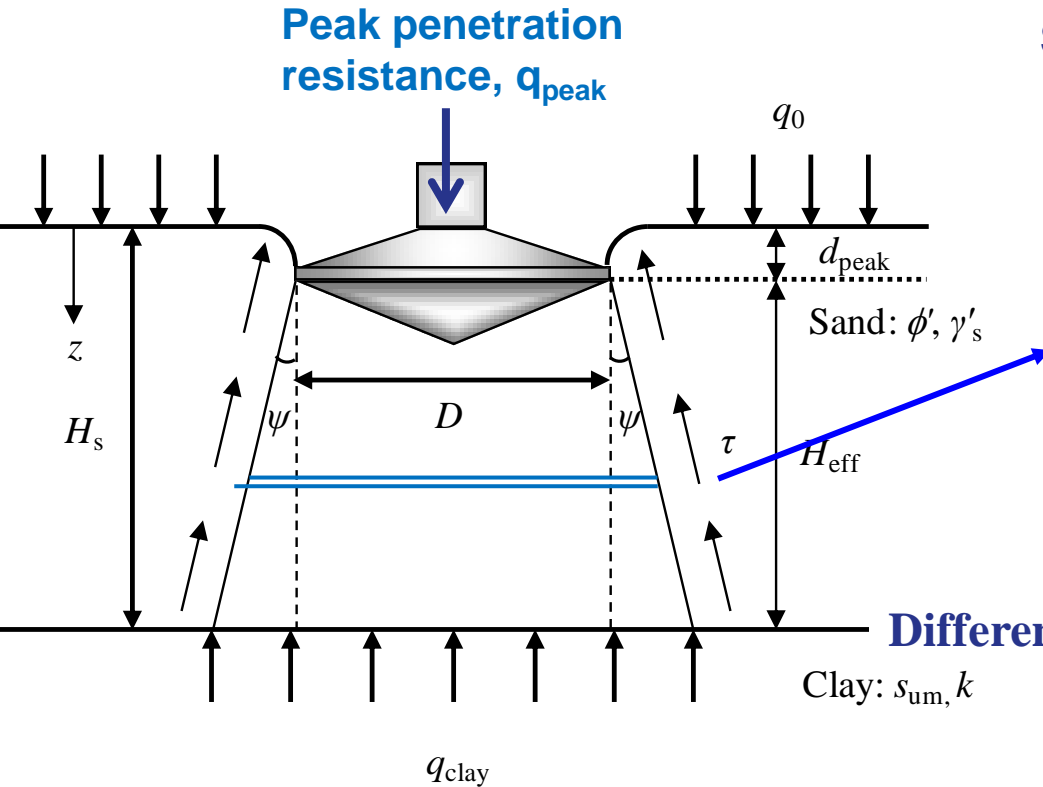
$$\phi' - \phi_{cv} = 2.65 I_R$$

$$I_R = I_D (10 - \ln q_{peak}) - 1, \quad 0 < I_R < 4$$

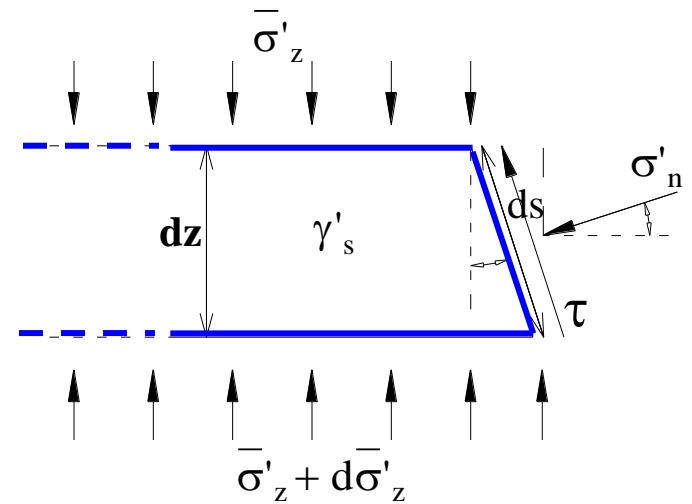
$$0.8 \psi = \phi' - \phi_{cv}, \quad \psi \geq 0$$

Modified form of Bolton (Geotechnique, 1986)

Analytical derivation 解析方法



Stresses on a thin horizontal disc:

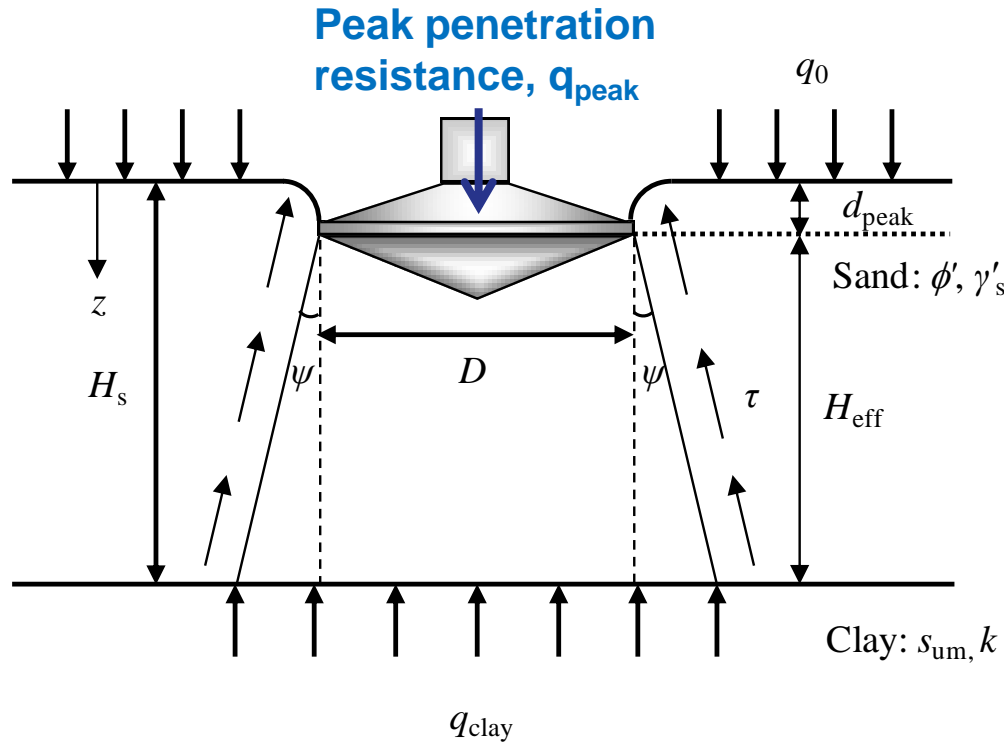


Differential equation of vertical force equilibrium

$$\frac{d\bar{\sigma}'_z}{dz} + \frac{E \tan \psi}{(D/2 + z \tan \psi)} \bar{\sigma}'_z - \gamma'_s = 0$$

where
$$E = 2 \left[1 + D_F \left(\frac{\tan \phi^*}{\tan \psi} - 1 \right) \right]$$

Analytical model (Hu et al.) 解析模型



Geom	D	Diameter
	H_s	Sand thickness
Sand	I_D	Relative density
	γ'_s	Effective unit weight of sand
	ϕ_{cv}	Critical state friction angle
	Q	Bolton's (1986) equation
Clay	s_{um}	Undrained shear strength at sand-clay interface
	K	Gradient of increasing shear strength

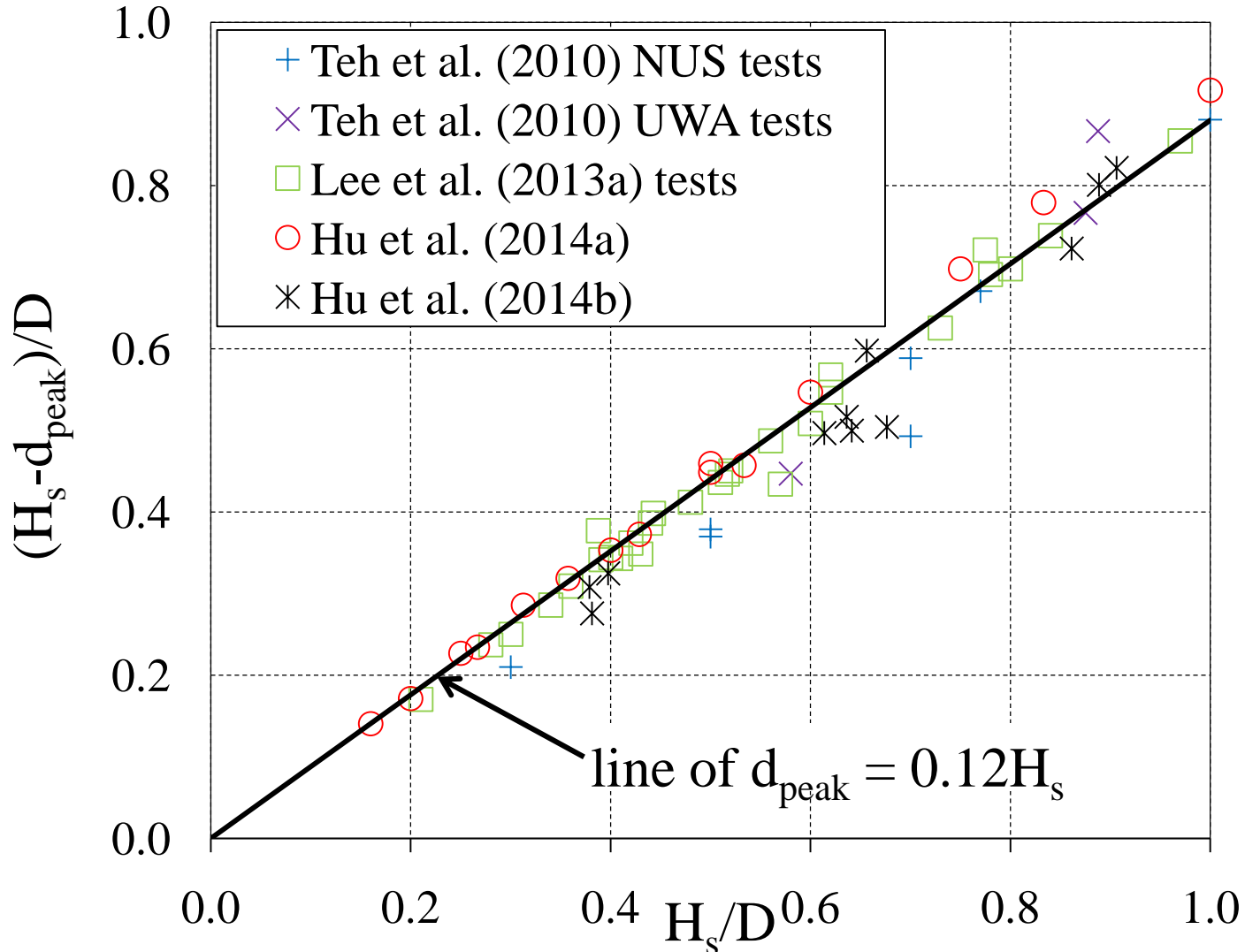
$$q_{peak} = (N_{c0}s_{um} + q_0 + 0.12\gamma'_s H_s) \left(1 + \frac{1.76H_s}{D} \tan \psi\right)^E + \frac{\gamma'_s D}{2 \tan \psi (E+1)} \left[1 - \left(1 - \frac{1.76H_s}{D} E \tan \psi\right) \left(1 + \frac{1.76H_s}{D} \tan \psi\right)^E\right] \leq q_{sand}$$

$$\text{where } E = 2 \left[1 + D_F \left(\frac{\tan \phi^*}{\tan \psi} - 1\right)\right] \quad ; \quad q_{sand} = s_\gamma N_\gamma \frac{\gamma'_s D}{2} + s_q N_q q_0$$

(see Lee, Randolph, Cassidy, *Géotechnique*, 63(15), 2013 & Hu, Wang, Stanier, Cassidy, *Géotechnique*, 65(11) 2015)

Depth of punch-through (d_{peak})

刺穿深度 d_{peak}

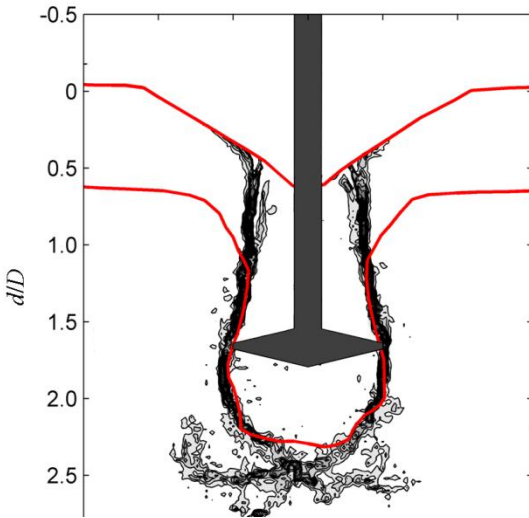


Bearing capacity N_c in underlying clay

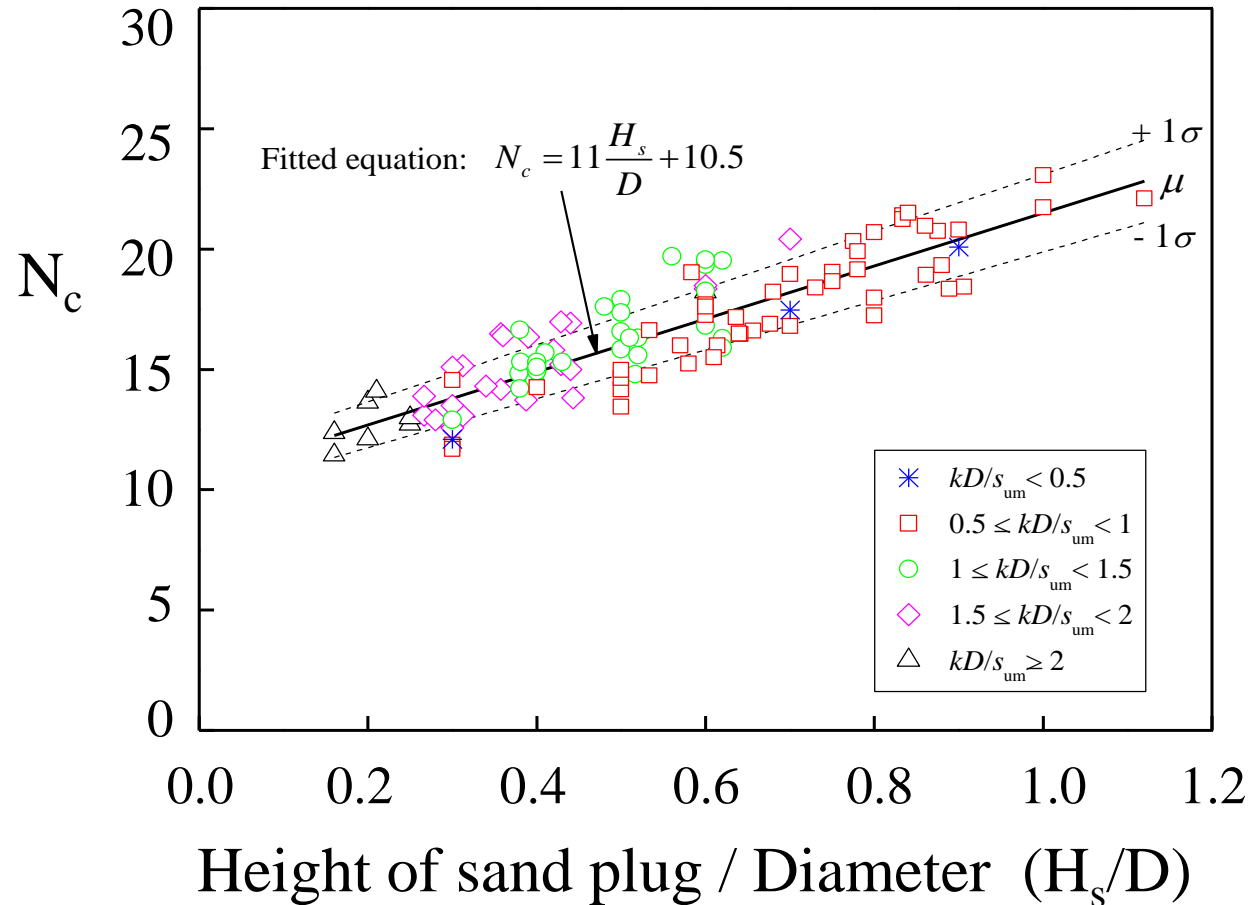
下层粘土的承载力系数

$$q_{\text{clay}} = N_c s_{\text{um}} + h_{\text{plug}} \gamma'_c$$

$$N_c = 11 \frac{H_s}{D} + 10.5$$



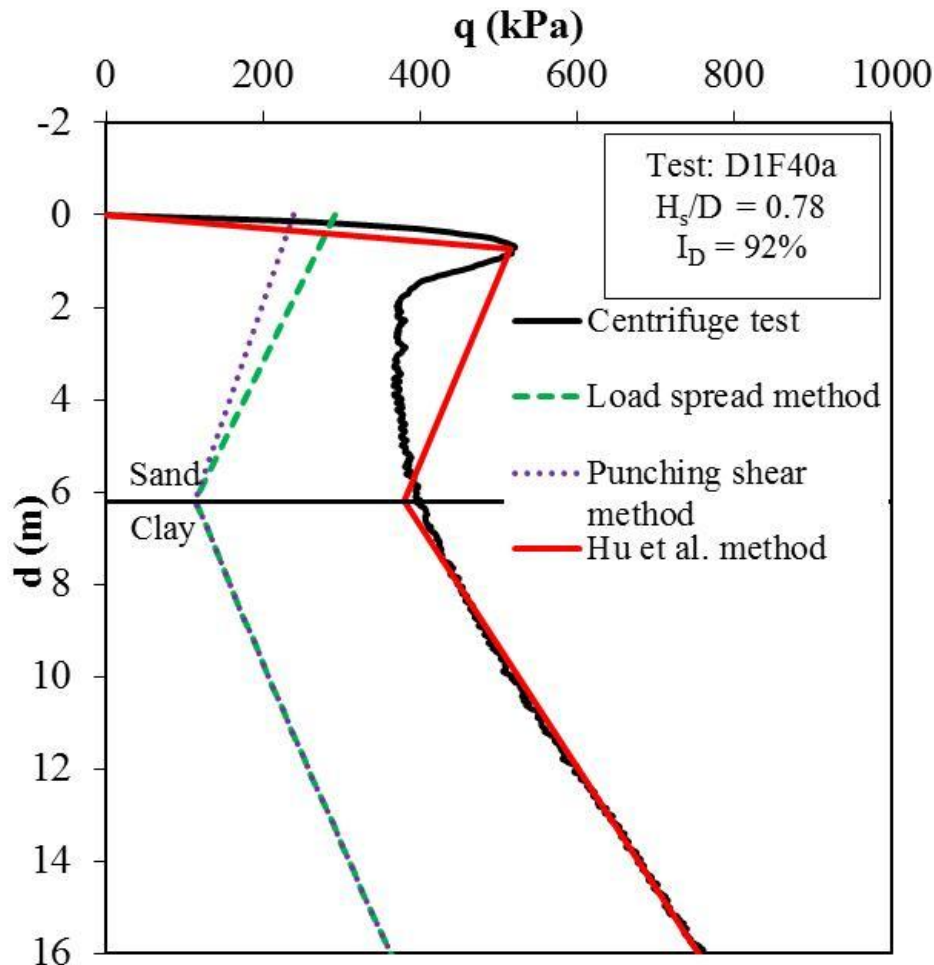
From Centrifuge PIV:
at 1D below sand



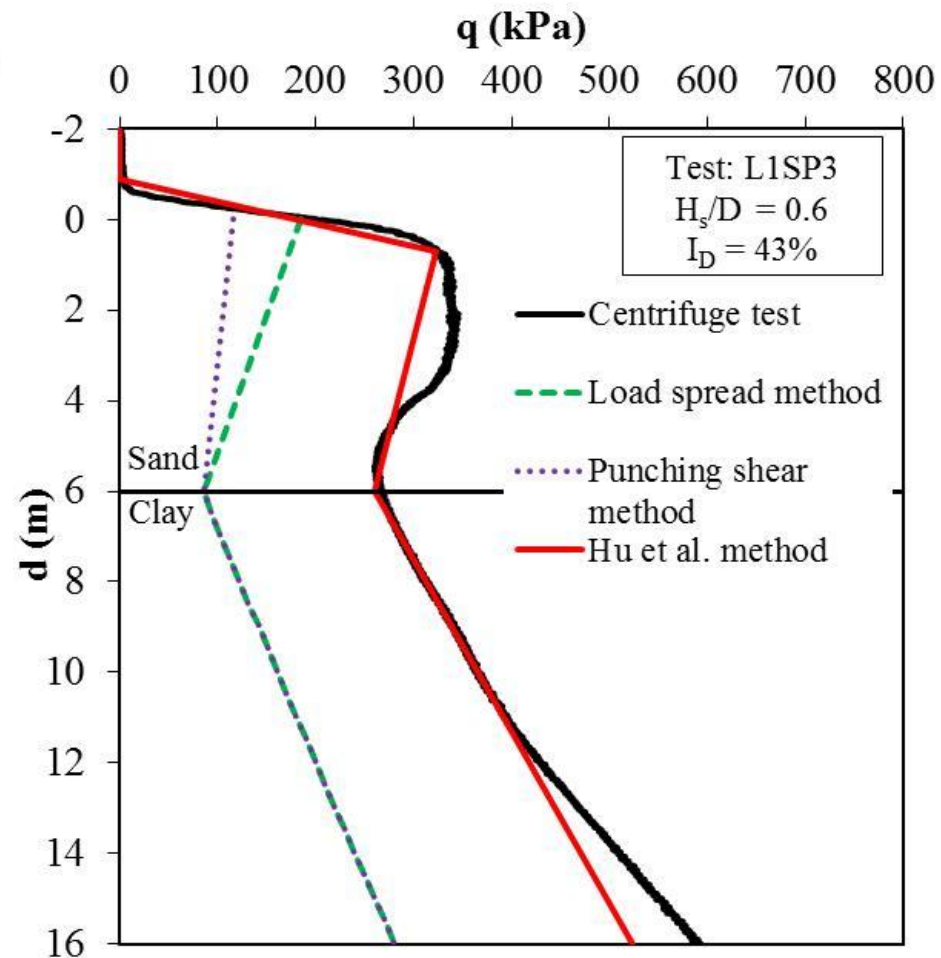
Performance against database 和数据库对比

UWA Drum Centrifuge tests:

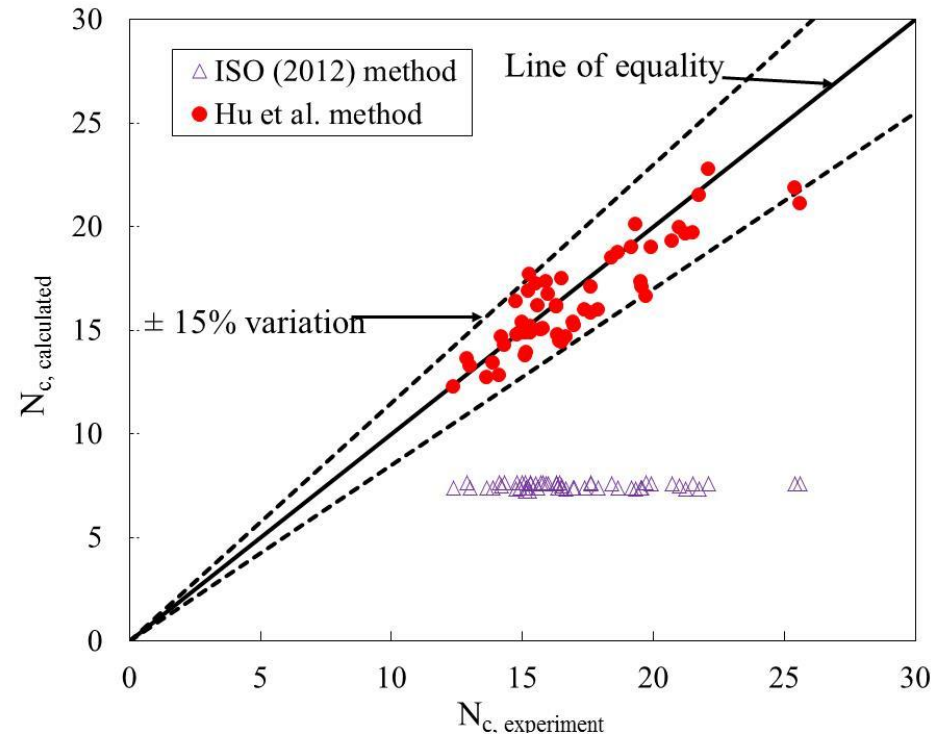
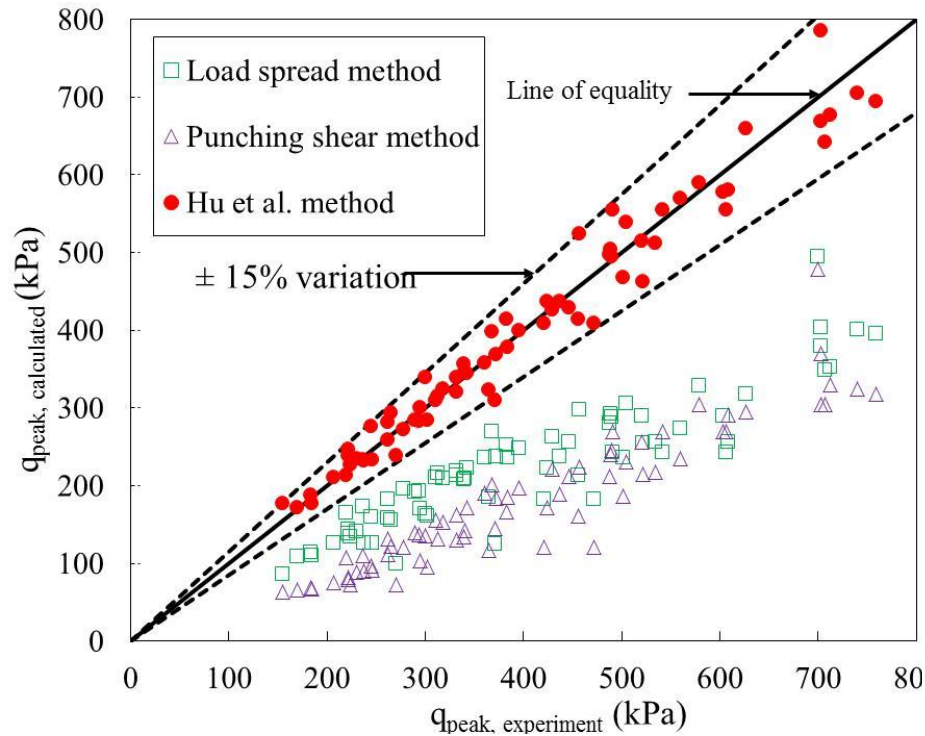
D1F40a ($I_D=0.92$, $H_s= 6.2$ m, $D = 8$ m)



L1SP3a ($I_D=0.43$, $H_s= 6.0$ m, $D = 10$ m)



Performance against database 和数据库对比



		ISO 19905-1		Hu et al. method
		Load spread	Punch. shear	
$q_{\text{peak, calculated}}$	Mean	0.58	0.44	1.01
	σ	0.09	0.07	0.08
$q_{\text{peak, measured}}$	CoV	15.8%	14.1%	8.2%

		ISO 19905-1		Hu et al. method
		Load spread	Punch. shear	
$N_{c, \text{ calculated}}$	Mean	0.45	0.97	
	σ	0.07	0.07	
$N_{c, \text{ measured}}$	CoV	15.7%	7.7%	

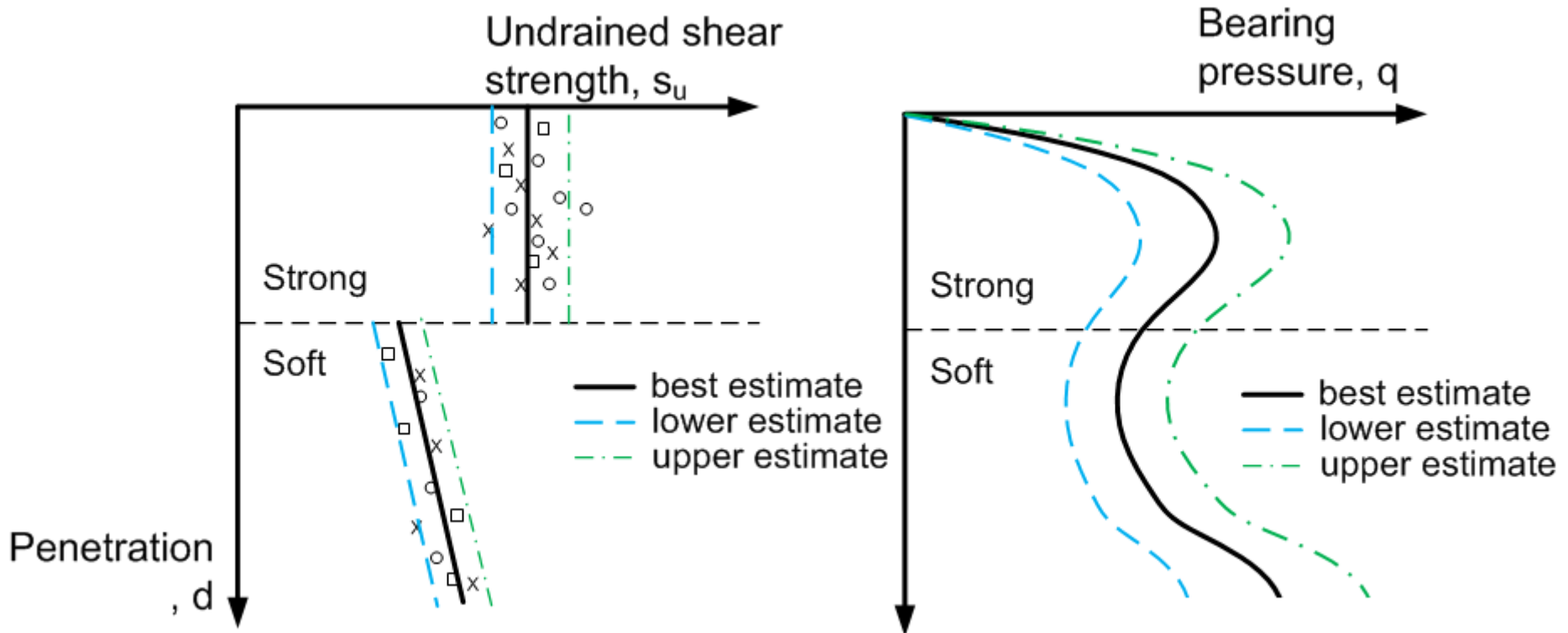
1. Deep Water 深水工程
 - Plate anchors for mooring 平板锚系泊系统
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 - Use of probabilistic methods 非确定性分析方法
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4. Conclusions 结论

In preparing a load-penetration curve, there are uncertainties in 荷载-位移曲线的不确定性

- measuring and deriving the properties of the soils (predominantly, but not limited to, strength);
- locations of layer boundaries;
- variation in properties across the site; and
- the application of the predictive model.

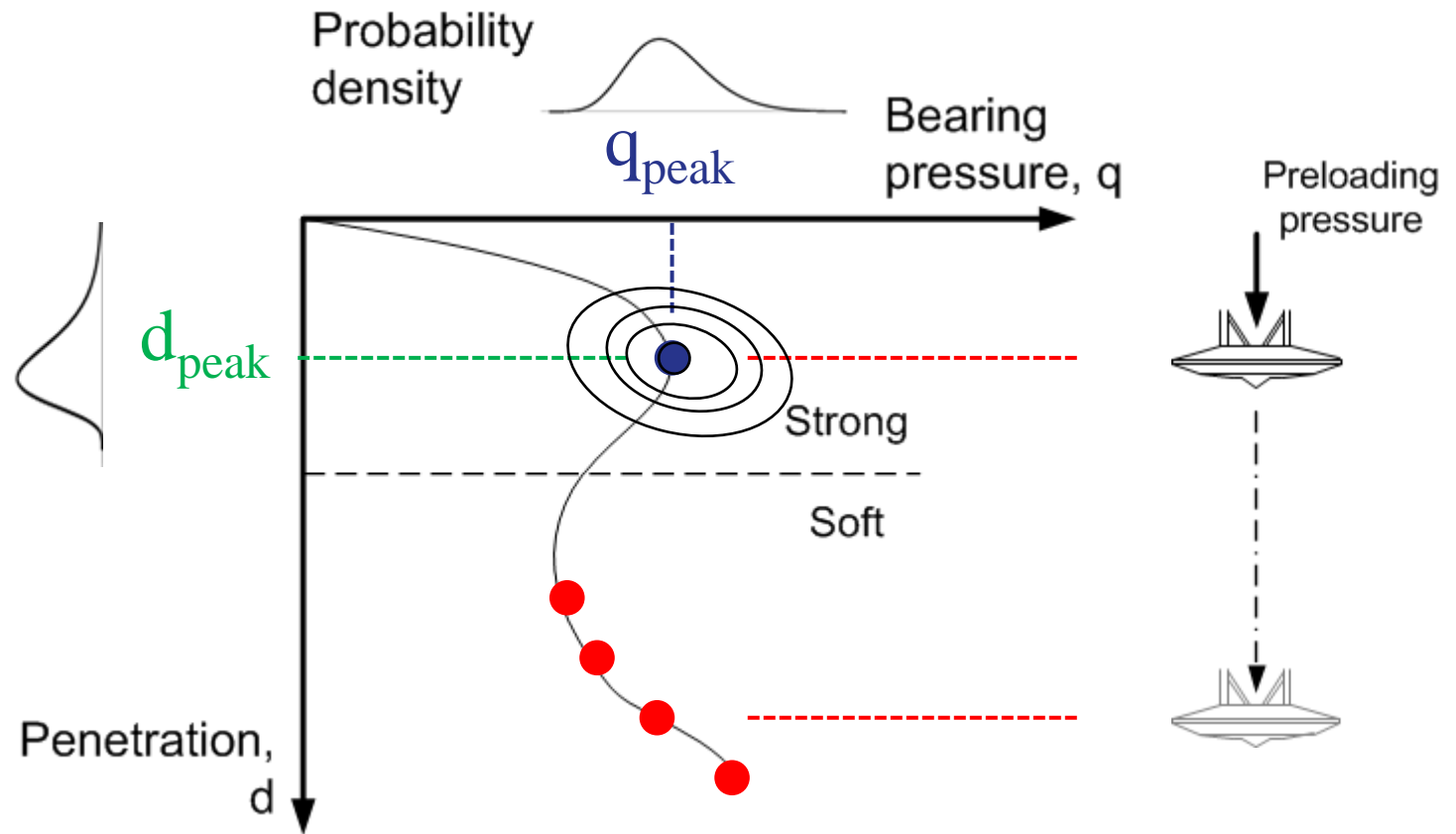
Experience from InSafe JIP

InSafe联合项目的经验



Challenges during installation

安装过程中的挑战

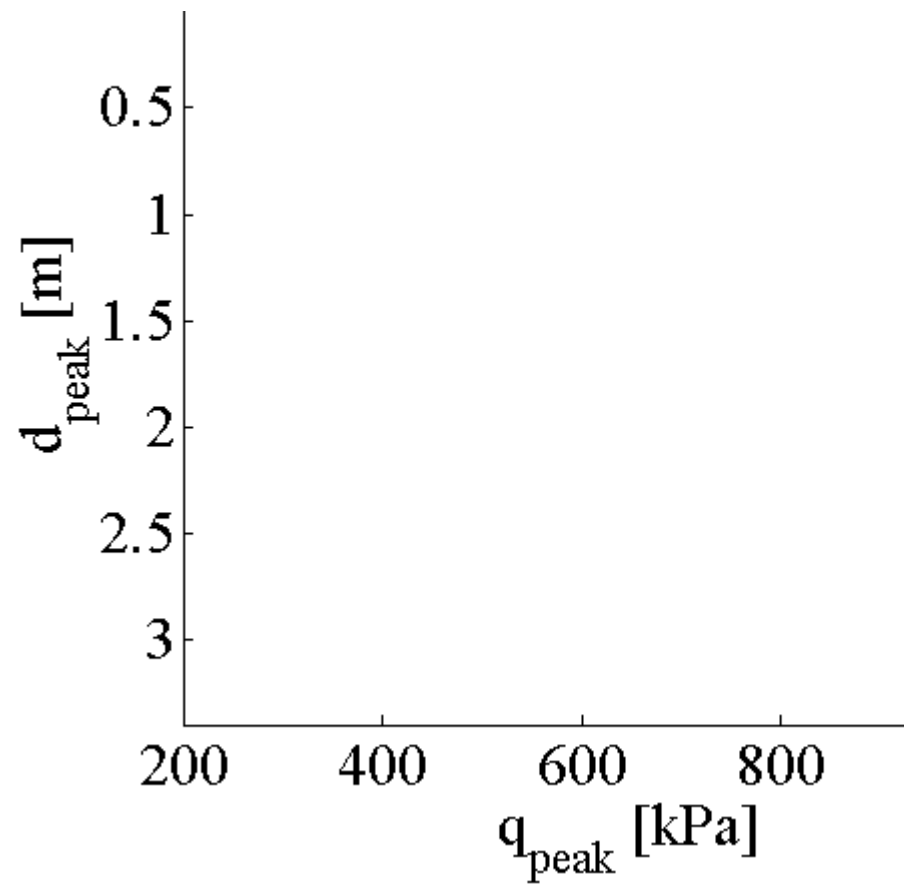


Simple probabilistic method

简单的非确定性分析方法



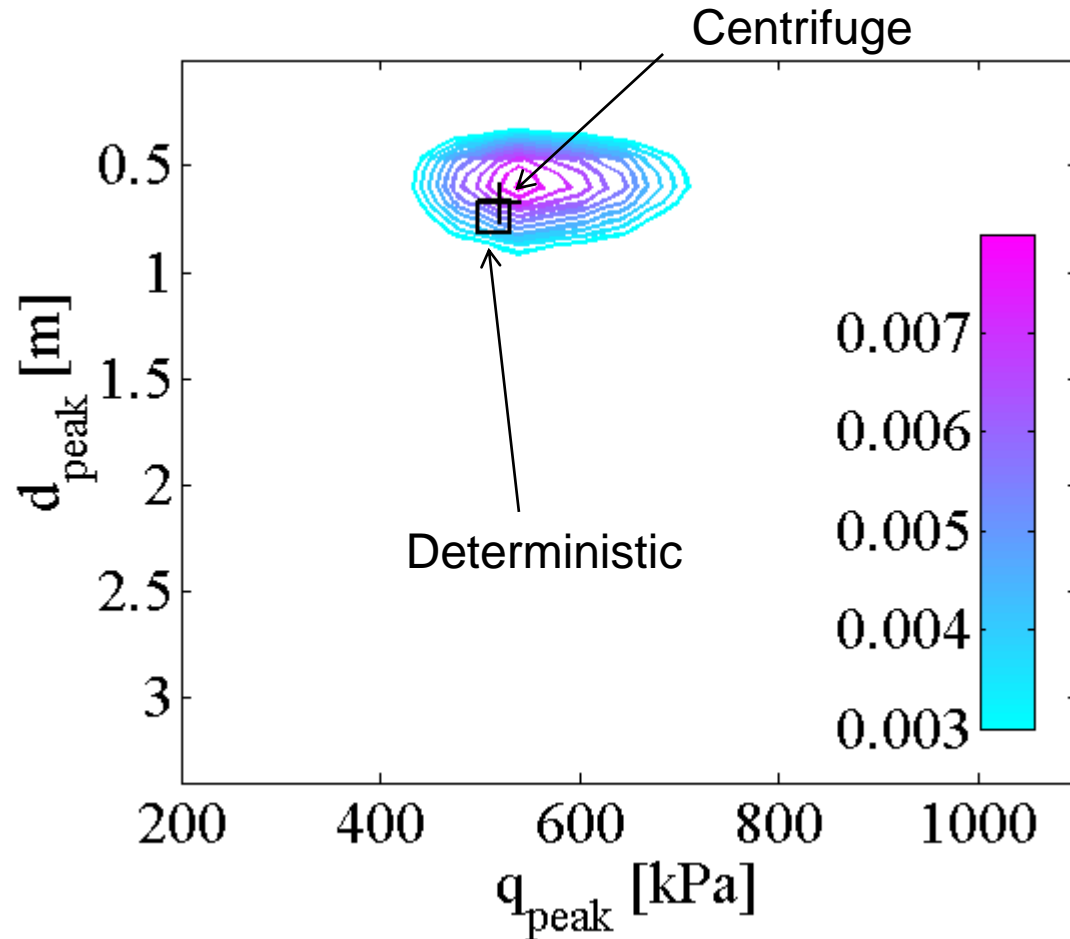
UWA Drum Centrifuge test D1F40a ($I_D=0.92$, $H_s= 6.2$ m, $D = 8$ m)

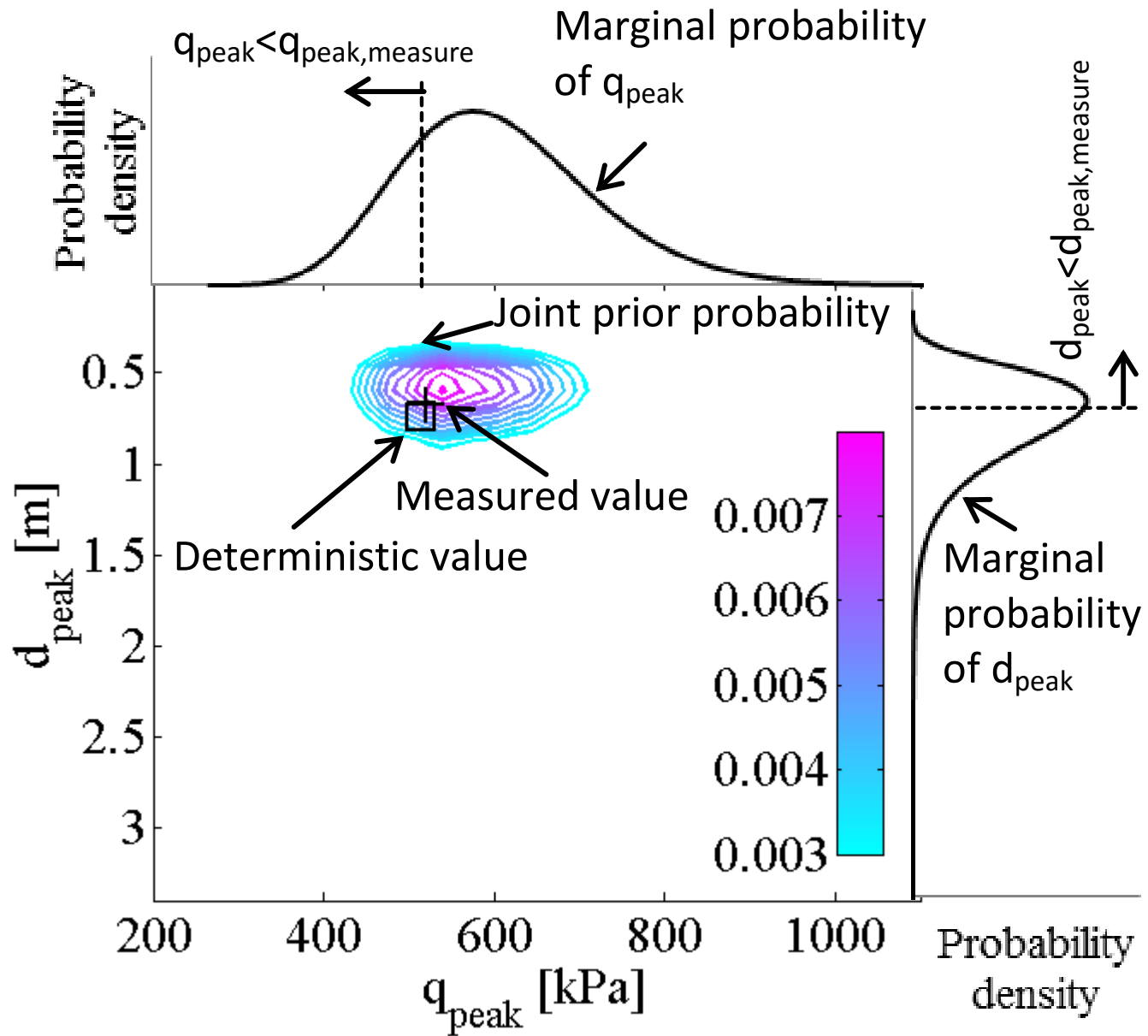


Simple probabilistic method

简单的非确定性分析方法

UWA Drum Centrifuge test D1F40a ($I_D=0.92$, $H_s=6.2$ m, $D=8$ m)

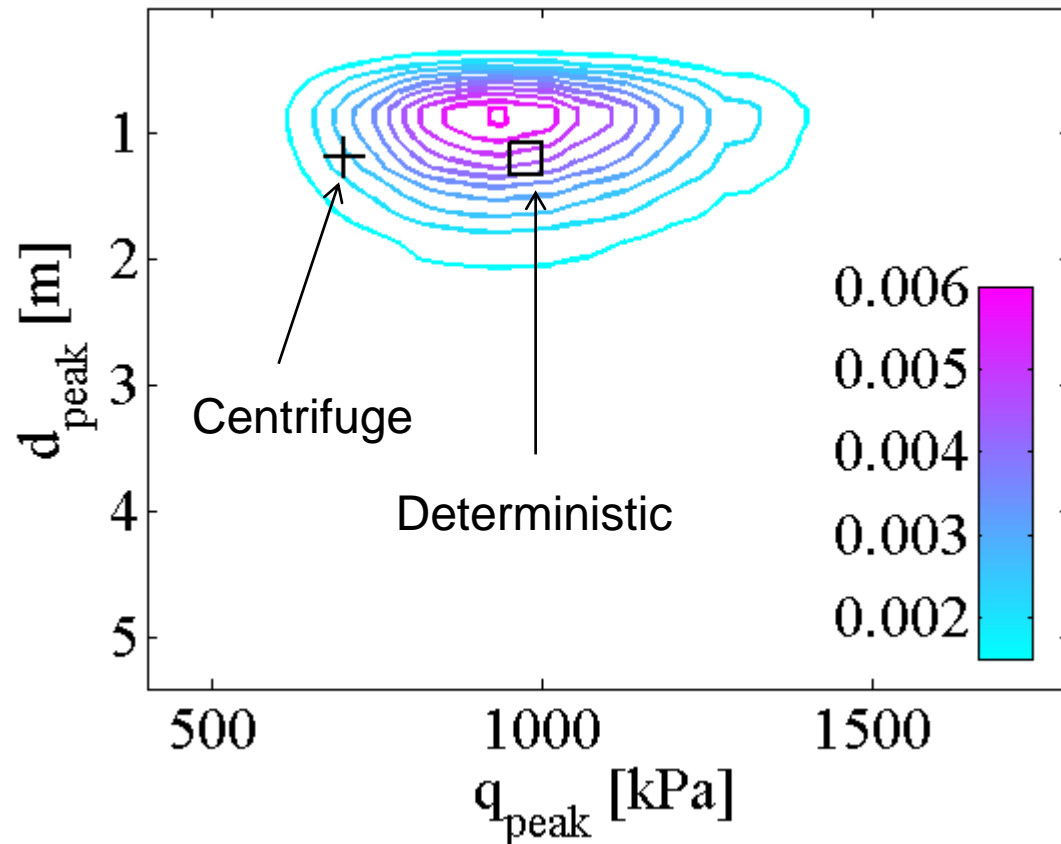




Simple probabilistic method

简单的非确定性分析方法

NUS Beam Centrifuge test NUS-F5 ($I_D=0.95$, $H_s=10$ m, $D=10$ m)



Bayes' theorem:

Used to provide a theoretical framework to allow updating of load-penetration with monitored data ...

$$P(A | B) = \frac{P(B | A)P(A)}{P(B)}$$

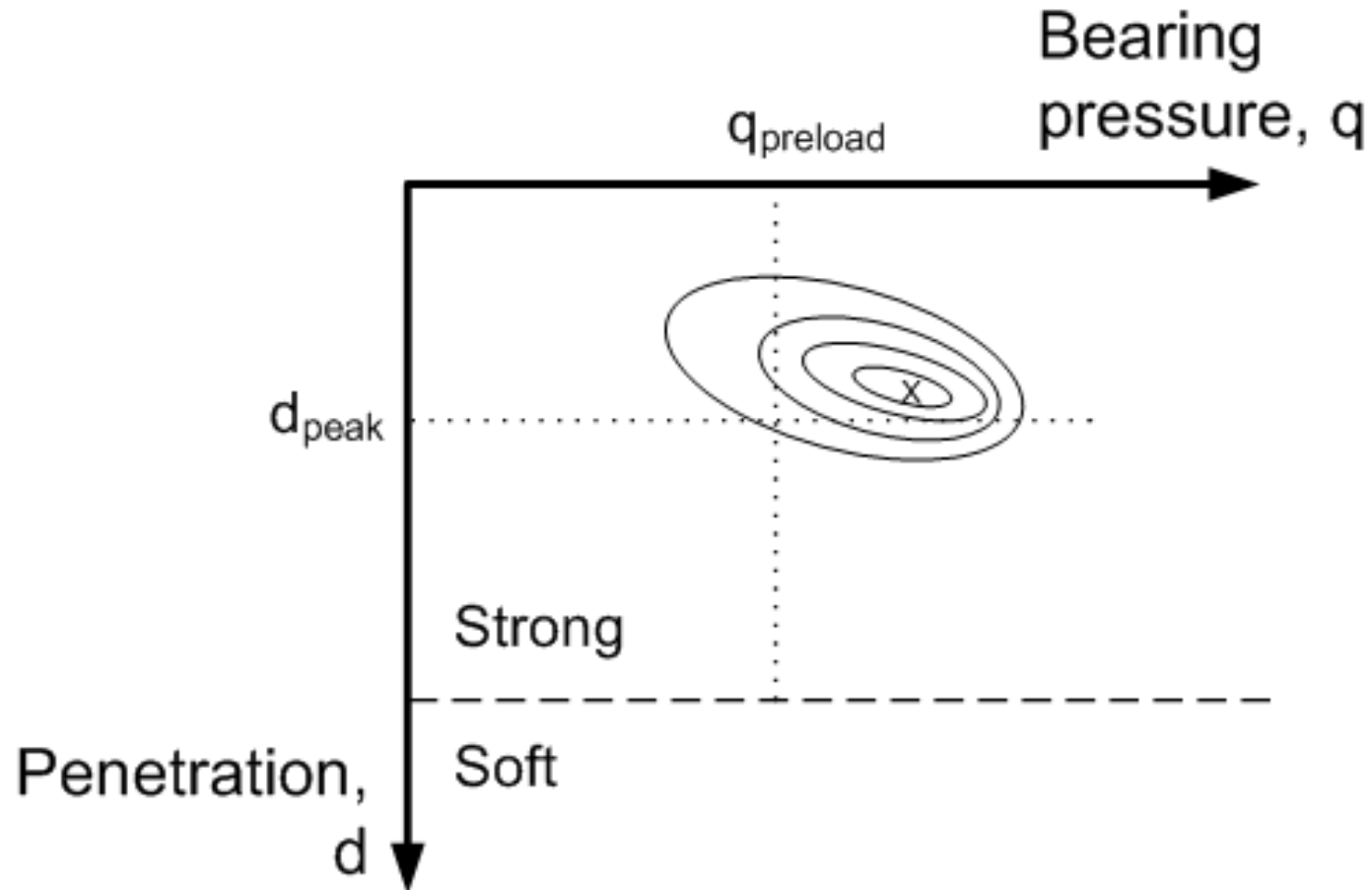
A = Prior

B = Observation ... monitored data

$P(A|B)$ = Probability of A given B to be true

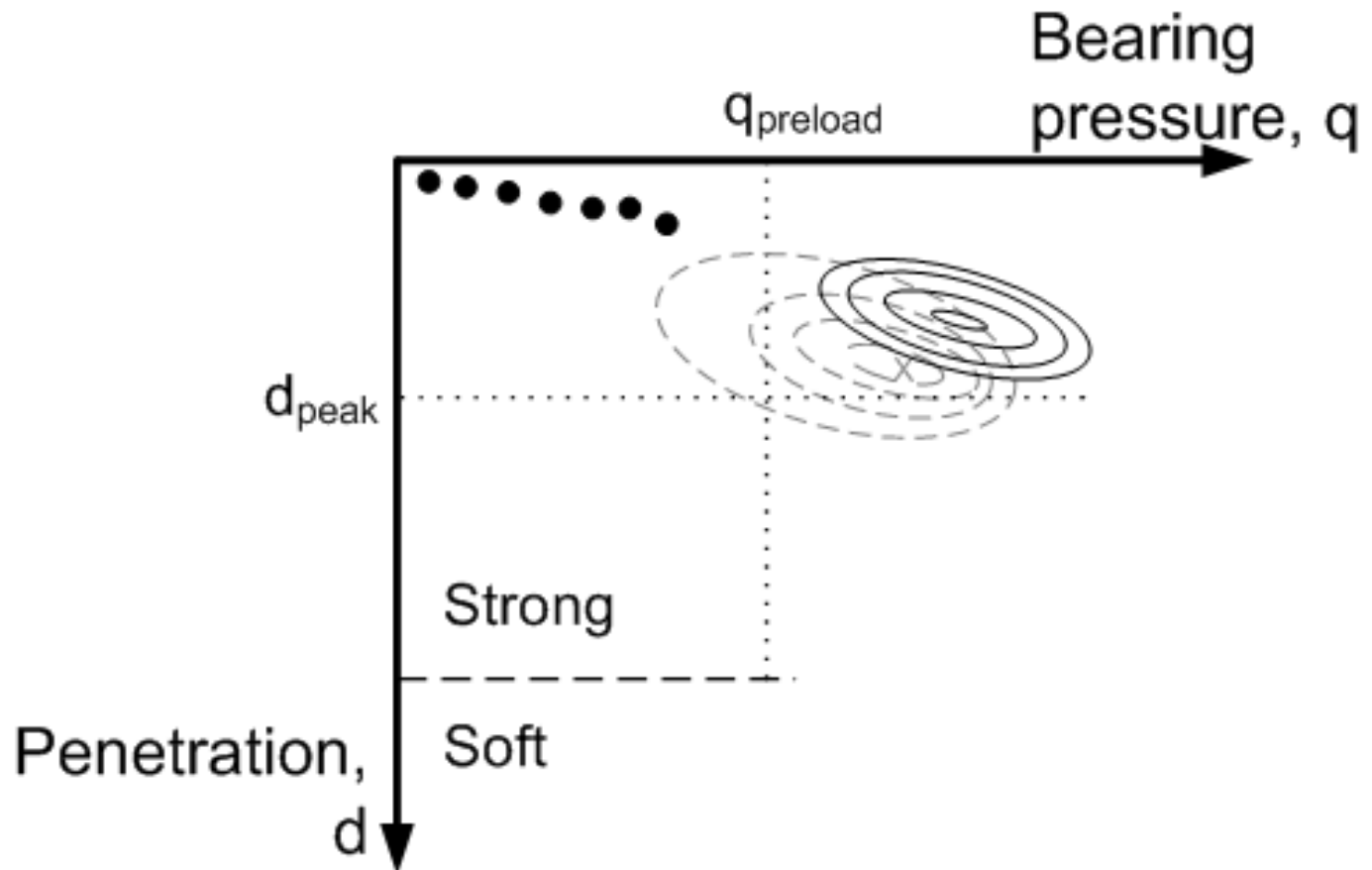
Use of monitored data 观测数据的应用

Prior Assessment:



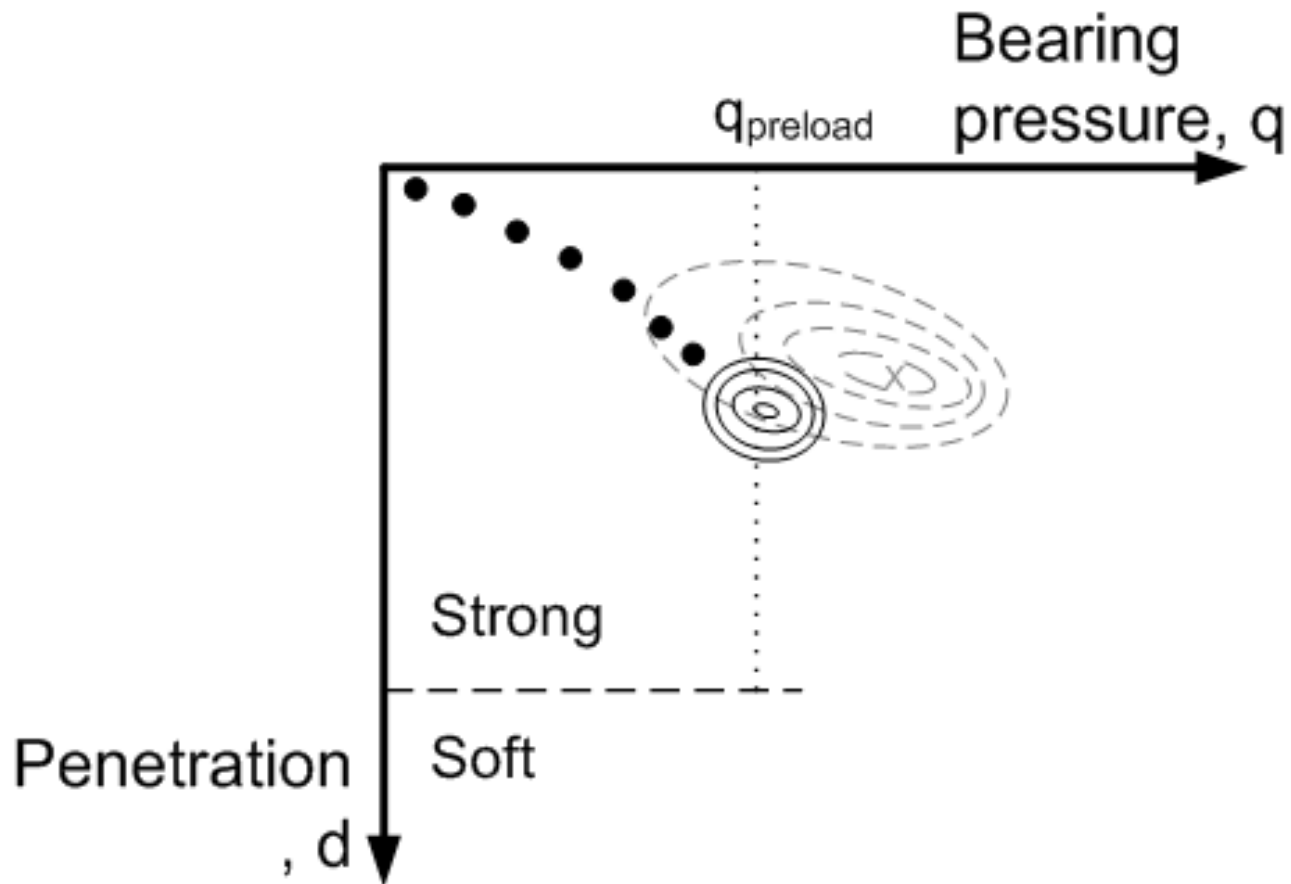
Use of monitored data 观测数据的应用

Posterior Assessment:

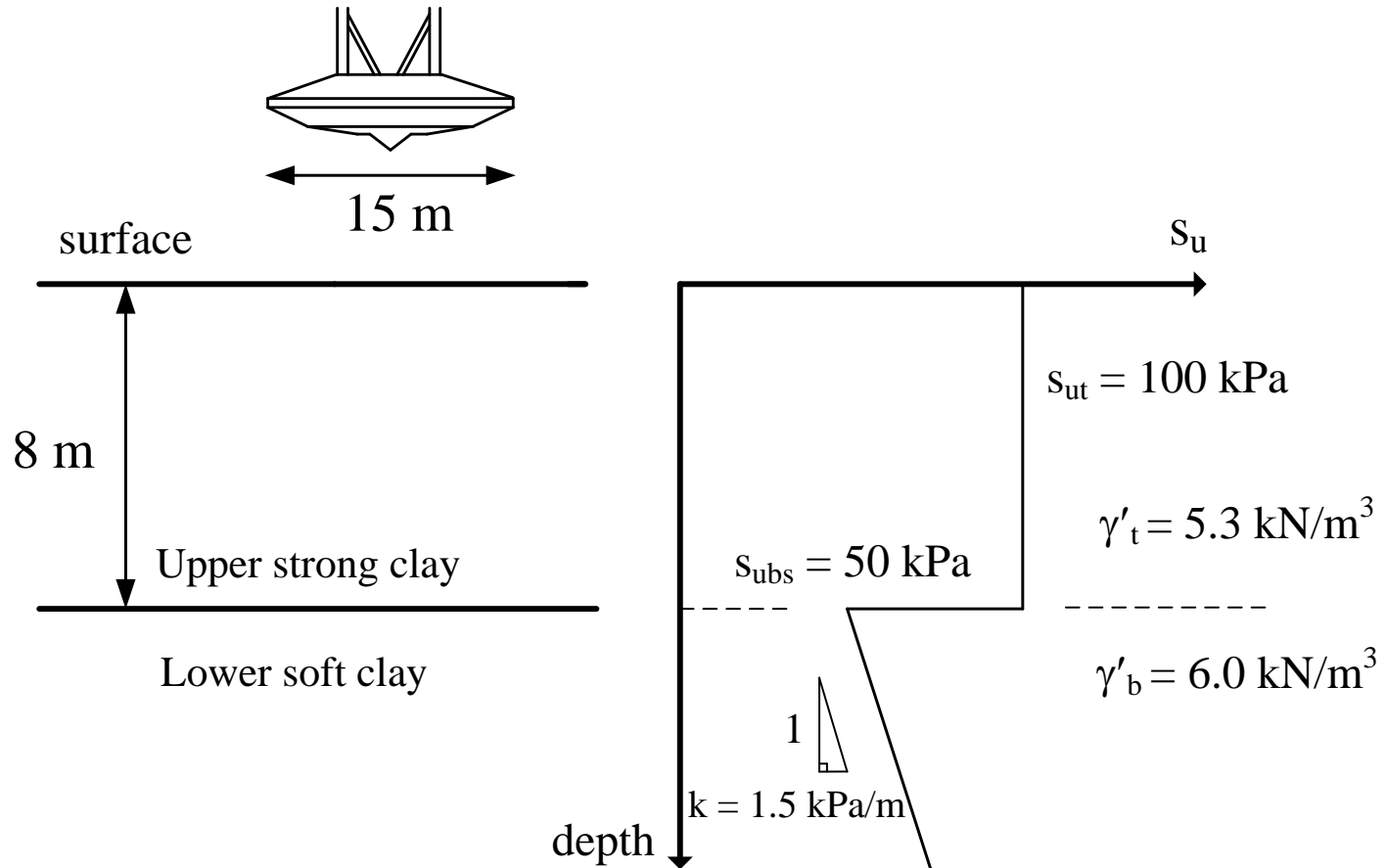


Use of monitored data 观测数据的应用

Posterior Assessment:



Use of monitored data? 观测数据的应用?



(use probabilistic development of method of Hossain and Randolph, OTC 2009)

Probability of failure: prior 失效概率：前验

$q_{\text{preload}} = 530 \text{ kPa}$

$q_{\text{peak}} = 565 \text{ kPa}$

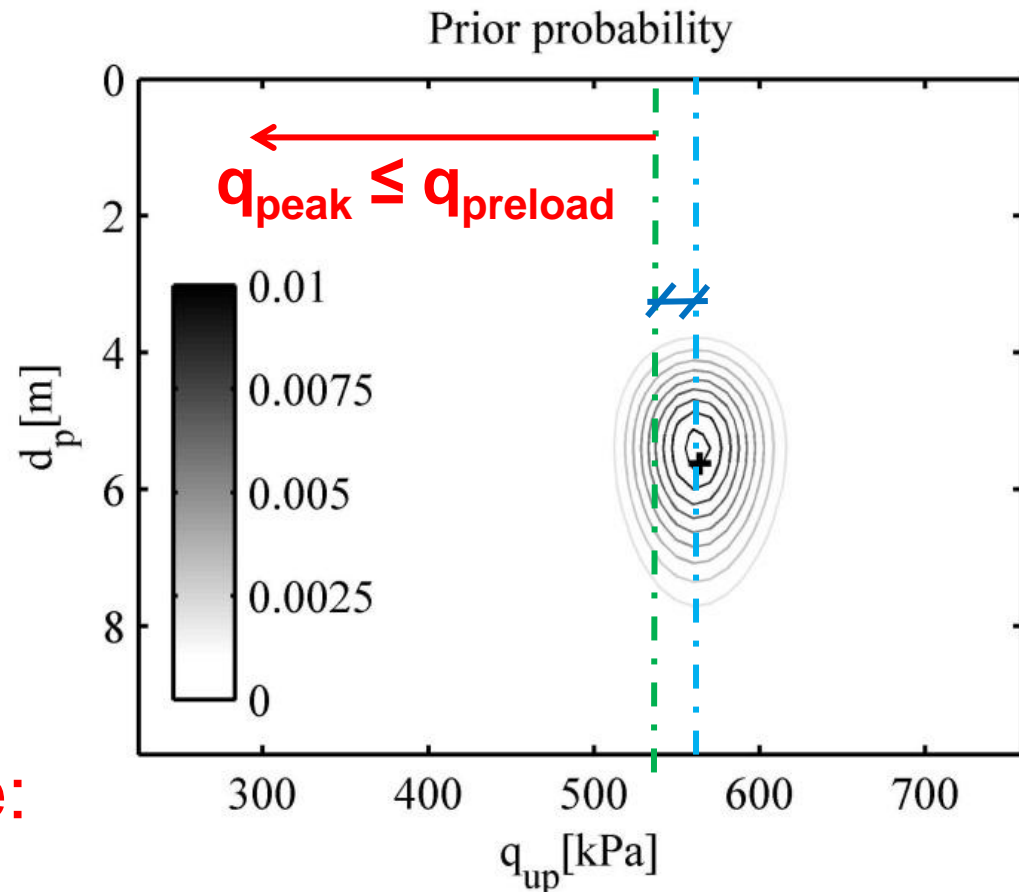
Factor of Safety:

$$FS = \frac{q_{\text{peak}}}{q_{\text{preload}}}$$

$$FS = \frac{565 \text{ kPa}}{530 \text{ kPa}} = 1.07$$

Probability of failure:

$$P_f = 0.08$$



Updating with monitored data

应用观测数据进行修正

Prior probability

Likelihood

$$P(q_p, d_{pj} | q_{mon}, d_{mon}) = \frac{P(q_{pi}, d_{pj}) \cdot P(q_{mon}, d_{mon} | q_{pi}, d_{pj})}{\sum_{i,j} P(q_{pi}, d_{pj}) \cdot P(q_{mon}, d_{mon} | q_{pi}, d_{pj})}$$

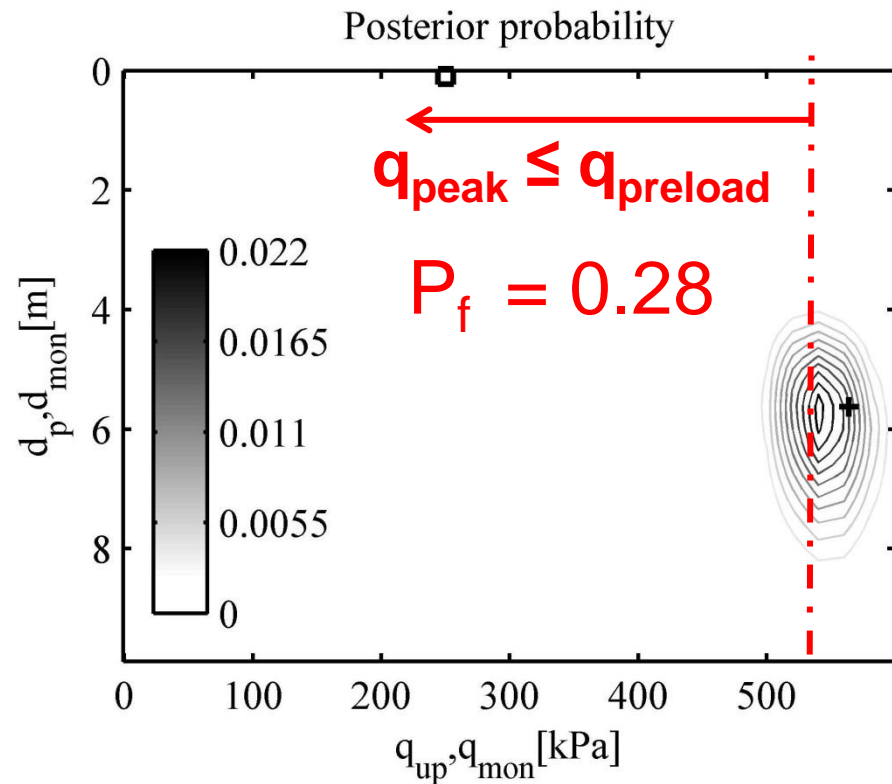
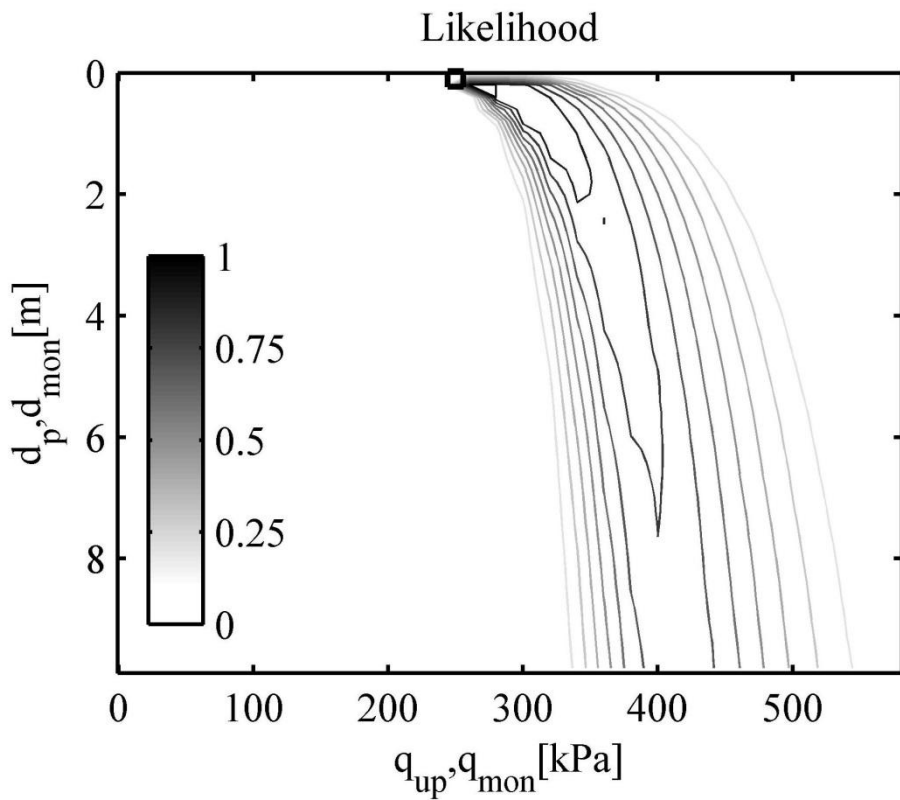
Posterior probability

Normalizing constant

$q_{mon} = 250 \text{ kPa}$

$d_{mon} = 0.1 \text{ m}$

$q_{preload} = 530 \text{ kPa}$



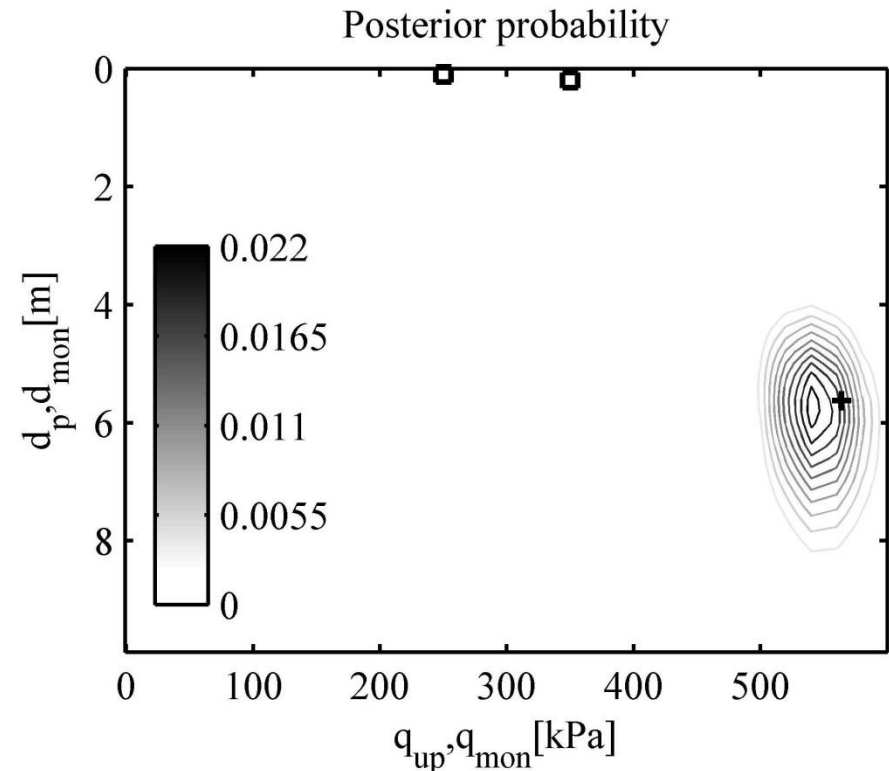
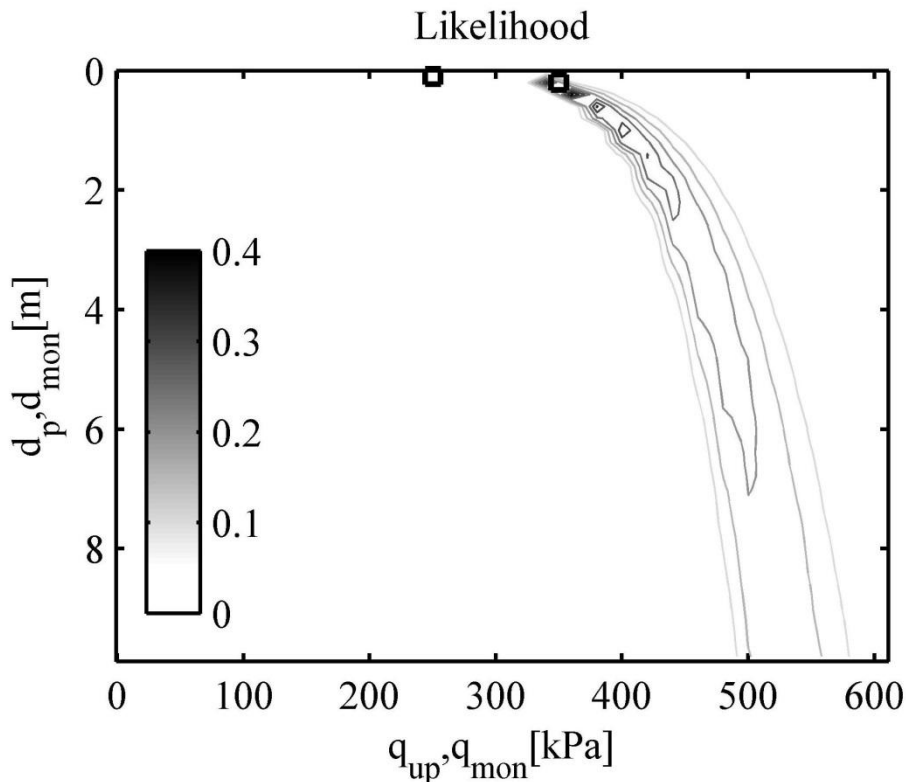
Updating with monitored data

应用观测数据进行修正

After 2 sets of monitored points:

$$d_{\text{mon}1} = 0.1 \text{ m} \quad q_{\text{mon}1} = 250 \text{ kPa};$$

$$d_{\text{mon}2} = 0.2 \text{ m} \quad q_{\text{mon}2} = 350 \text{ kPa};$$



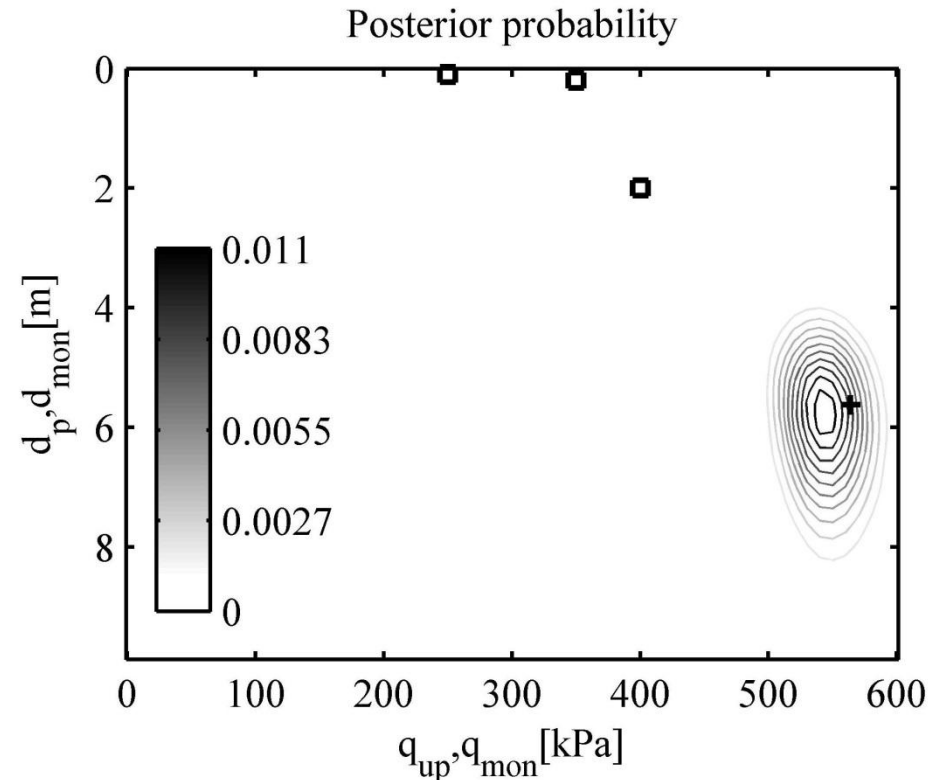
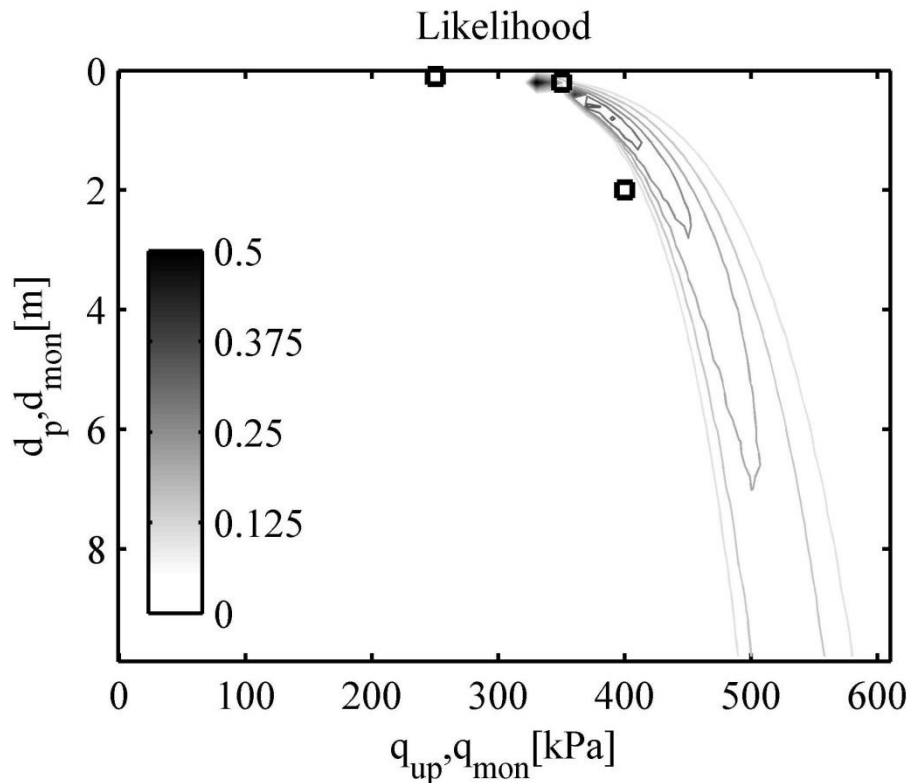
Updating with monitored data 应用观测数据进行修正

After 3 sets of monitored points:

$$d_{\text{mon}1} = 0.1 \text{ m} \quad q_{\text{mon}1} = 250 \text{ kPa};$$

$$d_{\text{mon}2} = 0.2 \text{ m} \quad q_{\text{mon}2} = 350 \text{ kPa};$$

$$d_{\text{mon}3} = 2.0 \text{ m} \quad q_{\text{mon}3} = 400 \text{ kPa};$$



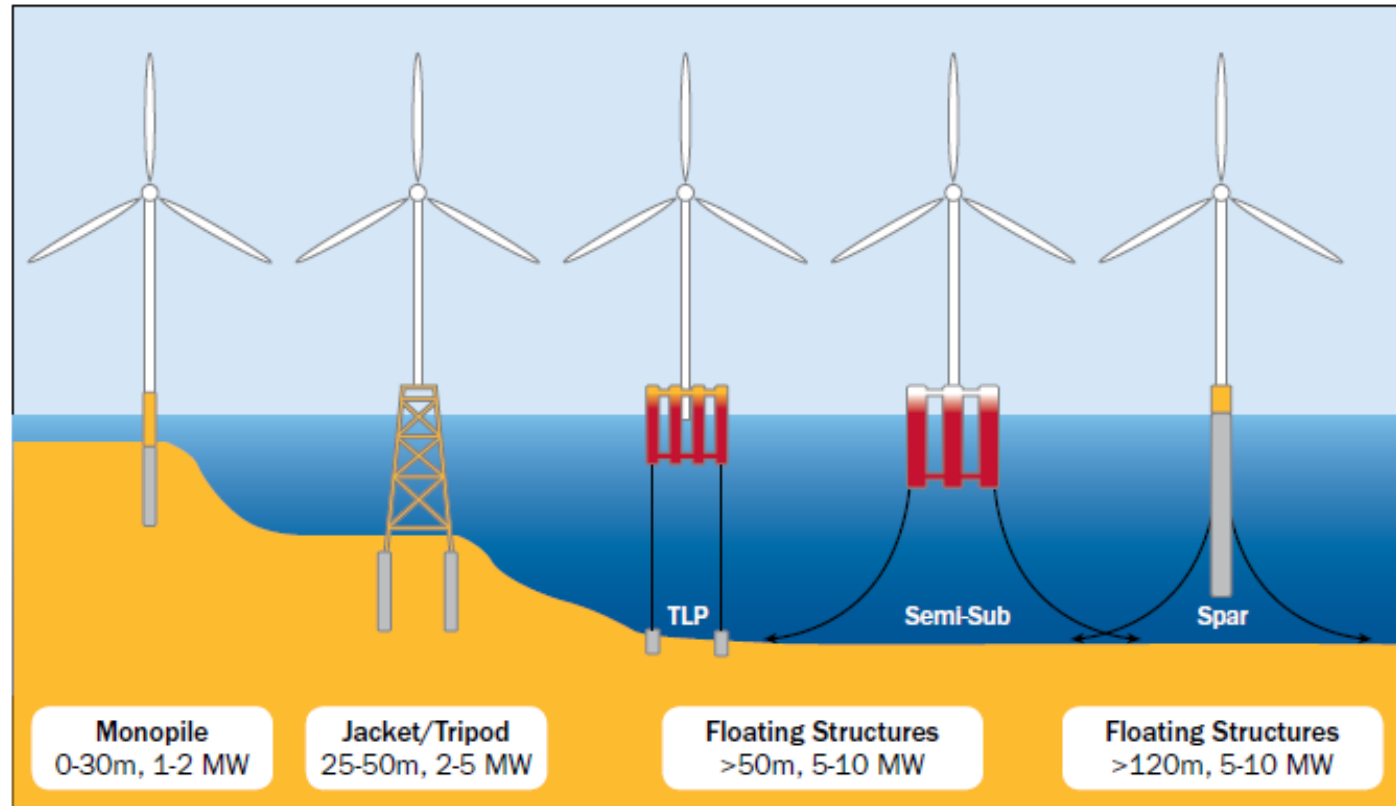
Updating with monitored data

应用观测数据进行修正

Case	$q_{\text{preload}} = 530 \text{ kPa}$	
	FS	P_f
Prior	1.07	0.08
After monitored 1		0.28
After monitored 2		0.26
After monitored 3		0.21

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Similar transition to oil / gas 与油气工程相近的趋势



Source: Principle Power

> 50% of offshore wind resources > 100 m

- **Characteristic environment**

- Close to shore, high energy sites, shallower waters (prevalence of sands / rocks)

- **Example geotechnical challenges**

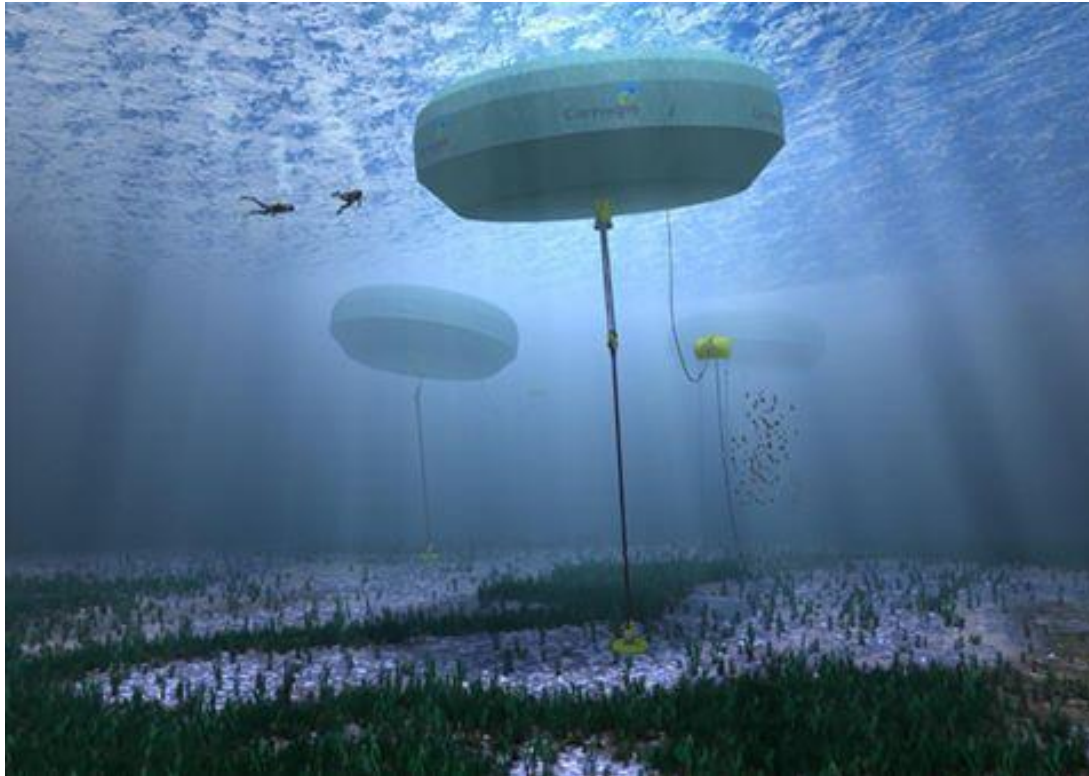
- Large site to characterize
 - e.g. Dogger Bank in UK: 8600 km²
 - Needs cheaper site-investigation
- Very light vertical loads (with large H and M)
- Stringent serviceability requirements
 - Accumulation of rotations over many cycles
- Cost pressures
 - Potential for savings in foundations (~15 – 30% of costs)
- High monitoring and serviceability costs.



- **Some example solutions**
 - Utilizing previous experience from offshore oil and gas
 - Statistical methods for site characterization with integrated geophysical / geological data
 - Testing under large numbers of cycles and **multidirectional loading (shared anchor points)**
 - Purpose built “jack-up” installation vessels
 - Integrated hydrodynamic and geotechnics
 - Secondary mooring systems

Example Solution: Floating systems

方案举例：浮动系统

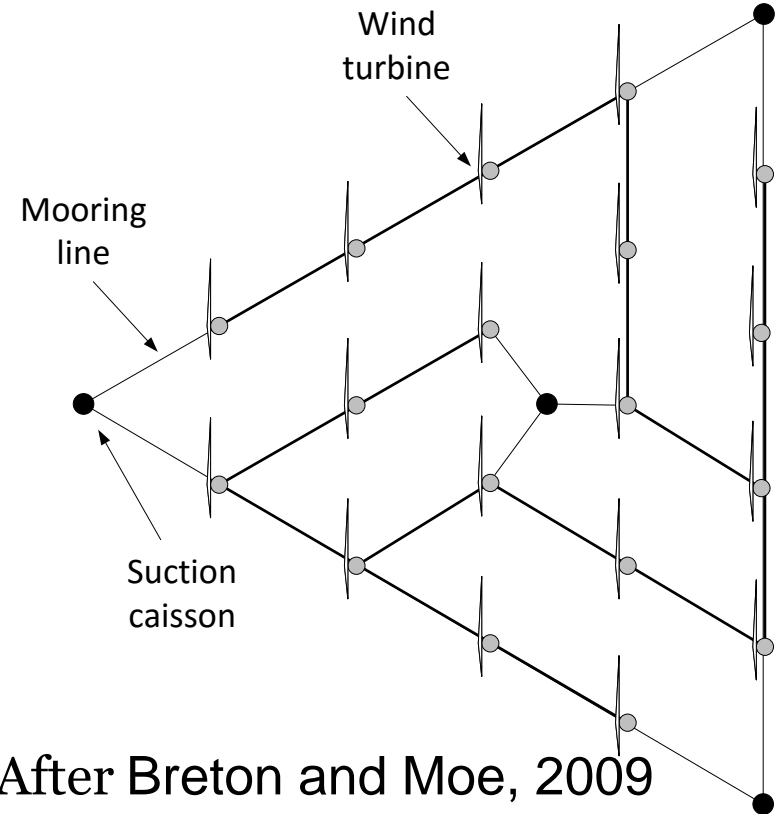
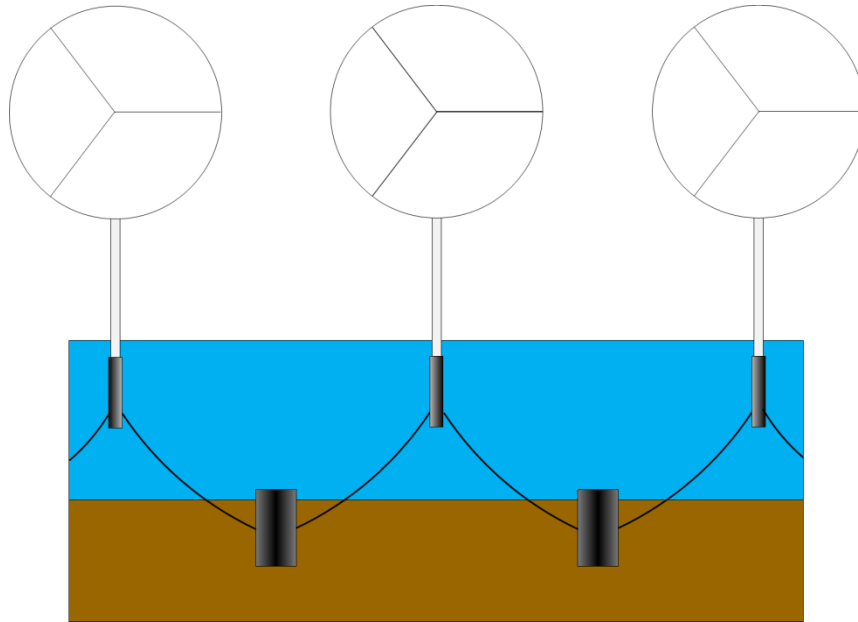


Carnegie Wave Energy (Point absorber)

Power generation:

CETO 5: 240 kW

CETO 6: 1000 kW



After Breton and Moe, 2009

Advantages:

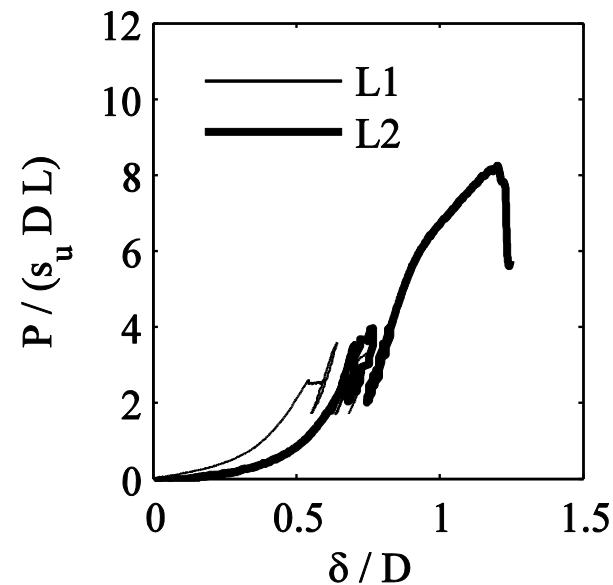
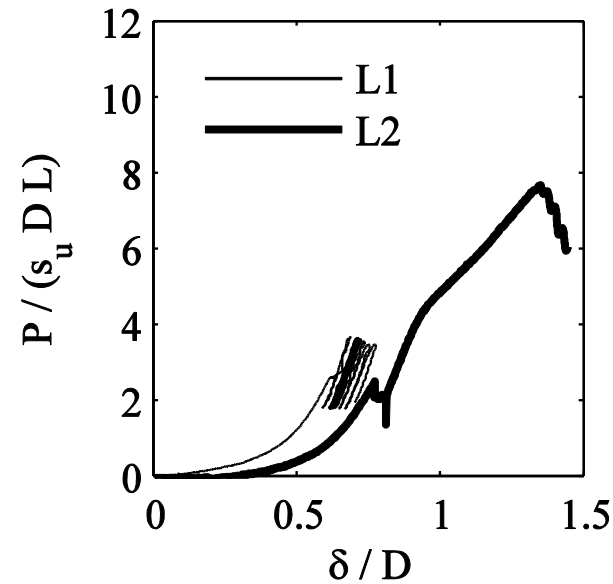
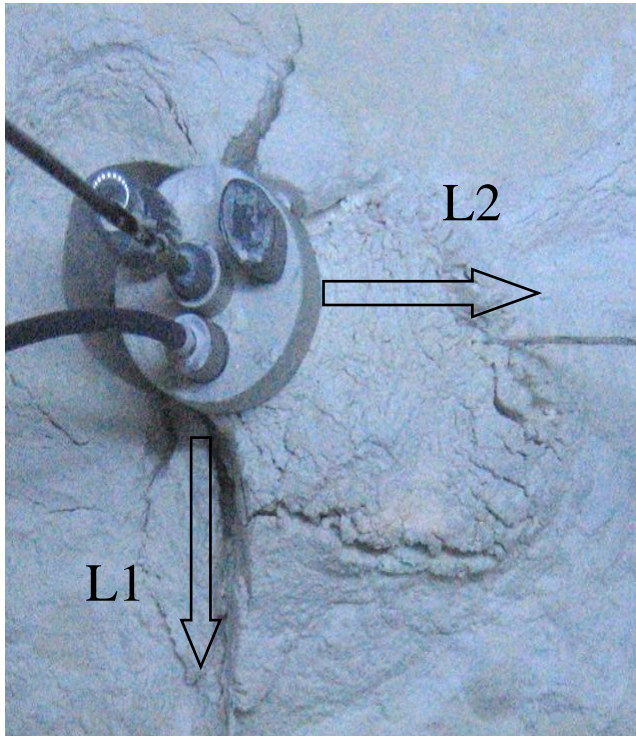
Save on 3- or 4-point mooring on 200 turbines

Reduce footprint

Reduce impact, e.g. on fisheries, marine habitat

Example Solution: Renewable Energy

方案举例：可再生能源



Testing reported by Burns
et al. 2014; ICPMG

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In an era of increasing energy demand, geotechnical engineering is rapidly evolving to meet challenges in

- Deep water
- New development regions
- Offshore renewables

Significant technical challenges still remain in the offshore environment, including

- Geotechnical transformations
- Cyclic loading
- Integrated wave-structure-soil modelling
- Quantitative system risk assessment

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Dr Marco Uzilli (GeoRisk, Italy)

Dr Kok Kuen Lee (Fugro, Australia)

Professor Mark Randolph

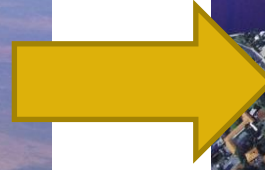
Dr Dong Wang

Funding bodies: 资助机构



Best way to see COFS ...

参观COFS的最好方式...



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